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Please contact us for more detailed information or for a listing of suppliers near you.

Edition 001-A

Whether your customer is a homeowner, retailer, or homebuilder, the timeless design and quality craftsmanship of House of Forgings' stair and railing products will attract the attention of the most discerning eye.

Our impeccably crafted styles are originally designed in partnership with our Italian studio and created with the sense of pride in workmanship that can only be found in an employee owned company. We fashion stairs and railings from the finest materials available so that what you provide to your clients is unsurpassed in style, uncompromising in quality, and unmatched in elegance.

We manufacture over 2,000 active SKUs in over 200,000 square feet of warehouse space with a national distribution network that ships to you in under 24 hours. No one else comes close to the brilliantly executed design, construction, and service you'll experience only at House of Forgings.



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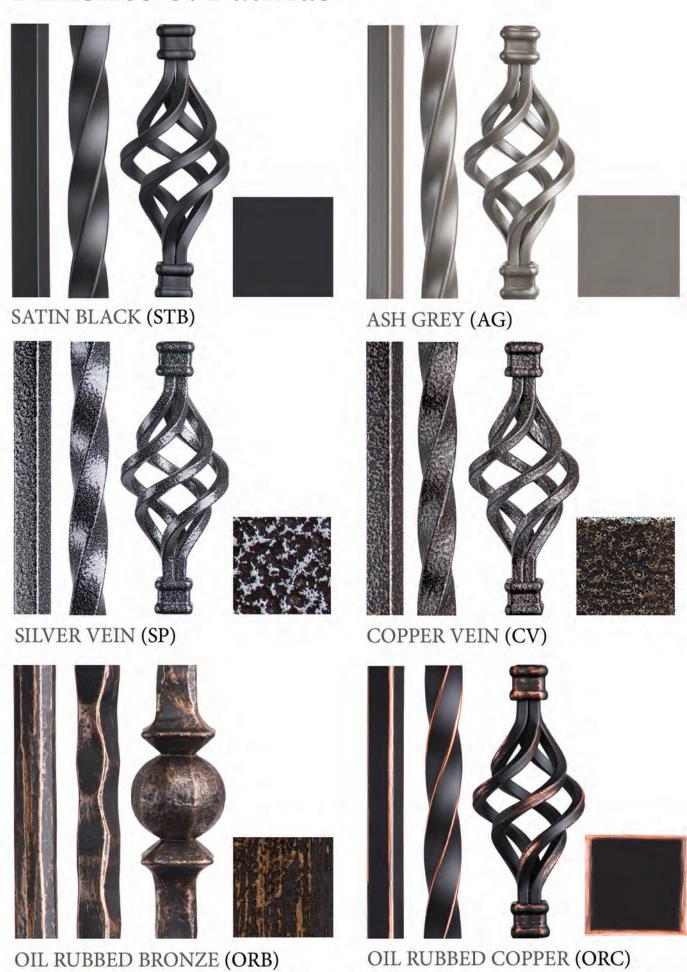
## **Powder Coated & Stainless Steel**

House of Forgings is the benchmark in the stair and railing industry, offering an selection of quality products and expert service.

Our vast selection of products will meet the needs of even the most discerning customers. Whether selecting a powder coated finish or stainless steel, our newels, unsurpassed balusters and accessories will compliment a broad range of architectural styles.



## Finishes & Patinas





House of Forgings provides an unsurpassed selection of designs in the highest quality powdercoated finishes available. Our hand applied patinas enhance the lines and hammered detail of each unique piece. As interior design trends move forward, count on us to carry the latest styles & finishes.



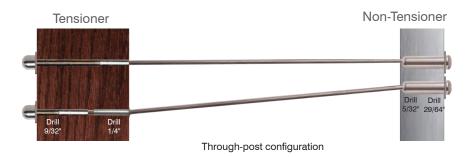








## SWAGED CABLE INFILL KITS FOR WOOD OR METAL POSTS



## Outside to outside Level/balcony or angle/stair Steel or wood posts

HFC18.102-5	5'	.15 kgs (.331 lbs)
HFC18.102-10	10'	.227 kgs (.5 lbs)
HFC18.102-15	15'	.303 kgs (.669 lbs)
HFC18.102-20	20'	.383 kgs (.844 lbs)
HFC18.102-25	25'	.549 kas (1.2 lbs)

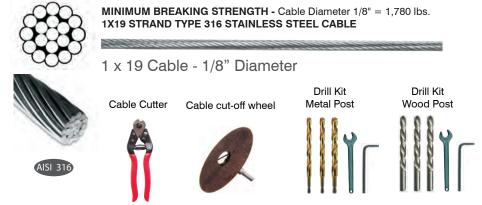
AX00.070.635

AX00.070.630

Pre-assembled kit includes fittings and factory swaged cable in lengths 5'-25'







HFC18.WHEEL

Used to cut cable flush with the end of Pull-Lock

fittings, and to cut excess threads of stud. Includes mandrel and two cut-off

HFC18.CUTTER

# Tension each row of cable equally to 225 lbs making sure not to over tighten. Use tension gauge to accurately measure tension. Tension Gauge Tension Gauge Tension Gauge Tension Gauge Tension Gauge

**Recommended Tensioning Sequence** 

## **EASY AS 1-2-3**

- 1. What posts are you using? Wood or metal?
- Measure your level and stair runs, calculate number of level and stair fittings.
- Add up tensioners and non-tensioners, then calculate total cable footage (plus 5%).

## Push-Lock ® Fittings

Push-Lock fittings do not require any special tools for installation. Simply push the cable into the fitting and it locks.

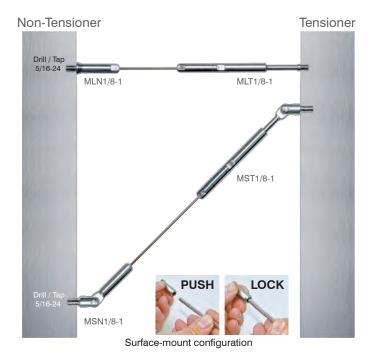




## **SWAGELESS CABLE INFILL FOR WOOD OR METAL POSTS**



Inside to ins Level/balcor Wood posts	ny or angle/stair	For use with 1/8" cable
WLN1/8-1	Wood Level Non Tensioner	.04 kgs (.092 lbs)
WLN1/8-10	Wood Level Non Tensioner(10 pack)	.31 kgs (.693 lbs)
WLT1/8-1	Wood Level Tensioner	<b>y</b> ( )
WLT1/8-10		.07 kgs (.173 lbs)
WLI 1/0-10	Wood Level Tensioner(10 pack)	.68 kgs (1.5lbs)
WSN1/8-1	Wood Stair Non Tensioner	.06 kgs (.135 lbs)
WSN1/8-10	Wood Stair Non Tensioner(10 pack)	.5 kgs (1.12 lbs)
WST1/8-1	Wood Stair Tensioner	.09 kgs (.217 lbs)
WST1/8-10	Wood Stair Tensioner(10 pack)	.88 kgs (1.94 lbs)
Drill Kit	Cable Cutter	Driver
AX00.070.62	5 HFC18.CUTTER	DRIVER PL-LAG/R



Inside to inside Level/balcony or angle/stair Metal posts For use with 1/8" cable MLN1/8-1 Metal Level Non Tensioner .04 kgs (.087 lbs) MLN1/8-10 Metal Level Non Tensioner(10 pack) .29 kgs (.638lbs) Metal Level Tensioner .07 kgs (.158 lbs) MLT1/8-1 MLT1/8-10 Metal Level Tensioner(10 pack) .61 kgs (1.349 lbs) MSN1/8-1 Metal Stair Non Tensioner .05 kgs (.118 lbs) Metal Stair Non Tensioner(10 pack) MSN1/8-10 .6 kgs (1.349 lbs) MST1/8-1 Metal Stair Tensioner .09 kgs (.202 lbs) MST1/8-10 Metal Stair Tensioner(10 pack) .81 kgs (1.793 lbs) Cable Cutter Drill Kit HFC18.CUTTER AX00.070.650



UTCABLE100-4 100' coil - 1/8" 1X19 type 316 S/S cable 2.07 kgs (4.56 lbs) UTCABLE500-4 500' spool - 1/8" 1X19 type 316 S/S cable 10.02 kgs (22.1 lbs)

1x19 Cable(1/8" 316)

MINIMUM BREAKING STRENGTH - Cable Diameter 1/8" = 1,780 lbs. 1X19 STRAND TYPE 316 STAINLESS STEEL CABLE



SATIN BLACK

HFSTB5.1.1

Powder Coated Tubular Round Bar 5/8" Dia. x 8'

OIL RUBBED BRONZE HFORB5.1.1

Powder Coated Tubular Round Bar 5/8" Dia. x 8'

**ASH GREY** 

HFAG5.1.1

Powder Coated Tubular Round Bar 5/8" Dia. x 8'

COASTAL WHITE

**HFWHT5.1.1** 

Powder Coated Tubular Round Bar 5/8" Dia. x 8'

NEW!

STAINLESS STEEL

HFSS5.1.1

304 Grade Stainless Steel Round Bar 5/8" Dia. x 8'

Our tubular bar is made with superior 12 gauge (2 mm / 5/56") stock for minimal deflection



Now available exclusively from House of Forgings, powder coated and stainless steel tubular round bars. These sleek 5/8" bars are available in a convenient 8' length, ideal for installation and affordable shipping. Mix and match them with our exclusive components for a look that is completely custom and uniquely you.





