



NORTH CAROLINA
Distribution Center

STAIR & RAILING PRODUCTS BY

 **HOUSE OF
FORGINGS**

03-10-21



*Serving North and South Carolina and parts of
Virginia and Tennessee with next day deliveries.*

*This warehouse stocks our best-selling unique iron stair offerings along
with the most popular wood stair parts in the industry.*

*Our impeccably crafted styles are originally designed in
partnership with our Italian studio and created with the sense
of pride in workmanship that can only be found in an employee owned company.*

*We fashion stairs and railings from the finest materials available so that what you
provide to your clients is unsurpassed in style,
uncompromising in quality, and unmatched in elegance.*

Finishes



SATIN BLACK (STB)



OIL RUBBED BRONZE (ORB)



ASH GREY (AG)



DORADO GOLD (GD)



SATIN CLEAR (SC)
This is a clear finish over RAW/brushed iron,
variation in surface color may occur.



STAINLESS STEEL (SS)



BRASS (Satin Polish)

IRON BALUSTERS

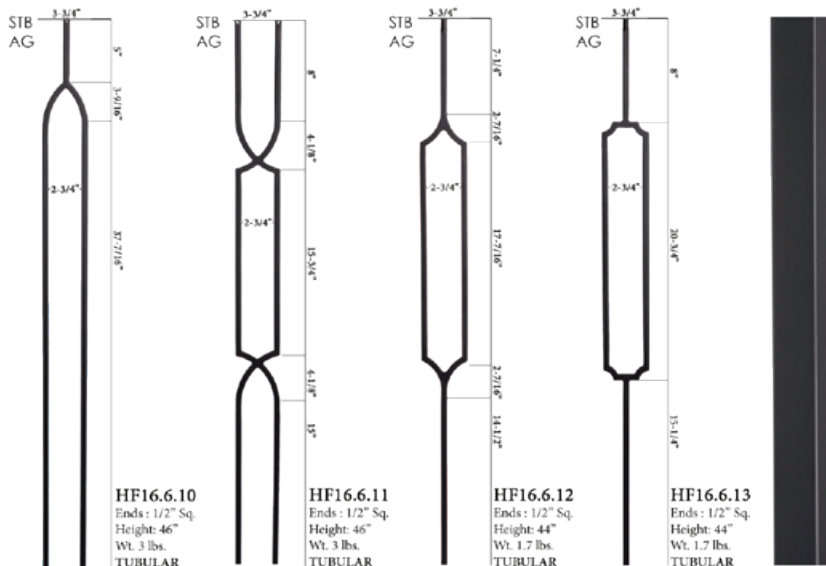
Horizontal Collection

STAINLESS STEEL	HFSS5.1.1	304 Grade Stainless Steel Tubular Bar 5/8" Dia x 8" Satin Polish Finish
ASH GREY	HFAG5.1.1	Powder Coated Tubular Round Bar 5/8" Dia. x 8"
SATIN BLACK	HFSTB5.1.1 (.078" - 2mm)	Powder Coated Tubular Round Bar 5/8" Dia. x 8"
SATIN BLACK	HFSTB7.1.1-1S (.039" - 1mm)	Powder Coated Tubular Round Bar 5/8" Dia. x 8"
OIL RUBBED BRONZE	HFORB5.1.1	Powder Coated Tubular Round Bar 5/8" Dia. x 8"



Newels: RO-4000, Handrail: RO-6084, Balusters: HFSS5.1.1

Harmony Collection



Foundation Collection



configuration options for your style



sleeves

BALUSTER	SATIN BLACK - (Powder coated)
BALUSTER	HFSTB16.4.1 Diameter : 20mm Rd. Length: 8" Wt. .3 lbs.
NEWEL	HFSTB16.4.3 Diameter : 35mm Rd. Length: 8" Wt. .75 lbs.
BALUSTER	BRASS (Satin Polish - Passivated)
BALUSTER	HF18.4.1 Diameter : 20mm Rd. Length: 8" Wt. .35 lbs.
NEWEL	HF18.4.3 Diameter : 35 mm Rd. Length: 8" Wt. .75 lbs.
BALUSTER	STAINLESS STEEL (Satin Polish - 304 Grade)
BALUSTER	HF17.4.1 Diameter : 20mm Rd. Length: 8" Wt. .3 lbs.
NEWEL	HF17.4.3 Diameter : 35mm Rd. Length: 8" Wt. .75 lbs.

Passivated to minimize tarnishing, use gloves when handling

newel mounting kit
flange covers

Fits 1-3/16" Round Newels
Diameter: 4.13" Height: .7"