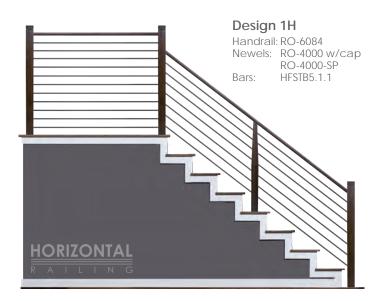
Stainless Steel (shown)



Ash Grev (shown



Satin Black (shown















## Design 2FK

Handrail: RO-6084

Newels:

Starting: RO-5900

Intermediate: RO-4900

Bars: HFSTB5.1.1

## Design 3FK

Handrail: RO-6084

Newels:

Starting: RO-5000

Shown w/ optional COVE CAP-5000

Intermediate: RO-4000

Shown w/ optional COVE CAP-4000

Bars: HFSTB5.1.1





## — Stainless Steel — Cable Railing



## ACCESSORIES



Blank Newel Caps

Available for: 3-1/4" and 5-1/2" blank newels
Stocked in Red Oak and White Oak - Sold separately



3-1/4" 5-1/2" Square

SQUARE CAP-4000 HT. 1-3/4"

**SQUARE CAP-5000** HT. 2" W= 5-1/2"

PYRAMID CAP-4000 HT. 1-9/16" W= 3-1/4"

**PYRAMID CAP-5000** HT. 1-5/8" W= 5-1/2"

STACKED CAP-4000

STACKED CAP-5000 HT. 2-3/4" W= 5-1/2"

COVE CAP-4000 HT. 2-1/2" W= 4-5/8"

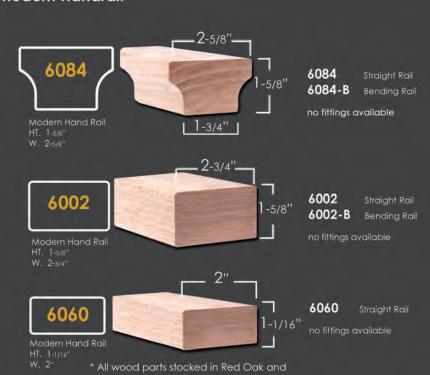
COVE CAP-5000 HT. 2-7/8" W= 6-7/8

### Stocked in Red Oak and White Oak **Newel Bases** Sold separately





## **Modern Handrail**



## ROUND STAINLESS NEWEL

HF17.1.2-T Ends: 1-3/16" Rd. Height: 47" TUBULAR

## ROUND NEWEL



(Newels or bars can be cut to length for handrail brackets)

HF 16.5.11 Ends: 1-3/16" Rd. Height: 48" Wt. 19 lbs. SOLID

HF 16.5.11-T Ends: 1-3/16" Rd. Height: 48" Wt. 5.7 lbs. TUBULAR

## **Wall Mount Handrail Bracket**





HF17.4002 Stainless Steel (304) HT. 2-1/2" Base = 1-1/2" x 2" Extends 3-1/4" off wall ADJUSTABLE

## HFSTB17.4002 Satin Black HT. 2-1/2" Base = 1-1/2" x 2" Extends 3-1/4" off wall **ADJUSTABLE**

## Newel Mount Handrail Bracket





HF17.4001 Stainless Steel (304) HT. 1-3/4" **ADJUSTABLE** 

Satin Black HT. 1-3/4"

mounting hardware included

HFSTB17.4001 Base = 1-1/2" sq. **ADJUSTABLE** 





Release Key

HFC18.KEY





## **SOHO** BALUSTRADE

Customize your style like never before with the latest offering from HOF. Luxurious brass and stainless steel paired with black iron makes a bold statement.







BRASS (BR)





## newel mounting kit flange covers

## balusters/newels



SATIN BLACK - (Powder coated)

HFSTB16.4.1

BALUSTER

NEWEL



Diameter: 35mm Rd. Length: 8" Wt. .75 lbs.

HF17.4.3

NEWEL

BALUSTER

Diameter: 20mm Rd. Length: 8" Wt. .3 lbs.



Also available in Ash Grey, See page 62.



HF18.4.5

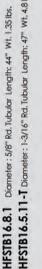
STAINLESS STEEL

HF17.4.5



Replacement set screws Satin Black, Brass, Stainless Steel

NEWEL



**BALUSTER** 

NEWEL

Diameter: 5/8" Rd. Tubular Length: 44" Wt. 1.45 lbs BRASS (Satin Polish - Passivated)

HF18.8.1 HF18.8.3

**BALUSTER** 

NEWEL

Diameter: 1-3/16" Rd. Tubular Length: 47" Wt. 5.7 lbs Grade

Diameter: 1-3/16" Rd. Tubular Length: 47" Wt. 5.7 lbs. Diameter: 5/8" Rd. Tubular Length: 44" Wt. 1.2 lbs

HF17.8.1 HF17.1.2-T

BALUSTER NEWEL

BALUSTER

NEWEL



## FOUNDATION R S

- **■** TUBULAR
- NO
  COLLARS OR
  SHOES REQUIRED
- AFFORDABLE STYLE







PERFECT FOR NEW CONSTRUCTION OR REMODEL Create mega impact with these grand balusters

- Ideal for large or small staircases
- Perfect for replacing old wood balusters
  Traditional or modern base shoe/collar options

## MEGA

## SQUARE



## Finishes & Patinas



SATIN BLACK (STB)



ASH GREY (AG)

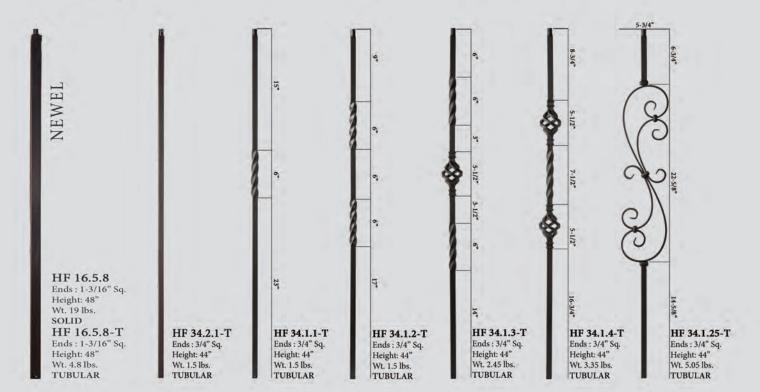


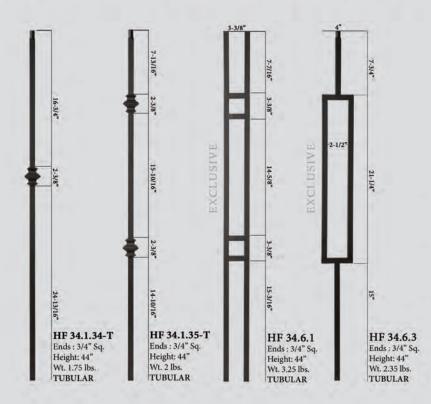
OIL RUBBED BRONZE (ORB)



Pintop Diameter: 5/8" Height: 3/4"

**Tubular Bar Specifications** Superior 18 gauge wall thickness (1/20" / 1.27mm)







## HF34.3.16 Level Base Collar - CAST IRON

Base: 2" Rd. - Height: 3/8" - Wt. .15 lbs.

## HF34.3.19

Level Base Shoe w/Set Screw - ALUMINUM Base: 1-7/8" Sq. - Height: 1-9/16" - Wt. .1 lbs.

## HF34.3.2

Angle Base Shoe w/Set Screw - ALUMINUM Base : 1-7/8" Sq. - Height: 2-7/8" - Wt. .15 lbs.

## HF16.2.3

**Newel Mounting Kit** 





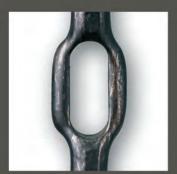








Satin Black (shown)



Oil Rubbed Bronze (shown

## WENTWORTH

ROUND HAND FORGED SQUARE RUSTIC HAMMERED





## Finishes & Patinas







SATIN BLACK

OIL RUBBED Bronze

(SC)

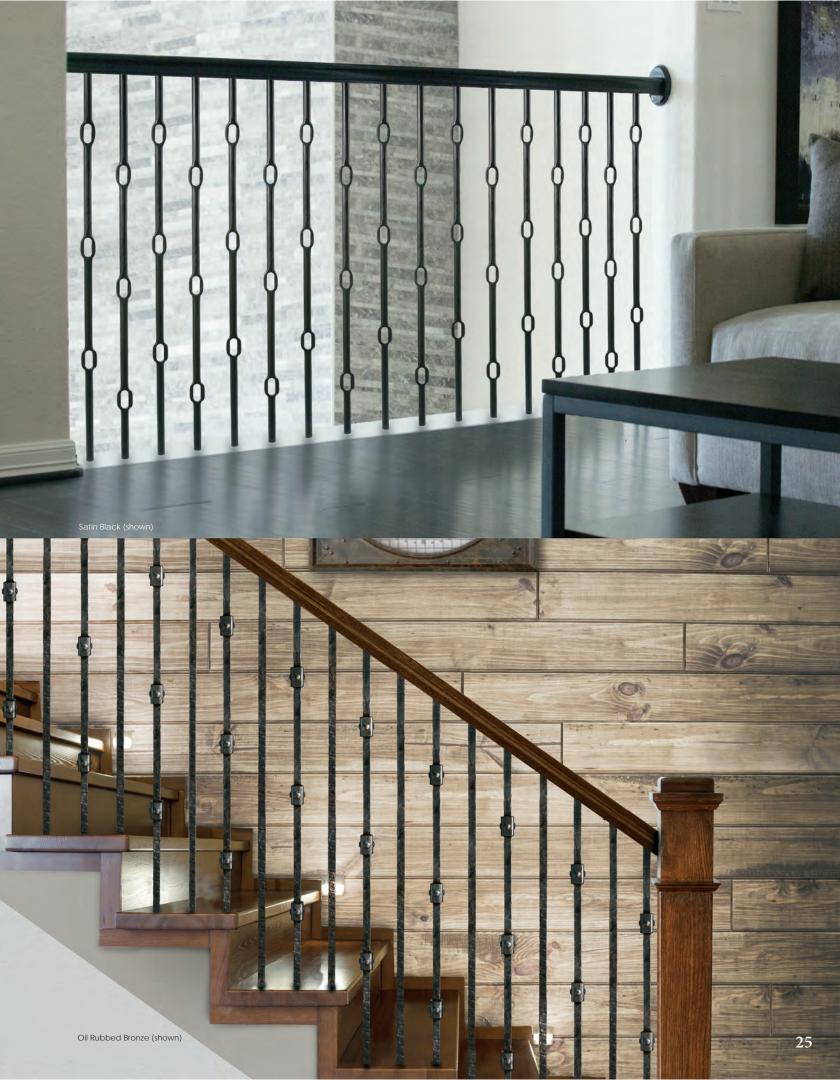
## **ACCESSORIES**

Round level base shoes	HF16.3.35
Round angled base shoes	HF16.3.36
Square level base shoes	HF16.3.38
Square angled base shoes	HF16.3.39
Round newel mounting kit	HF16.3.33
Square newel mounting kit	HF16.3.31