NEWEL
MOUNTING KIT
Fits 1-3/16" Round Newels
HF16.2.9

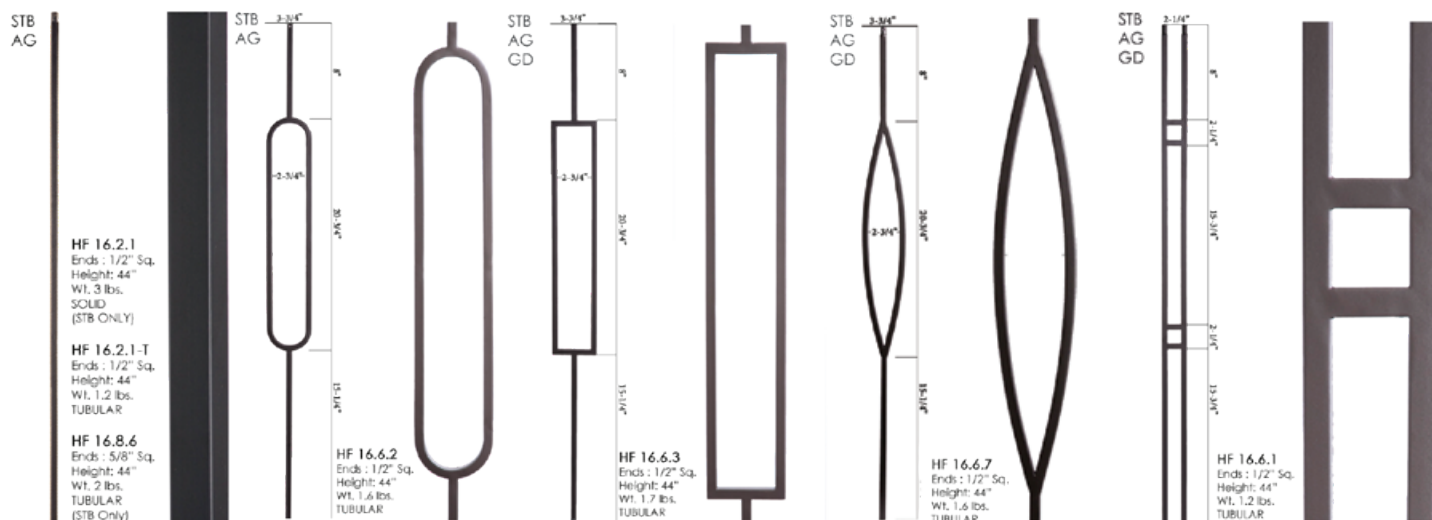


Replacement set screws
Satin Black, Brass, Stainless Steel

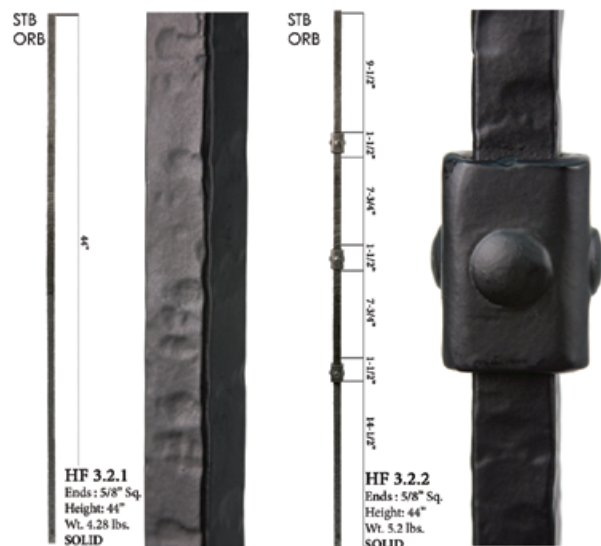
balusters/newels

BALUSTER	SATIN BLACK - (Powder coated)
BALUSTER	HFSTB16.8.1 Diameter : 5/8" Rd. Tubular Length: 44" Wt. 1.35 lbs.
NEWEL	HFSTB16.5.11-T Diameter : 1-3/16" Rd. Tubular Length: 47" Wt. 4.8 lbs.
BALUSTER	BRASS (Satin Polish - Passivated)
BALUSTER	HF18.8.1 Diameter : 5/8" Rd. Tubular Length: 44" Wt. 1.45 lbs.
NEWEL	HF18.8.3 Diameter : 1-3/16" Rd. Tubular Length: 47" Wt. 5.7 lbs.
BALUSTER	STAINLESS STEEL (Satin Polish - 304 Grade)
BALUSTER	HF17.8.1 Diameter : 5/8" Rd. Tubular Length: 44" Wt. 1.2 lbs.
NEWEL	HF17.1.2-T Diameter : 1-3/16" Rd. Tubular Length: 47" Wt. 5.7 lbs.

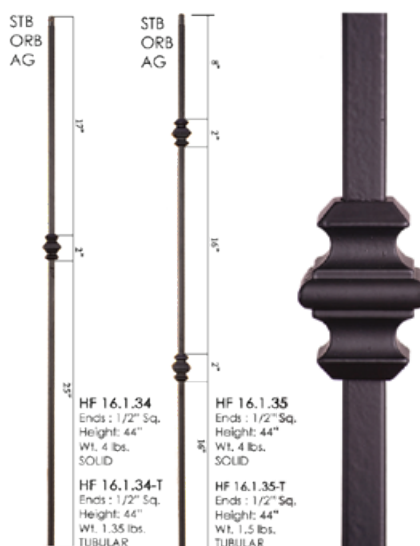
Aalto Collection



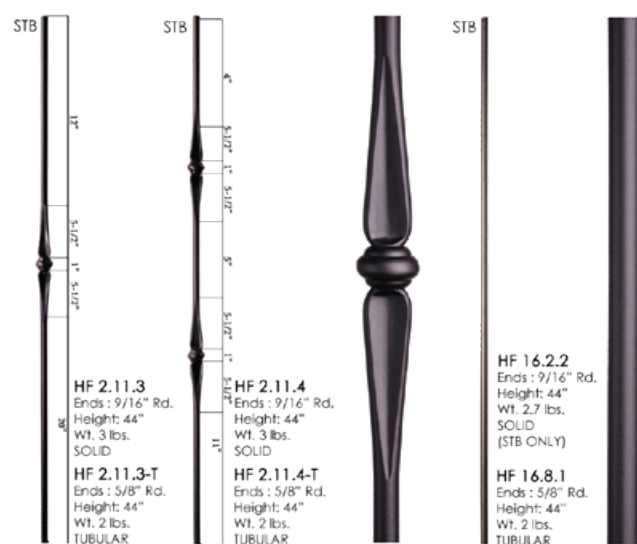
Wentworth Collection



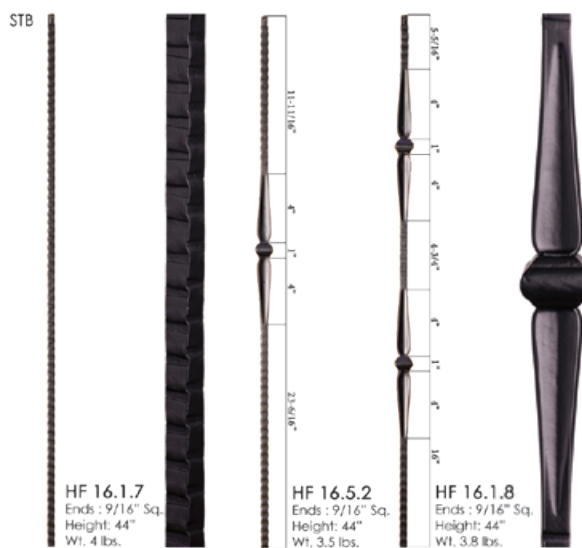
Versatile Series



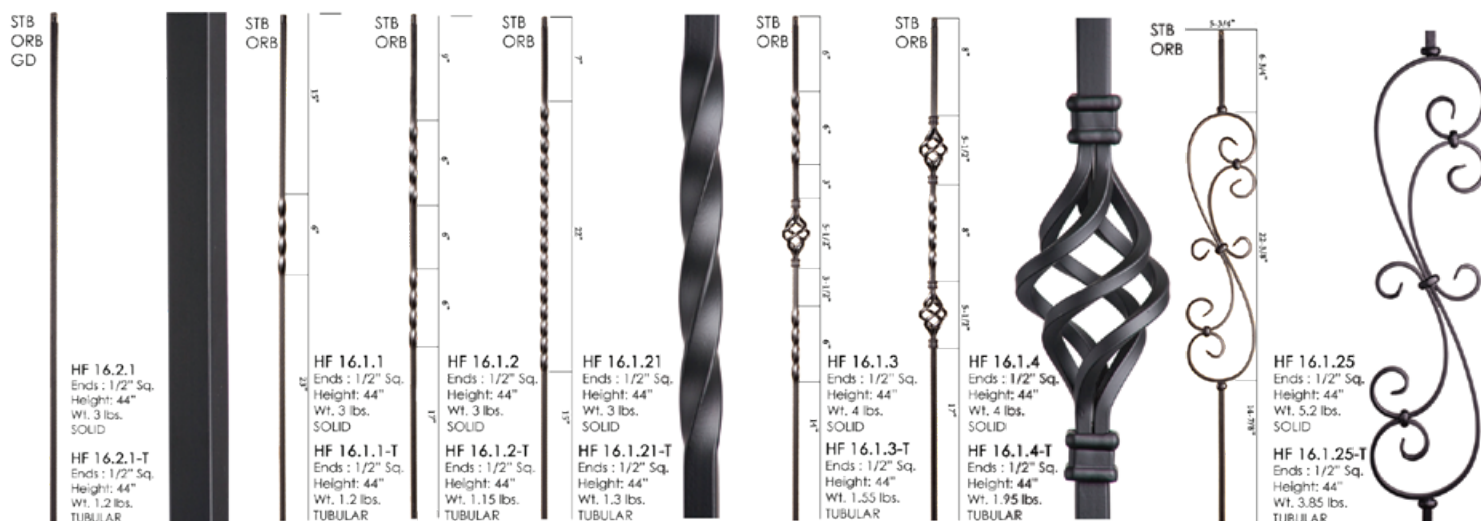
Round Series



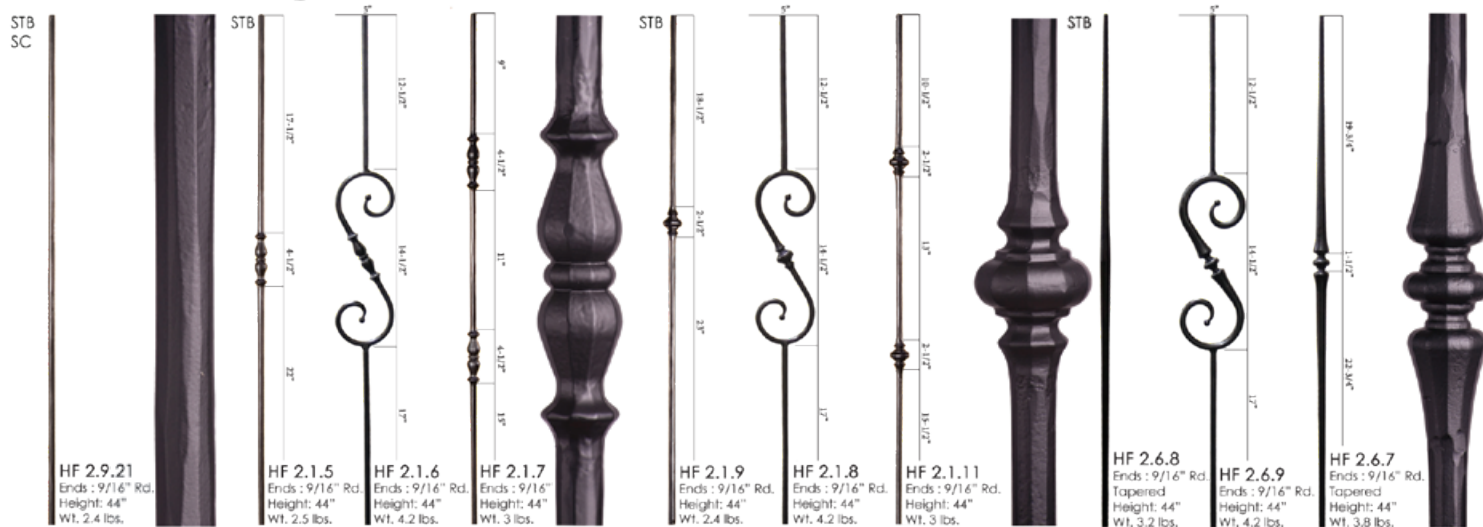
Gothic Series



Twist & Basket Series



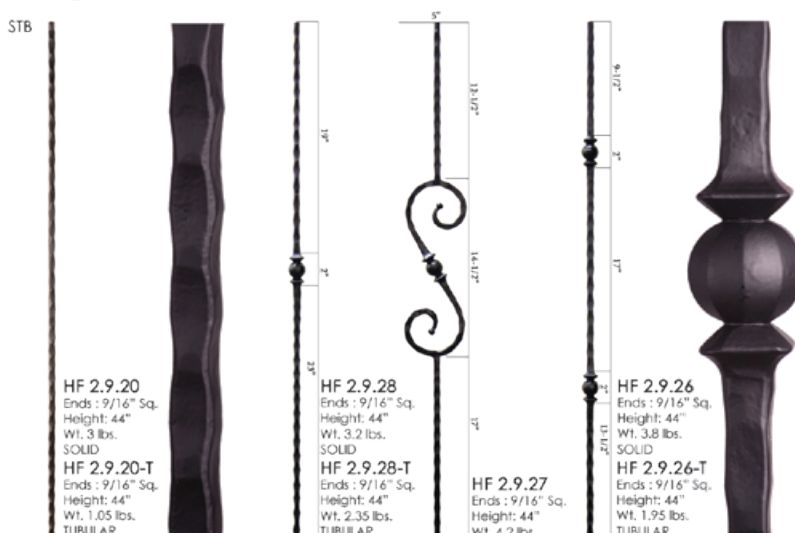
Round Hand Forged Series



Round Hand Forged Series



Square Hand Forged Series

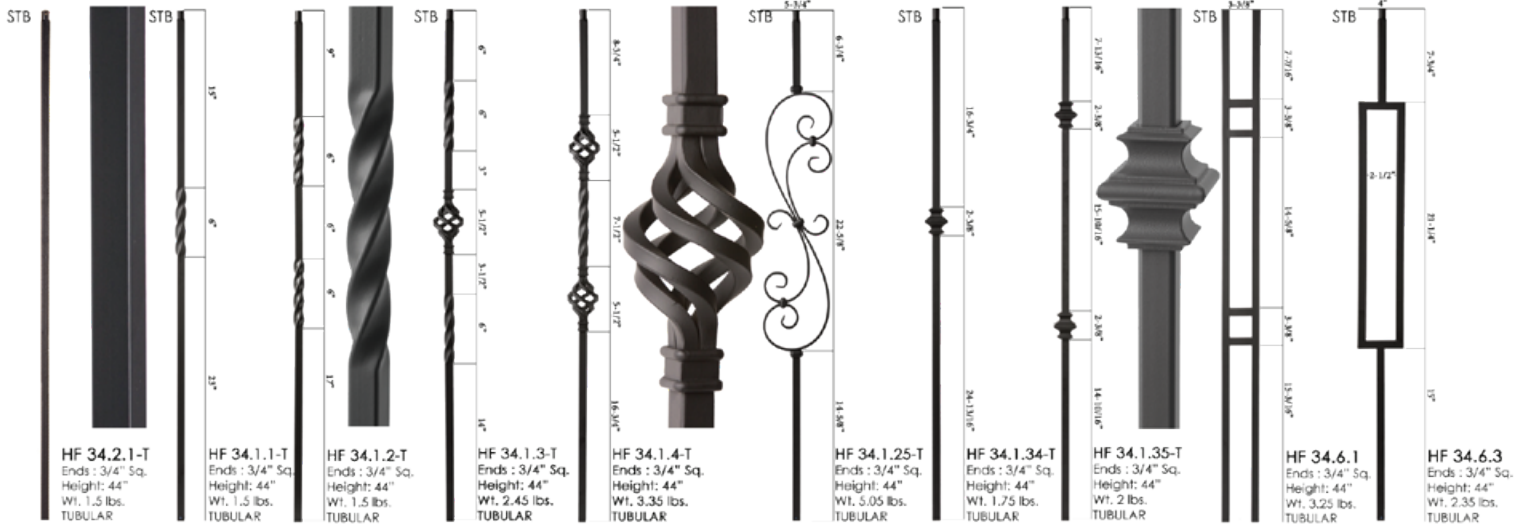


Mega Series

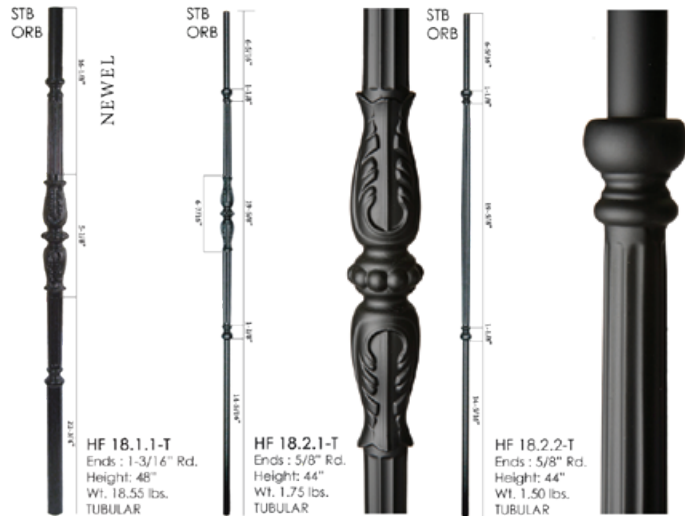


Pinpoint
Diameter : 5/8"
Height: 3/4"

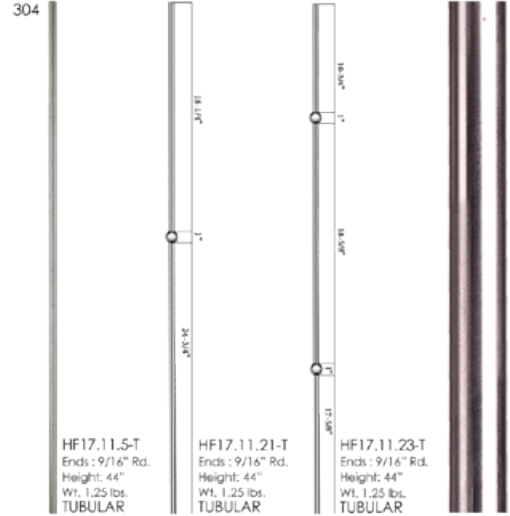
Tubular Bar Specifications
Superior 18 gauge wall thickness
(1/20" / 1.27mm)



Monte Carlo



Stainless Steel



Iron Newels



Iron Accessories

Newel Mount Handrail Bracket



HF17.4001
Stainless Steel(304)
HT. 1-3/4"
Base = 1-1/2" sq.
ADJUSTABLE

HFSTB17.4001
Satin Black
HT. 1-3/4"
Base = 1-1/2" sq.
ADJUSTABLE

Wall Mount Handrail Bracket



HF17.4002
Stainless Steel(304)
HT. 2-1/2"
Base = 1-1/2" x 2"
Extends 3-1/4" off wall
ADJUSTABLE

HFSTB17.4002
Satin Black
HT. 2-1/2"
Base = 1-1/2" x 2"
Extends 3-1/4" off wall