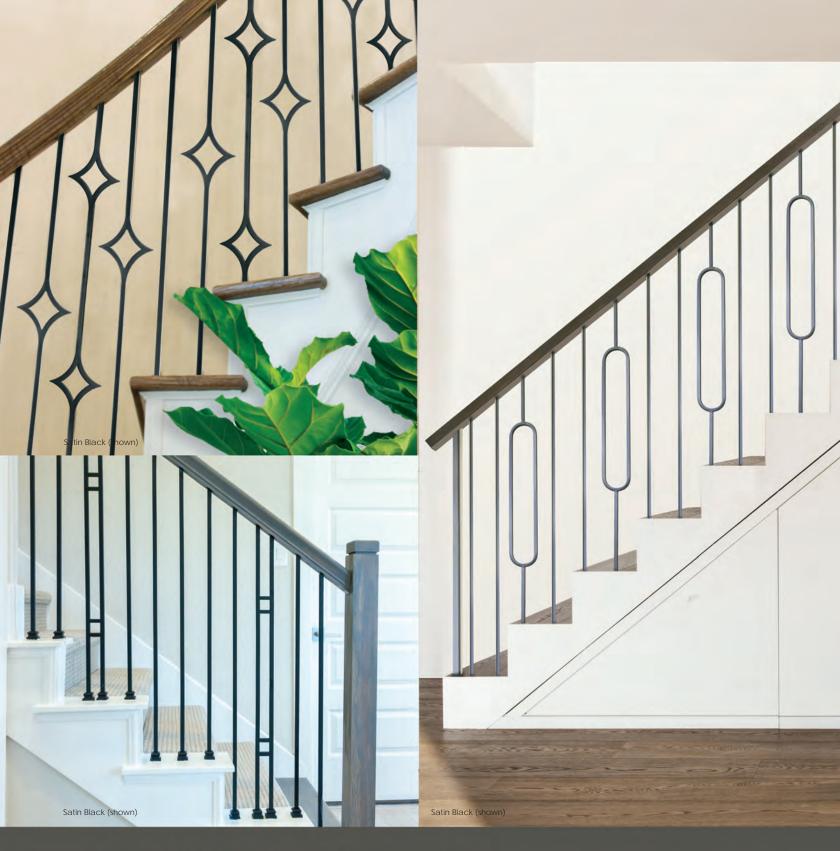
Photos: N. Photos: C. Photos: U.

















Ash Grev (shown)

## AALTO

SQUARE



## Finishes & Patinas









(STB)

SATIN BLACK SILVER VEIN (SP)

ASH GREY DORADO GOLD (AG) (GD)

	NEWELS	HF16.5.8	HF16.5.8-T	BALUSTERS	HF16.2.1	HF16.2.1-T	HF16.2.1-50	HF16.1.30	HF16.1.30-T	HF16.1.31	HF16.1.31-T	HF16.1.32	HF16.1.32-T	HF16.6.1	HF16.6.2	HF16.6.3	HF16.6.4	HF16.6.5	HF16.6.7	HF16.6.8	HF16.6.9	HF9.4.11	HF9.4.22	HF9.4.33	HF9.4.44
STB																•					•	•			
SP					•	•																			
AG											•						•								
GD						•								•		•			•						

## ACCESSORIES

Level base shoes Level base collars Angled base shoes Adjustable level base shoes Adjustable angle base shoes Level base collars (modern) Newel mounting kit

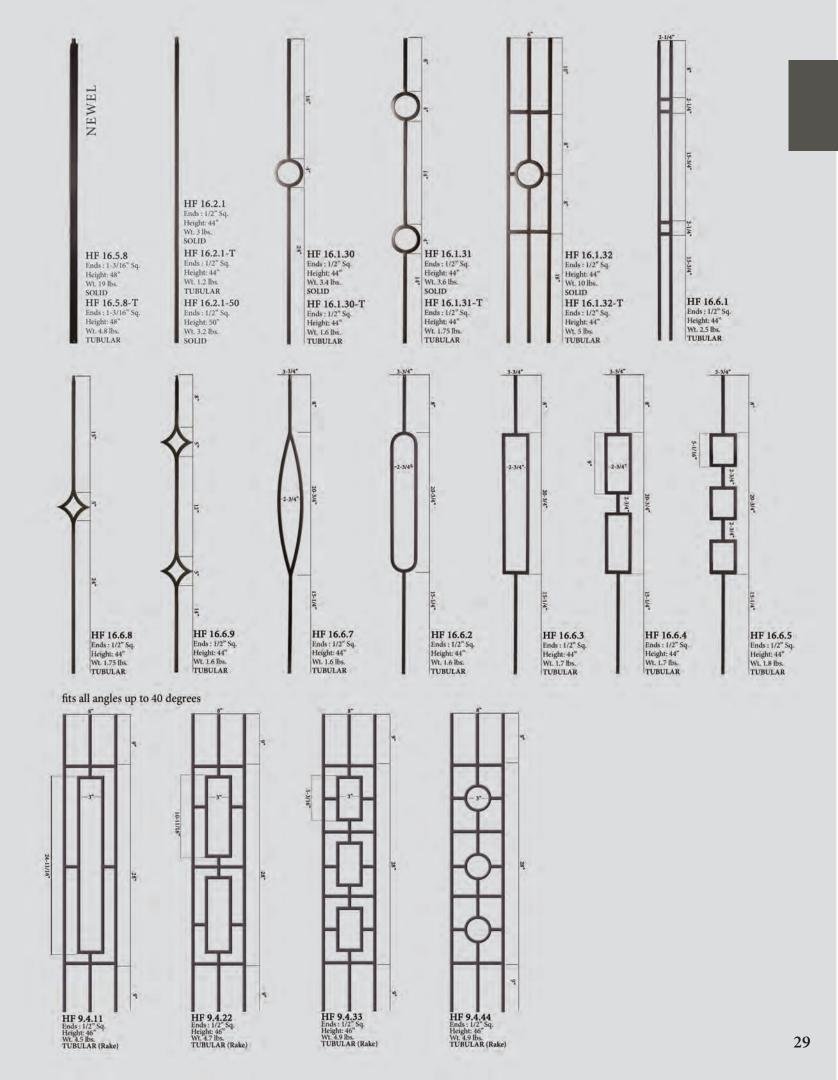
HF16.3.1, HF16.3.19 HF16.3.4, HF16.3.5, HF16.3.2, HF16.3.30 HF16.3.44, HF16.3.46 HF16.3.45, HF16.3.47 HF16.3.9 HF16.2.3

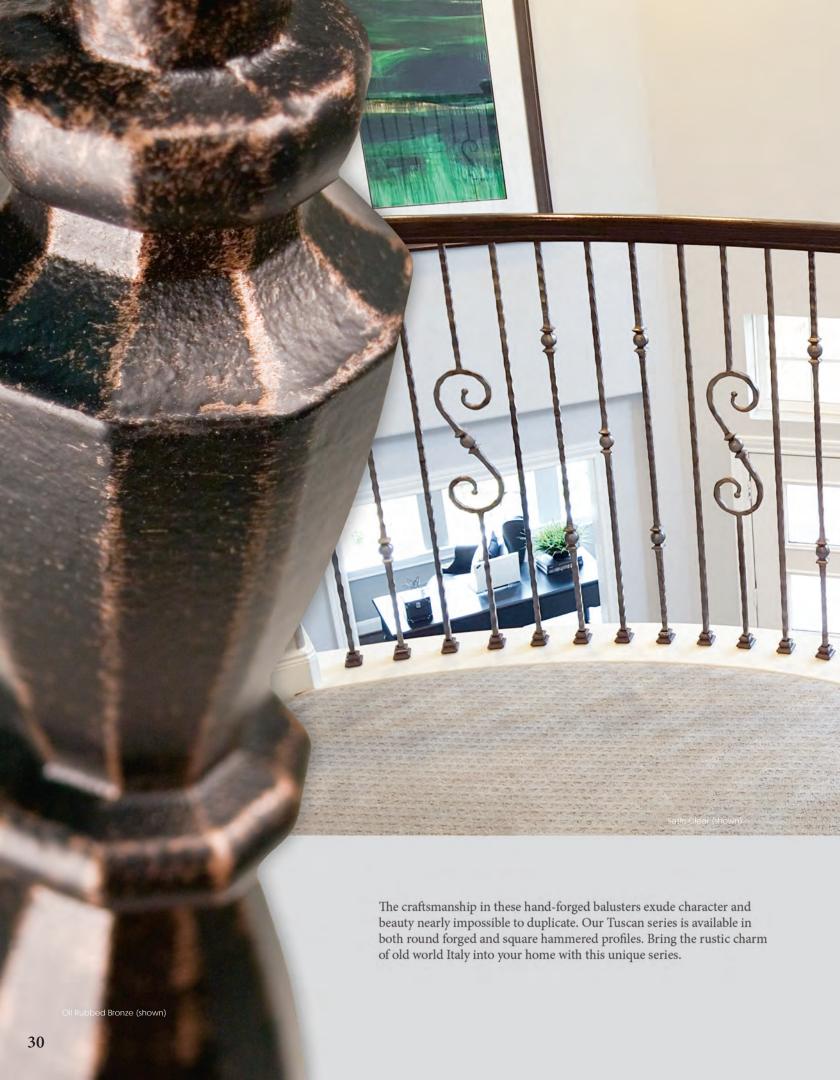
Photos: A. A. Photos: D. H. Photos: E. G. Photos: R. Photos: S. Photos: P. NEW

Photos: T.



