ADJUSTABLE

Wall Mount Handrail Bracket

STB
AG
ORB
BC



HF3003
Handrail bracket, 2-1/16" round mounting plate, extends out 3" from wall, aluminum

Iron Shoes

STB
AG
GD

Fits 1/2" Square



HF16.3.19
Level base shoe with set screw, fits 1/2" square balusters, 1-5/16" square base, aluminum

Fits 9/16" Square



HF16.3.25
Level base shoe with set screw, fits 9/16" Tuscan square balusters, 1-1/4" square base, cast iron

Fits 9/16" Round



HF16.3.26
Level base shoe with set screw, fits 9/16" round balusters, 1-1/4" square base, cast iron

Fits 5/8" Square



HF16.3.38
Level base shoe with set screw, fits 5/8" square balusters, 1-1/4" square base, cast iron

Fits 5/8" Round



HF16.3.50
Level base shoe with set screw, fits 5/8" round balusters, 1-5/16" square base, aluminum

Fits 3/4" Square



HF34.3.19
Level base shoe with set screw, fits 3/4" square balusters, 1-7/8" square base, aluminum

STB
AG
GD

Fits 1/2" Square



HF16.3.2
Angled base shoe with set screw, fits 1/2" square balusters, 1-5/16" base, aluminum

Fits 9/16" Square



HF16.3.28
Angled base shoe with set screw, fits 9/16" Tuscan square balusters, 1-1/4" base, cast iron

Fits 9/16" Round



HF16.3.27
Angled base shoe with set screw, fits 9/16" round balusters, 1-1/4" base, cast iron

Fits 5/8" Square



HF16.3.39
Angled base shoe with set screw, fits 5/8" square balusters, 1-1/4" base, cast iron

Fits 5/8" Round



HF16.3.51
Angled base shoe with set screw, fits 5/8" round balusters, 1-5/16" base, aluminum

Fits 3/4" Square



HF34.3.2
Angled base shoe with set screw, fits 3/4" square balusters, 1-7/8" base, aluminum

STB

Fits 1/2" Square



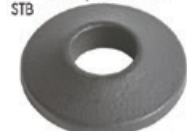
HF16.3.9
Level Base Collar - CAST IRON
Base : 1-9/16" Rd. - Height: 3/8"
HF16.3.60
Level Base Collar - ALUMINUM
Base : 1-9/16" Rd. - Height: 3/8"
HF16.3.61
Angled Base Collar - ALUMINUM
Base : 1-9/16" Rd. - Height: 3/8"

Fits angles up to 40°



STB

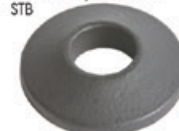
Fits 9/16" Round



HF16.3.10
Level Base Collar - CAST IRON
Base : 1.57" Rd. - Height: .32"

STB

Fits 5/8" Round



HF16.3.12
Level Base Collar - CAST IRON
Base : 1.57" Rd. - Height: .32"

STB

Fits 3/4" Square



HF34.3.16
Level Base Collar - CAST IRON
Base : 2" Rd. - Height: 3/8"

Iron Newel Mounting Kits

Fits 1-3/16" Square



HF16.2.3
Newel mounting kit with level base shoe, fits 1-3/16" square newels, 3-1/8" square base, cast iron

Fits 1-3/16" Round



HF16.3.14
Newel mounting kit with level base shoe, fits 1-3/16" round newels, 3-1/8" square base, cast iron

Fits 1" Square



HF16.3.31
Newel mounting kit with level base shoe, fits 1" square newels, 3-1/8" square base, cast iron

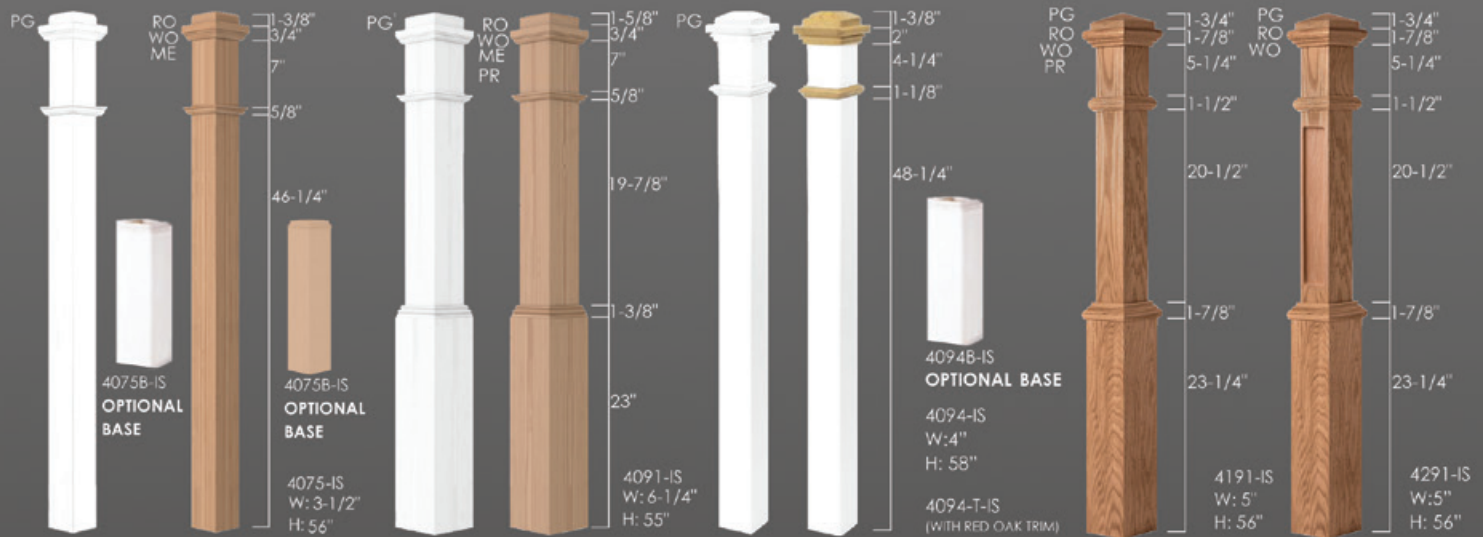
Fits 1" Round



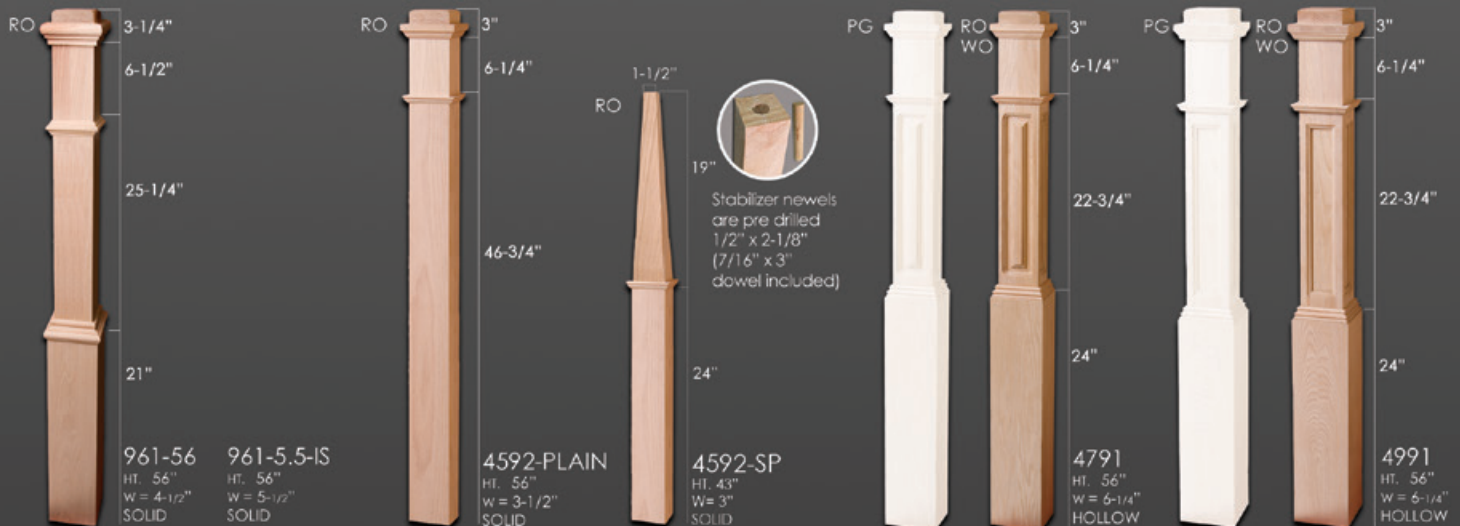
HF16.3.33
Newel mounting kit with level base shoe, fits 1" round newels, 3-1/8" square base, cast iron