Oil Rubbed Bronze (shown)





## Finishes & Patinas



(STB)



OIL RUBBED BRONZE (ORB)

SATIN CLEAR (SC)

	NEWELS	HF1.1.22	HF1.1.8	HF1.1.9	HF1.1.16	HF1.1.20	HF1.1.21	BALUSTERS	HF2.9.21	HF2.1.5	HF2.1.6	HF2.1.7	HF2.1.9	HF2.1.8	HF2.1.11	HF2.6.8	HF2.6.9	HF2.6.7	HF2.10.2	HF2.10.4	HF2.10.3	HF2.11.40	HF2.11.41
STB		•				•			•					•									
ORB		*																					
SC		*																					

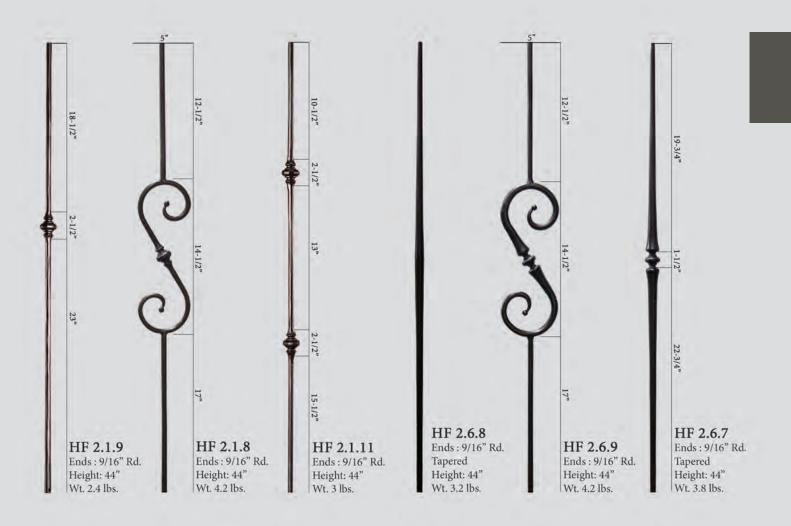
## ACCESSORIES

Level base shoes Level base collars Angled base shoes Adjustable level base shoes Adjustable angle base shoes Level base collars(modern) HF16.3.26 HF16.3.40, HF16.3.43 HF16.3.27 HF16.3.44, HF16.3.46 HF16.3.45, HF16.3.47

HF16.3.45, HF16.3.47 HF16.3.10 Photos: J. Photos: K. O. Photos: N. Photos: R. Photos: S.

Photos: Q. NEW







## TUSCAN SQUARE HAND HAMMERED



## Finishes & Patinas







SATIN BLACK (STB)

OIL RUBBED BRONZE (ORB)

SATIN CLEAR (SC)

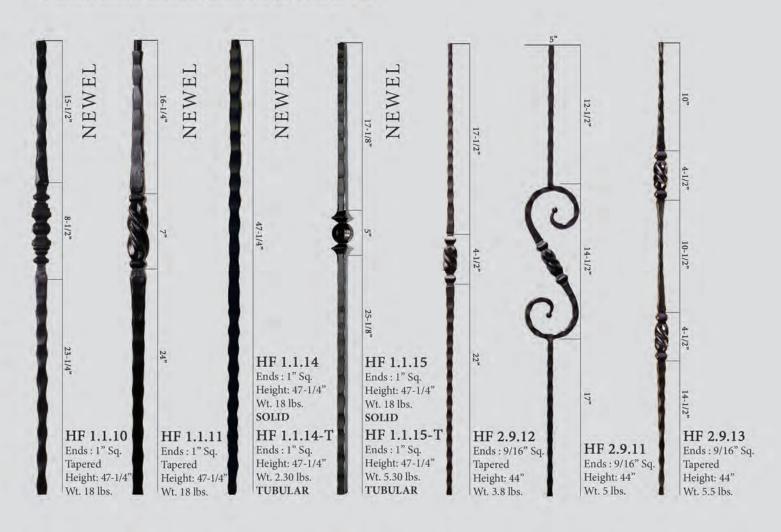
	NEWELS	HF1.1.10	HF1.1.11	HF1.1.14	HF1.1.14-T	HF1.1.15	HF1.1.15-T	BALUSTERS	HF2.9.12	HF2.9.11	HF2.9.13	HF2.9.3	HF2.9.4	HF2.9.8	HF2.9.5	HF2.9.6	HF2.1.2	HF2.1.1	HF2.9.20	HF2.9.20-T	HF2.9.28	HF2.9.28-T	HF2.9.27	HF2.9.26	HF2.9.26-T	HF2.9.29	HF2.9.36	HF2.9.37
STB										•																•		•
ORB																					100							
SC																												

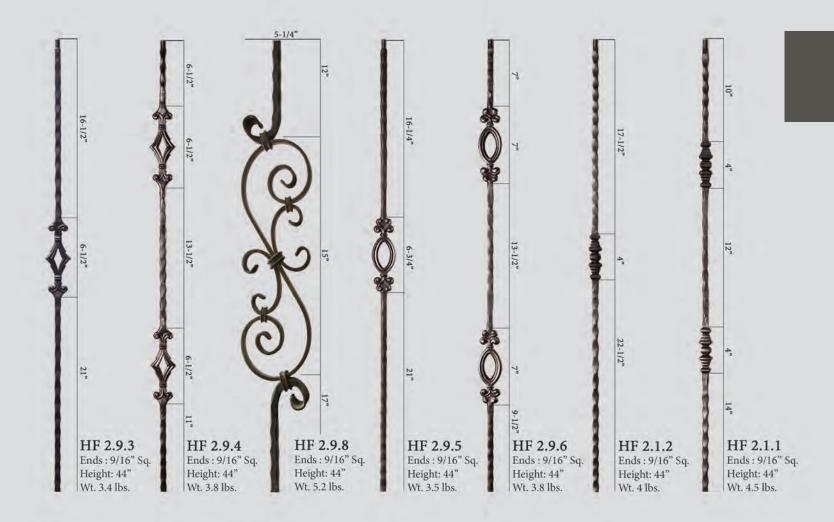
## ACCESSORIES

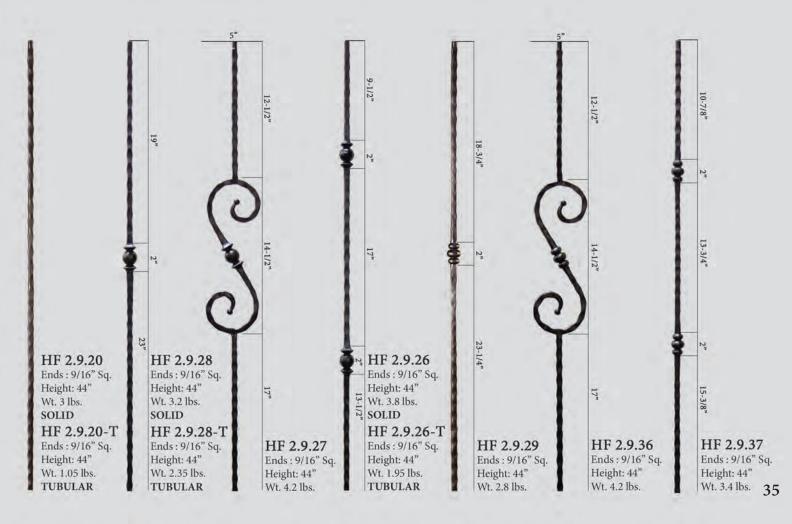
Level base shoes
Level base collars
Angled base shoes
Adjustable level base shoes
Adjustable angle base shoes
Level base collars (modern)
Newel mounting kit

HF16.3.25 HF16.3.41, HF16.3.42 HF16.3.28 HF16.3.44, HF16.3.46 HF16.3.45, HF16.3.47 HF16.3.11 HF16.3.31 Photos: C. Photos: D. H. Photos: G. Photos: R. Photos: S. Photos: P. NEW Photos: T.











## MONTE CARLO | Finishes & Patinas







SATIN BLACK (STB)

(ORB)



#### ACCESSORIES

Level base shoes HF16.3.50 HF16.3.51 Angled base shoes HF16.3.12 Level base collars (modern) Newel mounting kit HF16.3.14

Photos: I. Photos: M. Photos: Q. NEW Photos: U.