WOOD NEWELS

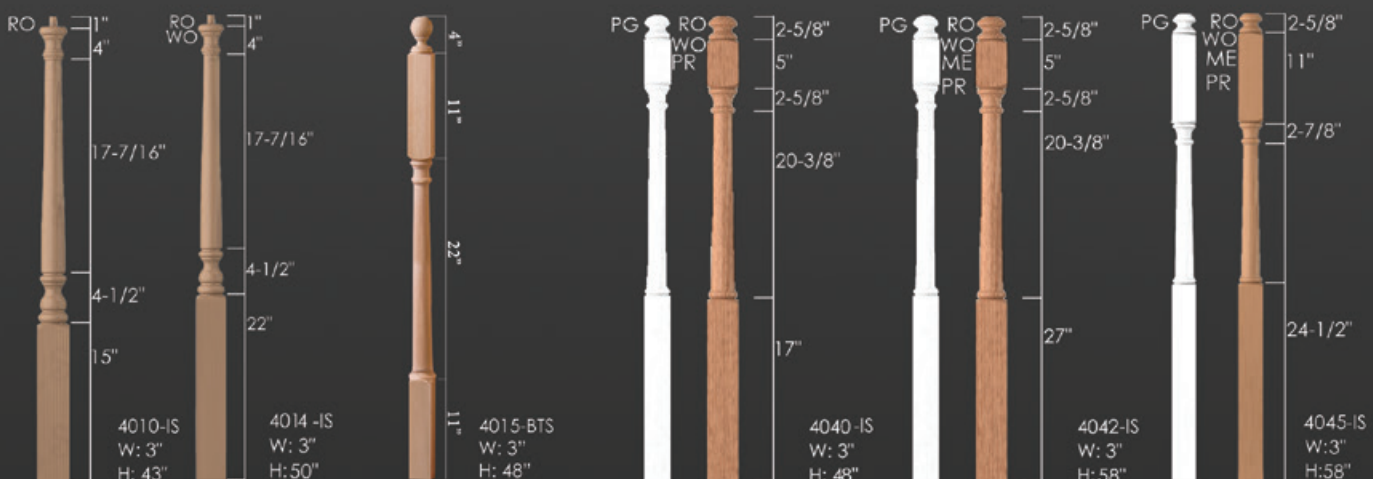
Box Newels



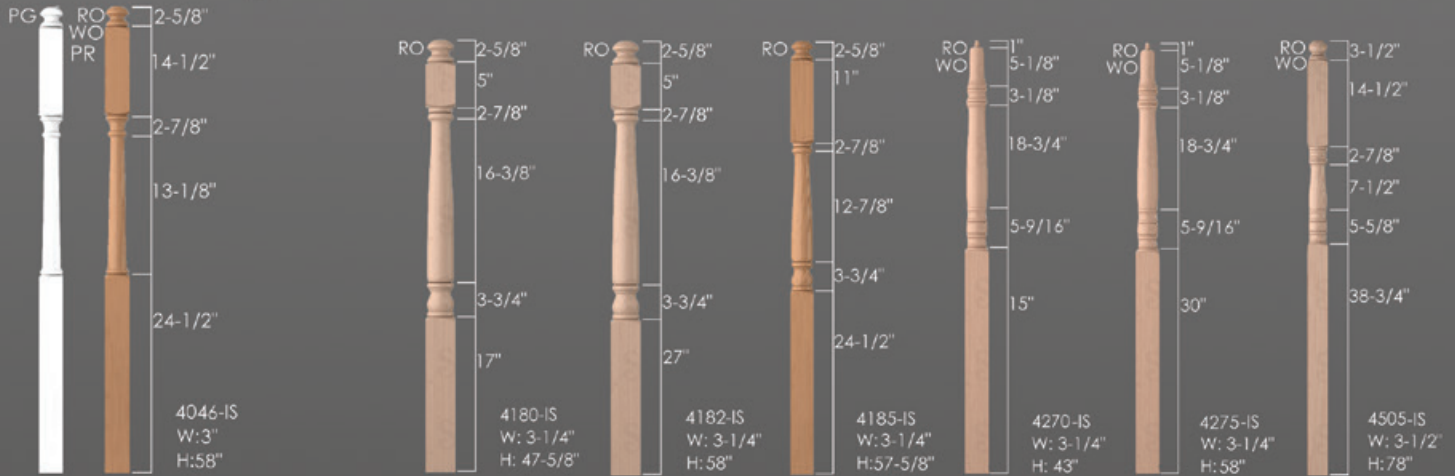
Box Newels



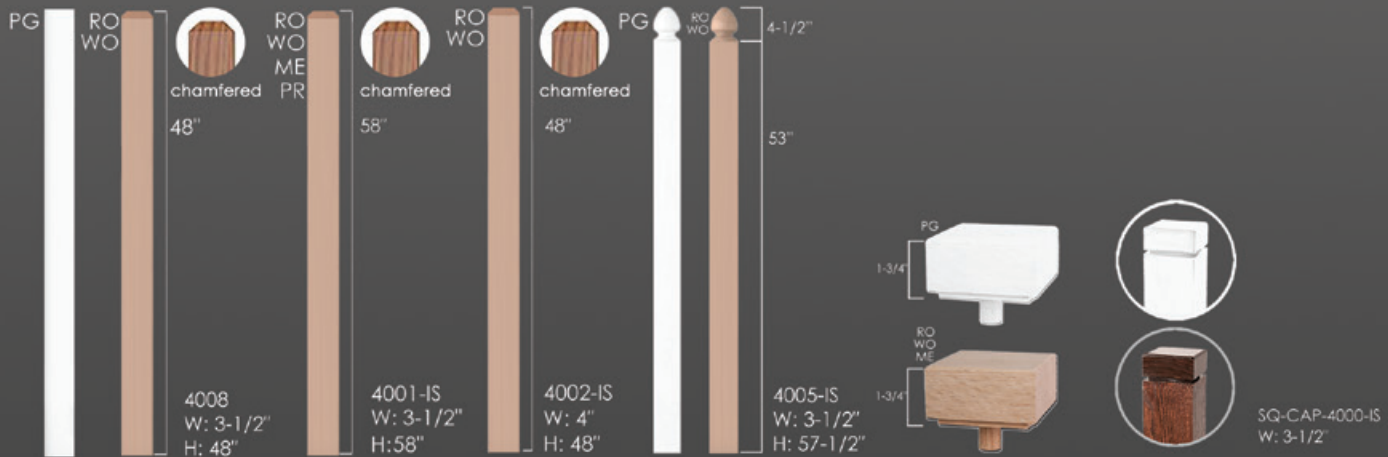
Wood Turnings



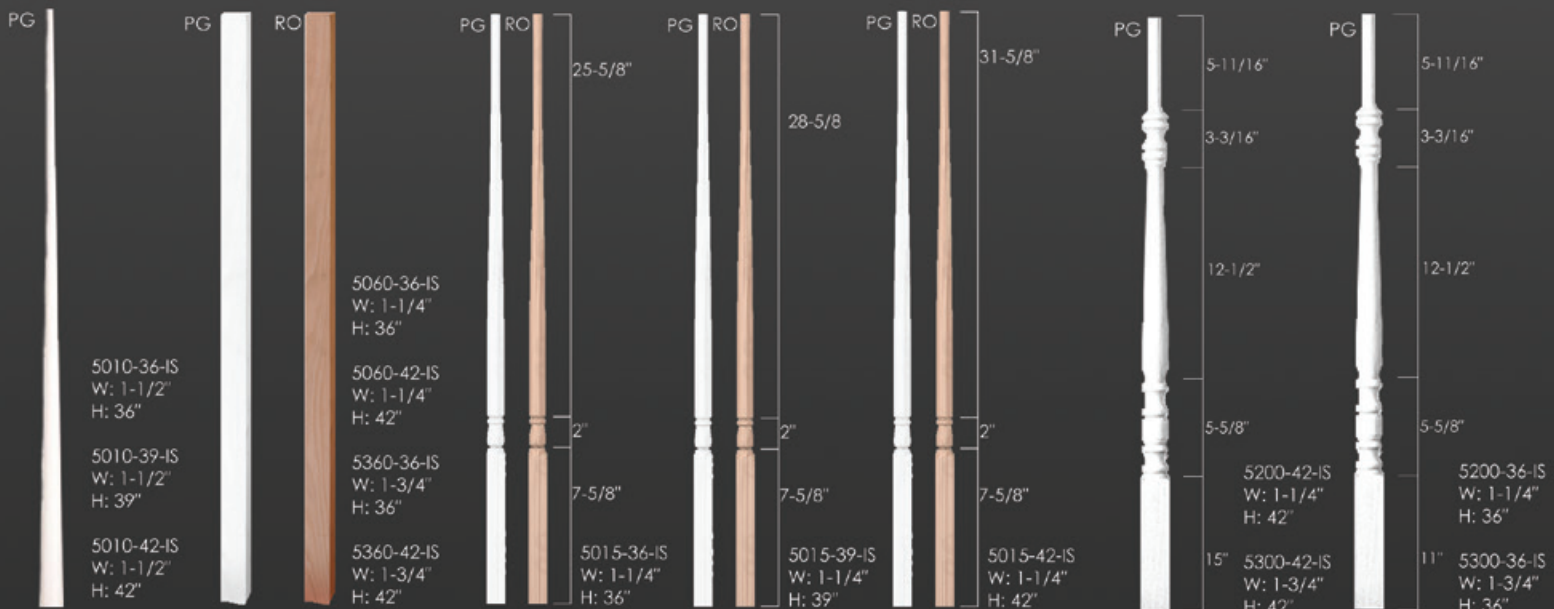
Wood Turnings



Blank Newels



WOOD BALUSTERS



Box Newels Non removable caps - Stocked in Red Oak and White Oak



Routed Newels Non removable caps - Stocked in Red Oak and White Oak



Blank Newel Caps

Available for: 3-1/4" and 5-1/2" blank newels
Stocked in Red Oak and White Oak - Sold separately



3-1/4"
Square
Newels

SQUARE-CAP-4000
HT. 1-3/4"
W= 3-1/4"

PYRAMID-CAP-4000
HT. 1-9/16"
W= 3-1/4"

STACKED-CAP-4000
HT. 2-1/4"
W= 3-1/4"

COVE-CAP-4000
HT. 2-1/2"
W= 4-5/8"

5-1/2"
Square
Newels

SQUARE-CAP-5000
HT. 2"
W= 5-1/2"

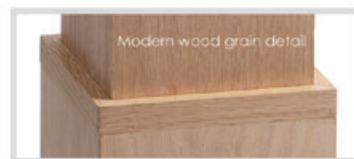
PYRAMID-CAP-5000
HT. 1-5/8"
W= 5-1/2"

STACKED-CAP-5000
HT. 2-3/4"
W= 5-1/2"

COVE-CAP-5000
HT. 2-7/8"
W= 6-7/8"

Newel Bases

Stocked in Red Oak
and White Oak



Blank Newels

Stocked in Red Oak and White Oak



Blank Balusters

Stocked in Pre-finished White, Red Oak and White Oak

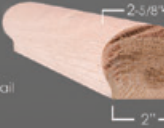
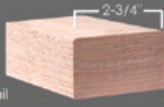


Blank Newel Options: Caps / Bases

3-1/4" and 5-1/2" blank newels shown with optional bases and caps - sold separately
Additional configuration options available.