# DESIGNER TUBULAR ROUND SQUARE Finishes & Patinas Finishes & Patinas SATIN BLACK (STB) OIL RUBBED BRONZE (ORB)



#### ACCESSORIES

Level base shoes Angled base shoes Level base collars(modern) Level base collars(modern) HF16.3.35, HF16.3.38 HF16.3.36, HF16.3.39 HF16.3.15 HF16.3.12

Photos: J. C. Photos: N. G. Photos: P. NEW Photos: Q. NEW





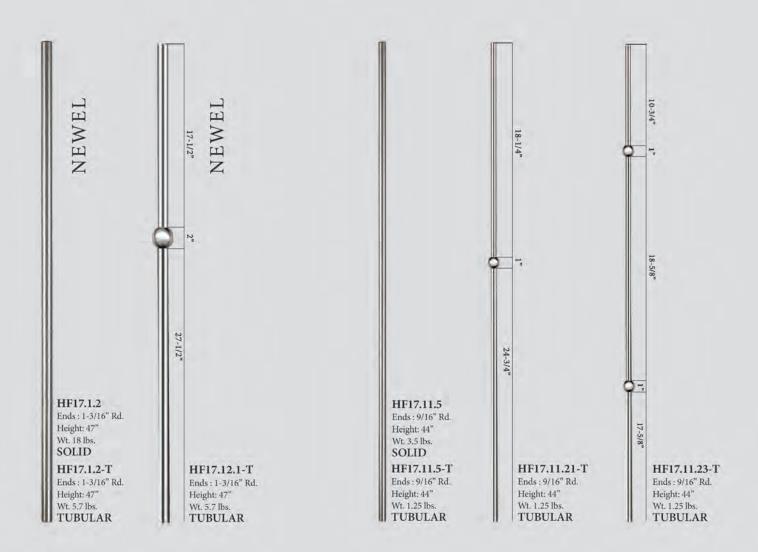
Stainless steel is a mainstay in the modern and contemporary home decor market. The simple, honest lines of this profile is the perfect compliment to your urban dwelling. Now, offered in a more affordable tubular style for the budget savy buyer.



### STAINLESS STEEL







#### ACCESSORIES

Level base collar Newel mounting kit HF17.11.22 HF17.2.3 Photos: L. Photos: V.





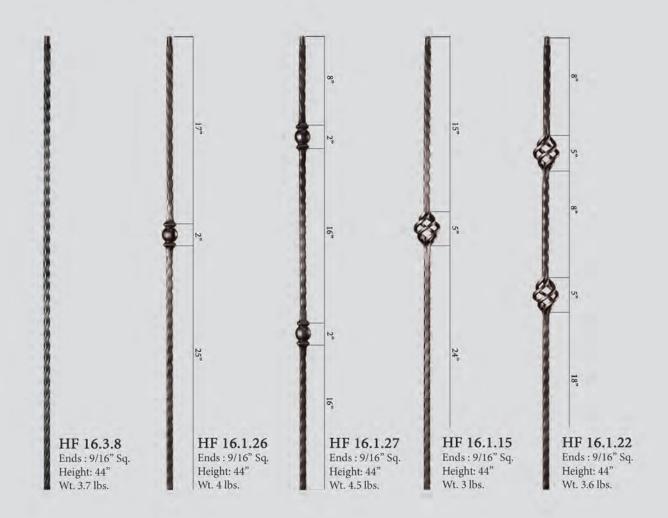
## SANTA FE

SQUARE EDGE HAMMERED



## Finishes & Patinas





#### ACCESSORIES

Level base shoes
Angled base shoes
Adjustable level base shoes
Adjustable angle base shoes
Level base collars(modern)

HF16.3.3 HF16.3.17 HF16.3.44, HF16.3.46 HF16.3.45, HF16.3.47 HF16.3.11

Photos: E. Photos: R. Photos: S. Photos: P. NEW

Photos: A.





## GOTHIC

SQUARE FACE HAMMERED



## Finishes & Patinas



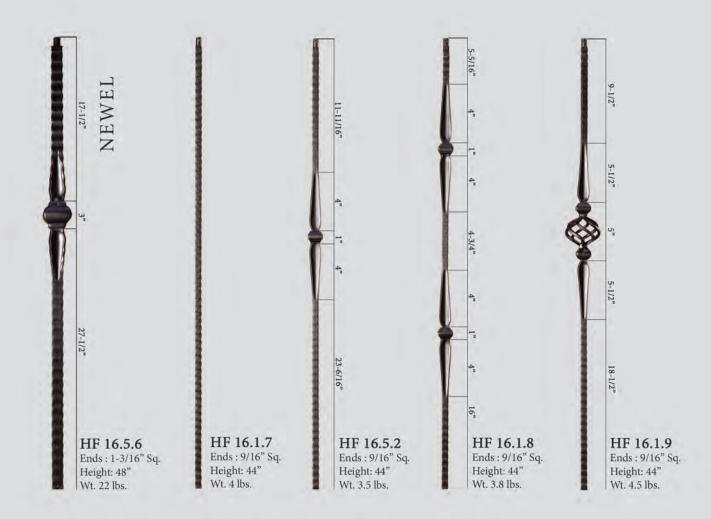




SATIN BLACK (STB)

OIL RUBBED OIL RUBBED BRONZE (ORB)

COPPER (ORC)



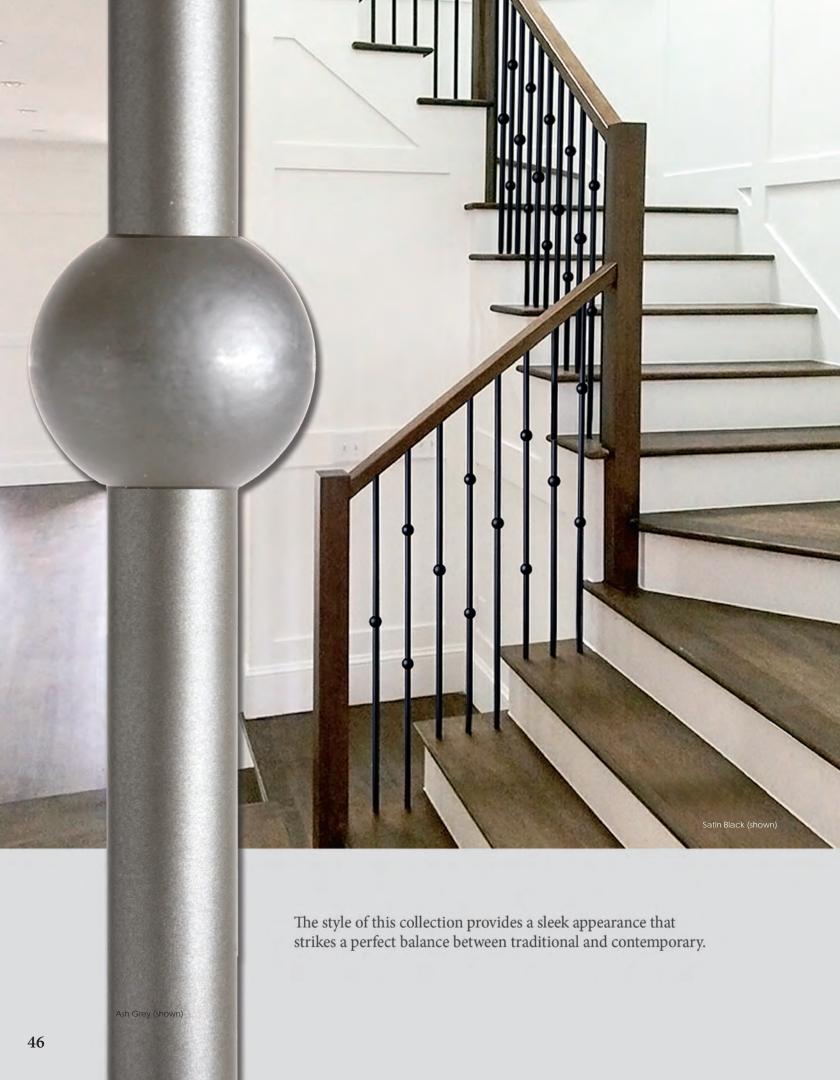
#### ACCESSORIES

Level base shoes Level base collars Angled base shoes Adjustable level base shoes Adjustable angle base shoes Level base collars (modern) Newel mounting kit

HF16.3.3, HF16.3.20, HF16.3.25 HF16.3.41, HF16.3.42 HF16.3.17, HF16.3.28 HF16.3.44, HF16.3.46 HF16.3.45, HF16.3.47 HF16.3.11 HF16.2.3

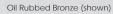
Photos: A. A. C. Photos: D. H. Photos: E. G. Photos: R. Photos: S. Photos: P. NEW Photos: T.













Satin Black (shown)



Ash Grey/Satin Black (shown)

## ROUND SMOOTH

## Finishes & Patinas





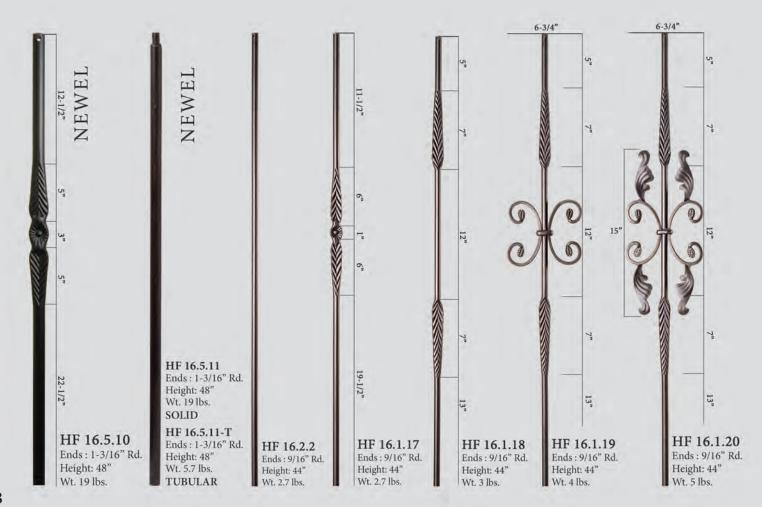


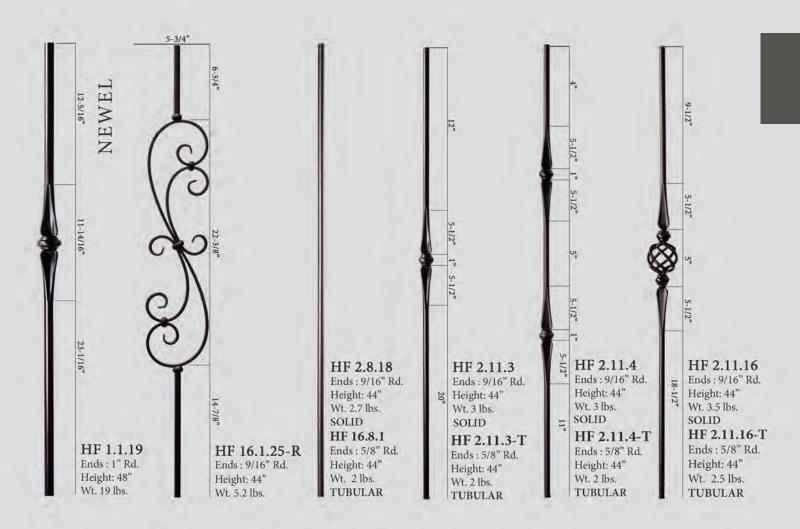
SATIN BLACK (STB)