WOOD HANDRAILS

RO WO 6040  6040 Round Wall Rail Diameter: 1-5/8"	RO WO ME 6010  Colonial Hand Rail HT: 2-3/8" W: 2-1/4"	 2-1/4" 2-3/8" 1-1/2" 6010-IS 6010-B-IS Solid Cap and Engineered	RO WO ME 6210  Traditional Hand Rail HT: 2-3/8" W: 2-5/8"	 2-5/8" 2-3/8" 2" 6210-IS 6210-B-IS Solid Cap and Engineered
RO WO 6610  2-5/8" 2-1/4" 2" 6610-IS Straight Rail 6610-B Bending Rail Solid Cap	RO WO PR 6002  2-3/4" 1-5/8" 6002 Straight Rail no fittings available Solid Cap	RO WO PR 6084  2-5/8" 1-5/8" 1-3/4" 6084 Straight Rail no fittings available Solid Cap		
RO WO 6810  2-5/8" 2-26" 6810-IS Straight Rail 6810-B Bending Rail Solid Cap				

WOOD FITTINGS

 OPENING CAP 7019-IS 7219-IS	 RETURNED END 7009-IS 7209-IS	 LEVEL QUARTER TURN WITH CAP 7621 7821	 LEVEL QUARTER TURN 7011-IS 7211-IS 7611 7811 7411	 UP EASING 7012-IS 7212-IS 7612 7812 7412
 OVER EASING 7013-IS 7213-IS 7613 7813 7413	 TANDEM CAP 7020-IS 7220-IS 7620 7820	 S-TURN LEFT 7022-L-IS 7222-L-IS	 S-TURN RIGHT 7022-R-IS 7222-R-IS	
 LEFT HAND VOLUTES 7030-IS 7230-IS	 RIGHT HAND VOLUTES 7035-IS 7235-IS	 LEFT HAND TURNOUTS 7040-IS 7240-IS	 RIGHT HAND TURNOUTS 7045-IS 7245-IS	
 2 RISE LEFT HAND GOOSENECK 7071-IS 7271-IS	 2 RISE RIGHT HAND GOOSENECK 7076-IS 7276-IS	 2 RISE LEFT HAND GOOSENECK WITH CAP 7081-IS 7281-IS	 2 RISE RIGHT HAND GOOSENECK WITH CAP 7086-IS 7286-IS	
 2 RISE STRAIGHT GOOSENECK WITH CAP 7088-2-IS 7288-2-IS	 2 RISE STRAIGHT GOOSENECK 7099-IS 7299-IS 7699 7899	 START EASING WITH CAP 7010-IS 7210-IS		

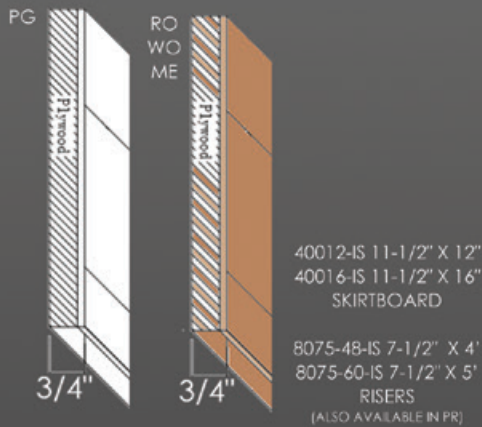
ALL WOOD FITTINGS AVAILABLE IN RO AND WO.

TREADS & STARTER STEPS

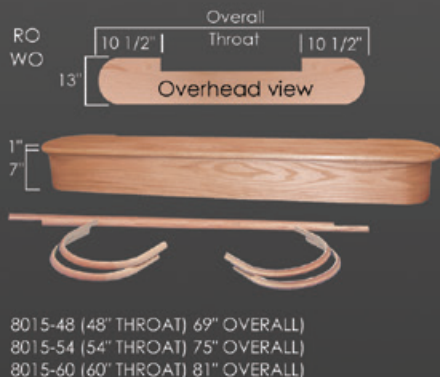
Treads



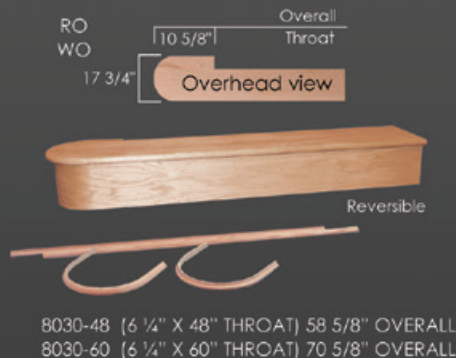
Skirtboard & Risers



Double End Starting Step



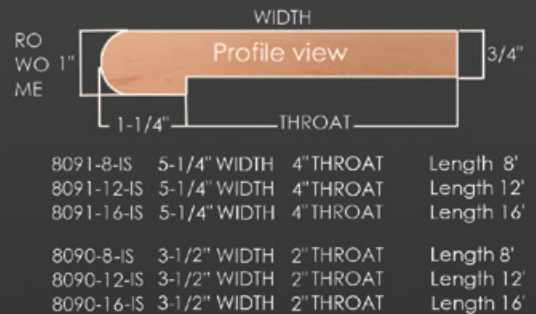
Single End Starting Step



False End Starting Steps



Bull Nosed Landing Tread



1" Bull Nosing



WOOD ACCESSORIES

Rosettes



7033
RECTANGULAR
ROSETTE
4" X 5-1/2"



7037
OVAL ROSETTE
4" X 5 1/2"



7039
SQUARE ROSETTE
4" X 4"

Plugs

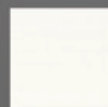


9002-IS (1/2")
9005-IS (1")
OAK PLUGS

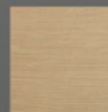
Wood Species



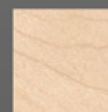
Red Oak (RO)



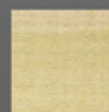
Prefinished White (PG)



White Oak (WO)



Maple (ME)



Poplar (PR)

EPOXY GUN-EPC-101



EPOXY-EPC-410 EPC-410-BLACK



EPOXY PASTE EPC-7

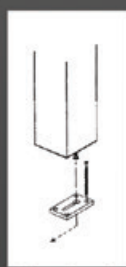


NEWEL FASTENER S-9403-HOF



Sure Tite

NEWEL FASTENER S-9401



Key Lock

WOOD GLUE & FILLER



FAM-O-WOOD
RO-9208 (Red Oak)

S-9202
(1 Gal.)



S-9203
(32 oz.)



S-9204
(16 oz.)



S-9205
(8 oz.)



S-9200

DOWEL SCREW

C-905-2 (25 per bag)



DRIVER

C-905-2D

(fits wood screw thread)



sold individually

RAIL BOLT KIT

S-9600

(Includes hex nut, spacer
and 1" Red Oak plug)



RAIL BOLT DRIVER

S-9600-D

(fits machine thread)



sold individually

STAIR & RAILING PRODUCTS BY



VERSION 031021

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