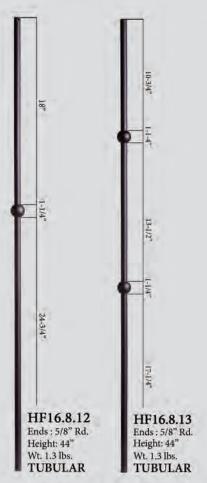
OIL RUBBED BRONZE (ORB)

ASH GREY (AG)

	NEWELS	HF16.5.10	HF16.5.11	HF16.5.11-T	HF1.1.19	BALUSTERS	HF16.2.2	HF16.1.17	HF16.1.18	HF16.1.19	HF16.1.20	HF16.1.25-R	HF2.11.3	HF2.11.3-T	HF2.11.4	HF2.11.4-T	HF2.11.16	HF2.11.16-T	HF2.8.18	HF16.8.1	HF16.8.12	HF16.8.13	HF16.8.14
STB		•	•		٠		•	•		•	•	٠			•	•	/ <b>*</b> 1	•				•	
ORB																	•		•				
AG				•										•							•		



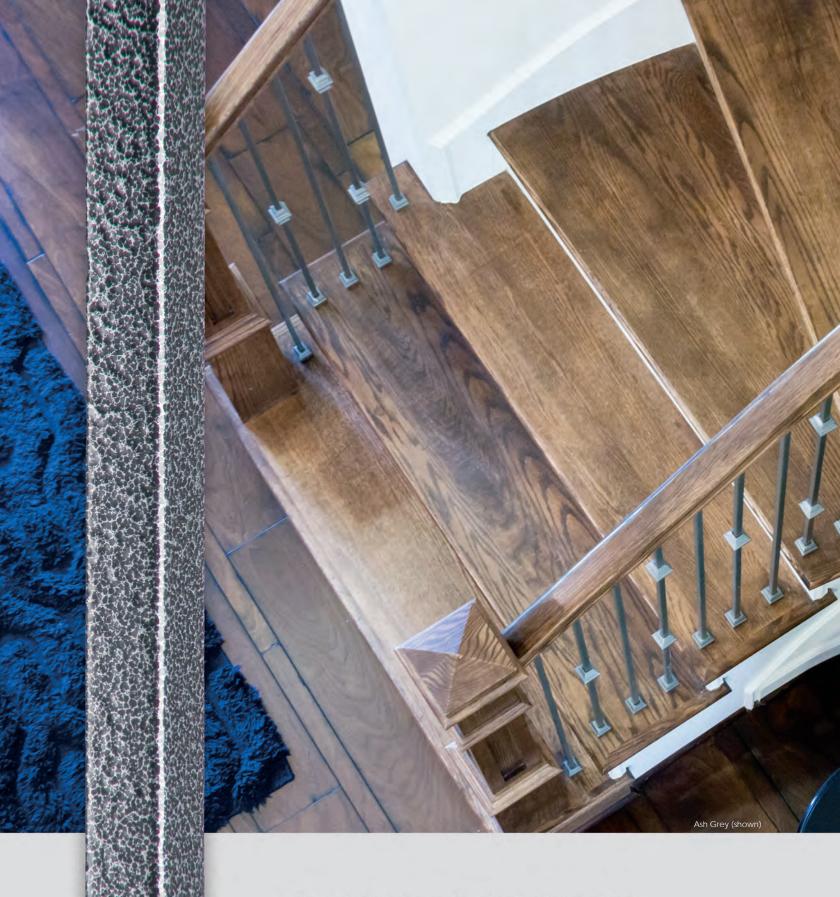




#### ACCESSORIES

Level base shoes	HF16.3.13, HF16.3.26	Photos: L. J.
Level base collars	HF16.3.40, HF16.3.43	Photos: K. O.
Angled base shoes	HF16.3.16, HF16.3.27	Photos: M. N.
Adjustable level base shoes	HF16.3.44, HF16.3.46	Photos: R.
Adjustable angle base shoes	HF16.3.45, HF16.3.47	Photos: S.
Level base shoe, fits 5/8"	HF16.3.35	Photos: J.
Angled base shoe, fits 5/8"	HF16.3.36	Photos: N.
Level base collars(modern)	HF16.3.10, HF16.3.12	Photos: Q. NEW
Newel mounting kit	HF16.3.14, HF16.3.33, HF16.2.9	Photos: U.





The endless baluster combinations in this series offers a match for your individual taste and style. These balusters compliment our Scroll, Twist and Ribbon series.









#### VERSATILE

SQUARE



#### Finishes & Patinas













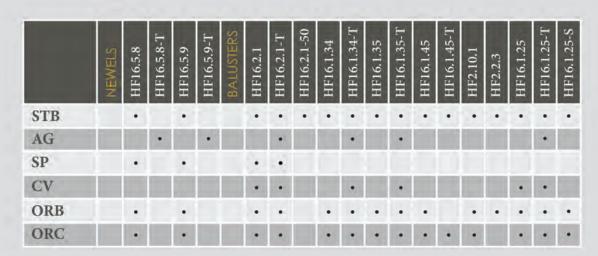
(SP)

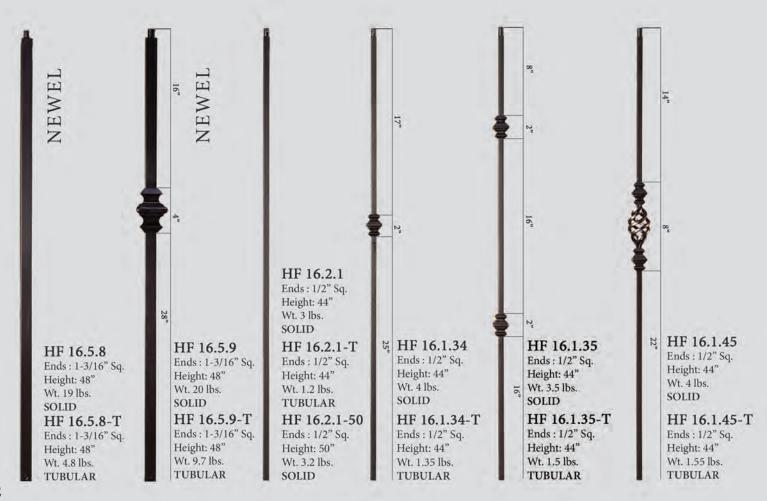
SATIN BLACK SILVER VEIN COPPER VEIN (STB) (SP) (CV) (CV)

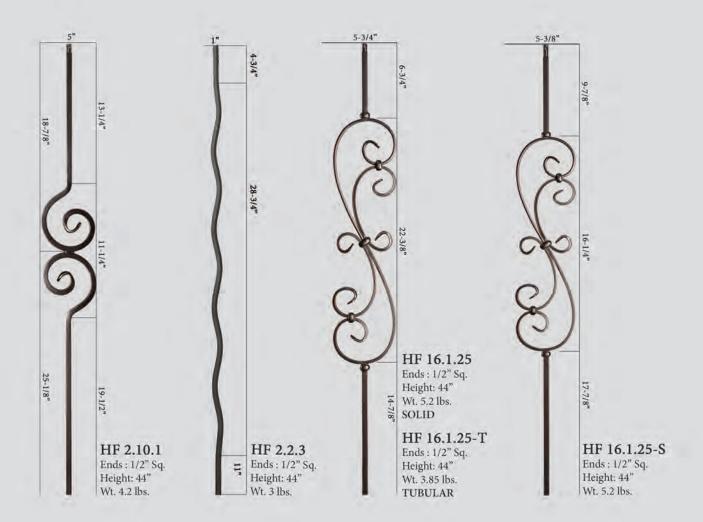
OIL RUBBED (ORB)

OIL RUBBED COPPER (ORC)

ASH GREY







#### ACCESSORIES

Level base shoes HF16.3.1, HF16.3.19, HF16.3.29 HF16.3.4, HF16.3.5, Level base collars Angled base shoes HF16.3.2, HF16.3.30 Adjustable level base shoes HF16.3.44, HF16.3.46 Adjustable angle base shoes HF16.3.45, HF16.3.47 Level base collars (modern) HF16.3.9 Versatile style knuckle HF16.5.1 Newel mounting kit HF16.2.3

Photos: A. A. C. Photos: D. H. Photos: E. G. Photos: R. Photos: S. Photos: P. NEW Photos: F. Photos: T.



This ribbon style twist in this series pairs nicely with balusters from the Versatile series. The ribbon is accented nicely by the Oil Rubbed Bronze patina as well as the Copper Vein finish.

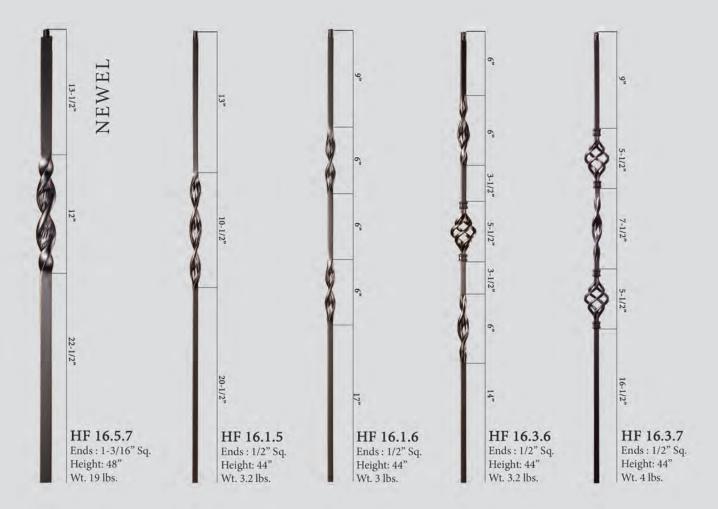


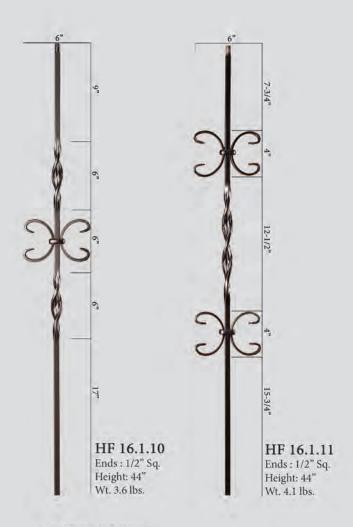












#### ACCESSORIES

Level base shoes
Level base collars
Angled base shoes
Adjustable level base shoes
Adjustable angle base shoes
Level base collars (modern)
Versatile style knuckle
Newel mounting kit

HF16.3.1, HF16.3.19,HF16.3.29 HF16.3.4, HF16.3.5, HF16.3.2, HF16.3.30 HF16.3.44, HF16.3.46 HF16.3.45, HF16.3.47 HF16.3.9 HF16.5.1 HF16.2.3

Photos: A. A. C. Photos: D. H. Photos: E. G. Photos: R. Photos: S. Photos: P. NEW Photos: F. Photos: T.





Oil Rubbed Copper (shown)









Oil Rubbed Bronze (shown)

## TWIST



#### Finishes & Patinas













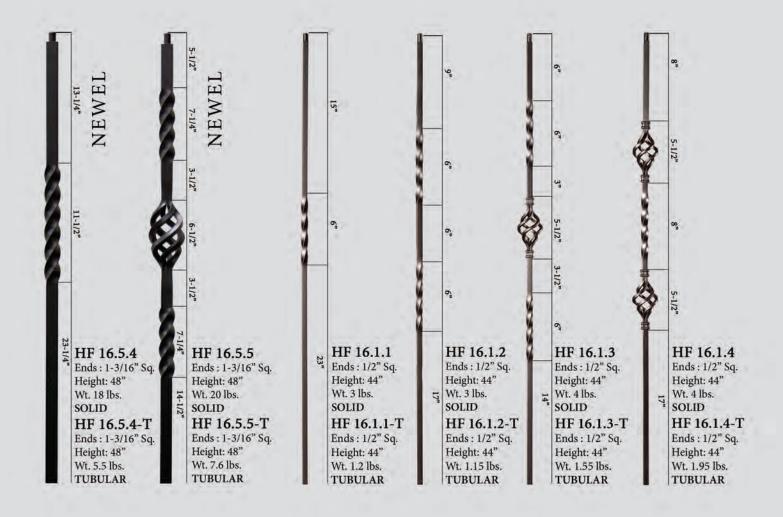
SATINBLACK SILVER VEIN COPPER VEIN (SP)

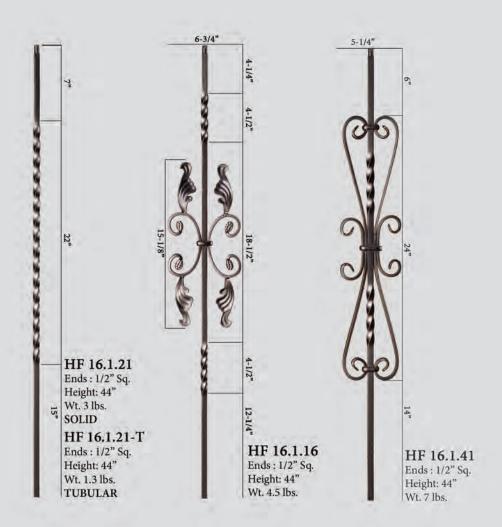
(CV)

OIL RUBBED (ORB)

OIL RUBBED COPPER

	NEWELS	HF16.5.4	HF16.5.4-T	HF16.5.5	HF16.5.5-T	BALUSTERS	HF16.1.1	HF16.1.1-T	HF16.1.2	HF16.1.2-T	HF16.1.3	HF16.1.3-T	HF16.1.4	HF16.1.4-T	HF16.1.21	HF16.1.21-T	HF16.1.16	HF16.1.41
STB		(*)						•	٠						•	٠	•	
AG					1													
SP		•							*	•		•						
CV														*				
ORB		10.0								( <b>*</b> )	•	•	•		•	٠		
ORC																		





#### ACCESSORIES

Level base shoes HF16.3.1, HF16.3.19, HF16.3.29 HF16.3.4, HF16.3.5, Level base collars Angled base shoes HF16.3.2, HF16.3.30 HF16.3.44, HF16.3.46 Adjustable level base shoes HF16.3.45, HF16.3.47 Adjustable angle base shoes Level base collars(modern) HF16.3.9 Versatile style knuckle HF16.5.1 Newel mounting kit HF16.2.3

For photos and full accesory details see pages 62-63



Photos: A. A. C.

Photos: D. H.

Photos: E. G.

Photos: P. NEW

Photos: R.

Photos: S.

Photos: F.

Photos: T.

## ACCESSORY SPECIFICATIONS

Photo	Part #	Description	STB	AG	SP	CV	ORB	ORC	SC	GD
	1/2" Square B	aluster Accessories								
A.	HF16.3.1	Level base shoe, fits 1/2" square balusters,1-5/16" square base, aluminum	•		•	٠		٠		
A.	HF16.3.19	Level base shoe with set screw, fits 1/2" square balusters,1-5/16" square base, aluminum		•	•	•	•			
E.	HF16.3.2	Angled base shoe with set screw, fits 1/2" square balusters, 1-5/16" base, aluminum	٠		٠	٠	٠	٠		٠
В.	HF16.3.21	Level base shoe with screw mount, fits 1/2" square balusters, 1-9/16" square base, aluminum								
F.	HF16.5.1	Versatile style knuckle with set screw, fits 1/2" square balusters, 1-7/16" square, aluminum			٠		•	٠		
C.	HF16.3.29	Oil Rubbed Bronze, level base shoe with set screw, fits 1/2" square balusters, 1-1/4" square base, cast iron					•			
G.	HF16.3.30	Oil Rubbed Bronze, angled base shoe with set screw, filts 1/2" square balusters, 1-1/4" base, cast iron								
D.	HF16.3.4	Level base collar, fits 1/2" square balusters, 2" square base, aluminum				•		•		
H.	HF16.3.5	Level base collar, fits 1/2" square balusters, 1-15/16" round base, aluminum, (ORB - cast iron)				•				
P.	HF16.3.9	Level base collar, fits 1/2" square balusters, 1-9/16" round base, cast iron	100	•	-		٠	_	_	•
٨	CANCEL SECTION AND ADDRESS OF THE PARTY.	Baluster Accesessories					_			
Α.	HF16.3.3	Level base shoe, fits 9/16" square balusters, 1-5/16" square base, aluminum	•				-	•		
Α.	HF16.3.20	Level base shoe with set screw, fits 9/16" square balusters, 1-5/16" square base, aluminum		_		_	-			
E.	HF16.3.17	Angled base shoe with set screw, fits 9/16" square balusters,1-5/16" base, aluminum					MAI	•		
В.	HF16.3.22	Level base shoe with screw mount, fits 9/16" square balusters, 1-9/16" square base, aluminum	ni bosh	-	=	=	non	=	100	
C.	HF16.3.25	Level base shoe with set screw, fits 9/16" Tuscan square balusters, 1-1/4" square base, cast iron	•			=	•		•	
G.	HF16.3.28	Angled base shoe with set screw, fits 9/16" Tuscan square balusters, 1-1/4" base, cast iron		_	_	=		=	•	
D.	HF16.3.41	Level base collar, fits 9/16" square balusters, 2" square base, cast iron				=	•			
H.	HF16.3.42	Level base collar, fits 9/16" square balusters, 1-15/16" round base, cast iron	-	_			-			
P.	HF16.3.11	Level base collar, fits 9/16" square balusters, 1-3/4" round base, cast iron			_	_		_		
C		aluster Accessories							_	
C.	HF16.3.38	Level base shoe with set screw, fits 5/8" square balusters,1-1/4" square base, cast iron					•		•	
G.	HF16.3.39	Angled base shoe with set screw, fits 5/8" square balusters, 1-1/4" base, cast iron	-							
P.	HF16.3.15	Level base collar, fits 5/8" square balusters, 1-3/4" round base, cast iron		_	_	_	٠	_		
٨		aluster Accessories				-		-		
A.	HF34.3.19	Level base shoe with set screw, fits 3/4" square balusters,1-7/8" square base, aluminum		•			•			
E.	HF34.3.2	Level base shoe with set screw, fits 3/4" square balusters,1-7/8" square base, aluminum	-	-			-			
P.	HF16.3.16	Level base collar, fits 3/4" square balusters, 2" round base, cast iron		•	_	_	•	_		-
	TAXABLE PARTY	3aluster Accessories							_	
l.	HF16.3.13	Level base shoe, fits 9/16" round balusters, 1-5/16" square base, aluminum								
M.	HF16.3.16	Angled base shoe with set screw, fits 9/16" round balusters, 1-5/16" base, aluminum		_		=	_	=		
J.	HF16.3.26	Level base shoe with set screw, fits 9/16" round balusters,1-1/4" square base, cast iron								
N.	HF16.3.27 HF16.3.40	Angled base shoe with set screw, fits 9/16" round balusters, 1-1/4" base, cast iron  Level base collar, fits 9/16" round balusters, 2" square base, cast iron		_	-	_				
K. O.							•			
-	HF16.3.43 HF16.3.10	Level base collar, fits 9/16" round balusters, 1-15/16" round base, cast iron		_	_	_		_		
Q.	HF17.11.22	Level base collar, fits 9/16" round balusters, 1-9/16" round base, cast fron								
Li		Level base collar, fits 9/16" round stainless steel balusters, 1-1/2" round base, stainless steel baluster Accessories	_		-	_				
	HF16.3.35					_	-			
J. N.	HF16.3.36	Level base shoe with set screw, fits 5/8" round balusters, 1-1/4" square base, cast iron	-	-						
	HF16.3.50	Angled base shoe with set screw, fits 5/8" round balusters, 1-1/4" base, cast iron		•						
I. M.	HF16.3.51	Level base shoe with set screw, fits 5/8" round balusters, 1-5/16" square base, aluminum  Angled base shoe with set screw, fits 5/8" round balusters, 1-5/16" base, aluminum		_	_	=		=		
Q.	HF16.3.12		1100		-	=				
Q.		Level base collar, fits 5/8" round balusters, 1-9/16" round base, cast iron	•			-	•	-		•
0		es/Collars have a flexible insert that allows them to be used with either square or round balusters ranging in size from 1/2" to	09/16 .E	роху п	nust De	usea	io pen	nanen	lly sect	Ле.
R.	HF16.3.44	Level base shoe, fits 1/2" - 9/16" square or round balusters, 1-5/16" square base, cast iron					•		•	
R.	HF16.3.46	Level base shoe, fits 1/2" - 9/16" square or round balusters, 1-1/2" square base, cast iron								
S.	HF16.3.45	Angled base shoe, fifs 1/2" - 9/16" square or round balusters, 1-5/16" base, cast iron							•	
S.	HF16.3.47	Angled base shoe, fits 1/2" - 9/16" square or round balusters, 1-1/2" base, cast iron	•	_	-	_	•	_	•	
T	Newel Mount		1100			-		-	_	
Т.	HF16.2.3	Newel mounting kit with level base shoe, fits 1-3/16" square newels, 3-1/8" square base, cast iron			÷	-	•	•		
T.	HF16.3.31	Newel mounting kit with level base shoe, fits 1" square newels, 3-1/8" square base, cast iron	-	1					•	
U.	HF16.3.14	Newel mounting kit with level base shoe, fits 1-3/16" round newels, 3-1/8" square base, cast iron	-	100			100			
U.	HF16.3.33	Newel mounting kit with level base shoe, fits 1" round newels, 3-1/8" square base, cast iron		250					•	
V.	HF17.2.3	Newel mounting kit with level base collar, fits 1-3/16" round stainless steel newels, 3-1/4" round base, stainless steel								
V2.	HF16.2.9	Newel mounting kit, fits 1-3/16" round newels, flange cover sold separately, Flange covers: STB, AG, Stainless, Brass								
14/	Handrail Brac									
W.	HF.3002	Handrail bracket, 1-1/4" x 2-3/8" mounting plate, extends out 3" from wall, aluminum  Also available in Brushed Chrome HFBC.3002, Polished Brass HFPB.3002			•	•		•	•	
X.	HF.3003	Handrail bracket, 2-1/16" round mounting plate, extends out 3" from wall, aluminum								
**	111.000	Also available in Chrome HFCE.3003, Brushed Chrome HFBC.3003, Nickel HFNL.3003, Polished Brass HFPB.3003			•	•				

#### ACCESSORY PROFILES



## **Forged Panels**

House of Forgings is dedicated to providing superior products that meet the highest standards of architects, homebuilders and homeowners.

We are pleased to provide a full line of prefabricated ornamental iron components. These elegant products allow for the look and feel of a fully custom fabricated iron stair or railing system. In addition to cost savings, installation time is greatly reduced compared to traditional fabrication.

STAIR & RAILING PRODUCTS BY

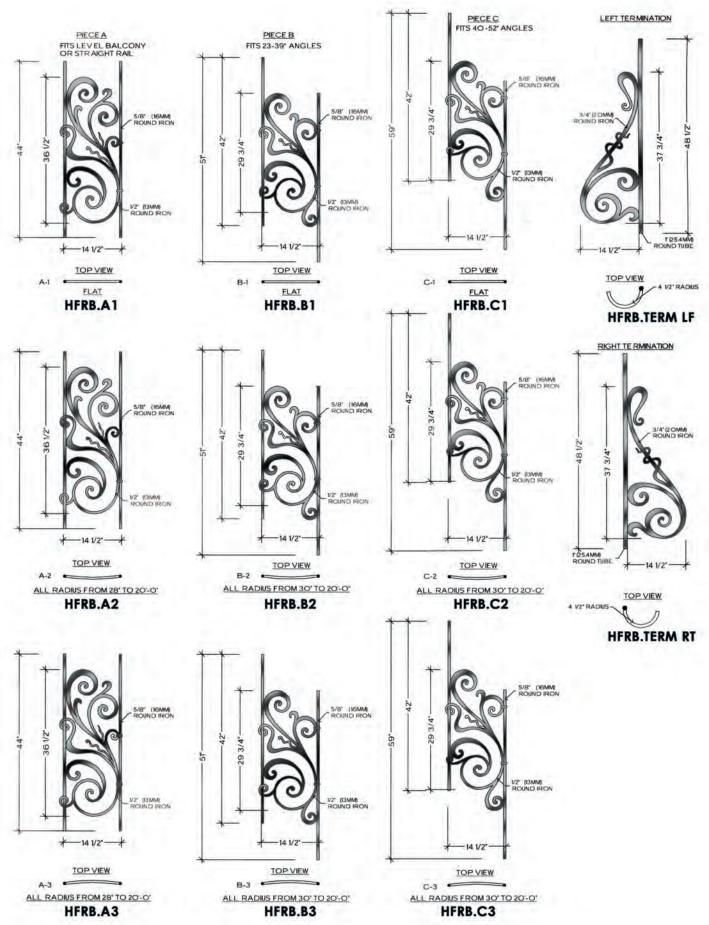






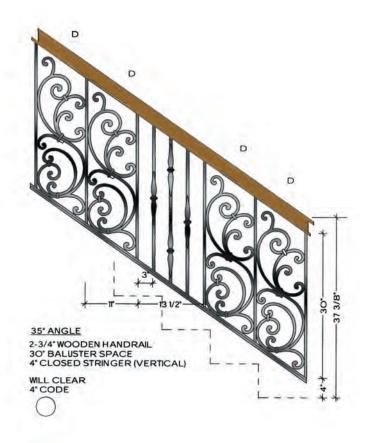
14 1/2"

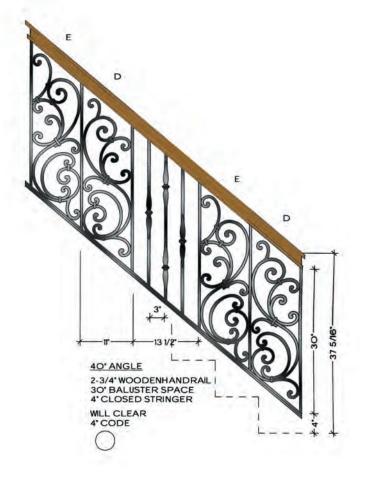
#### REBECCA



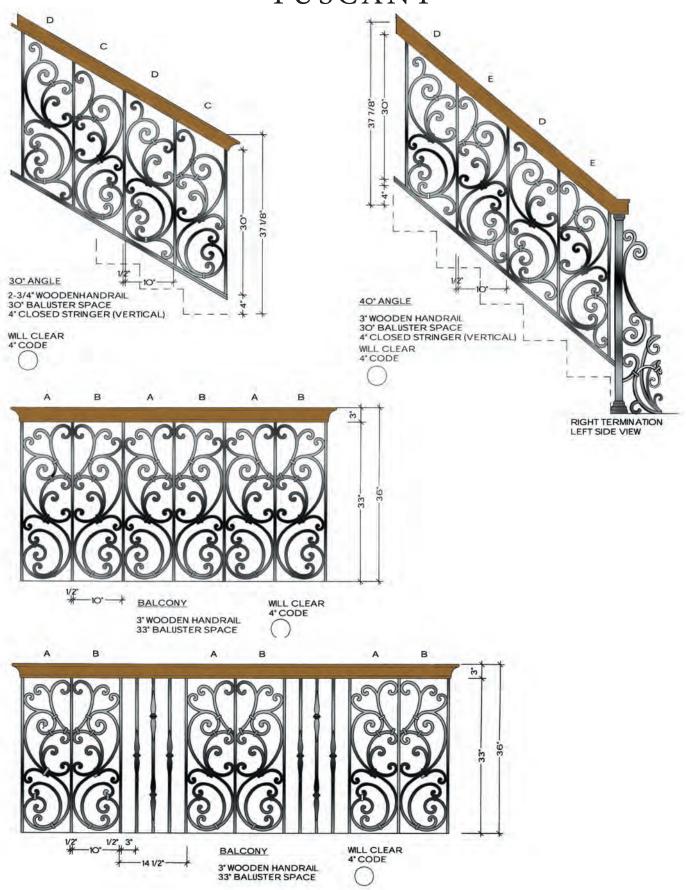
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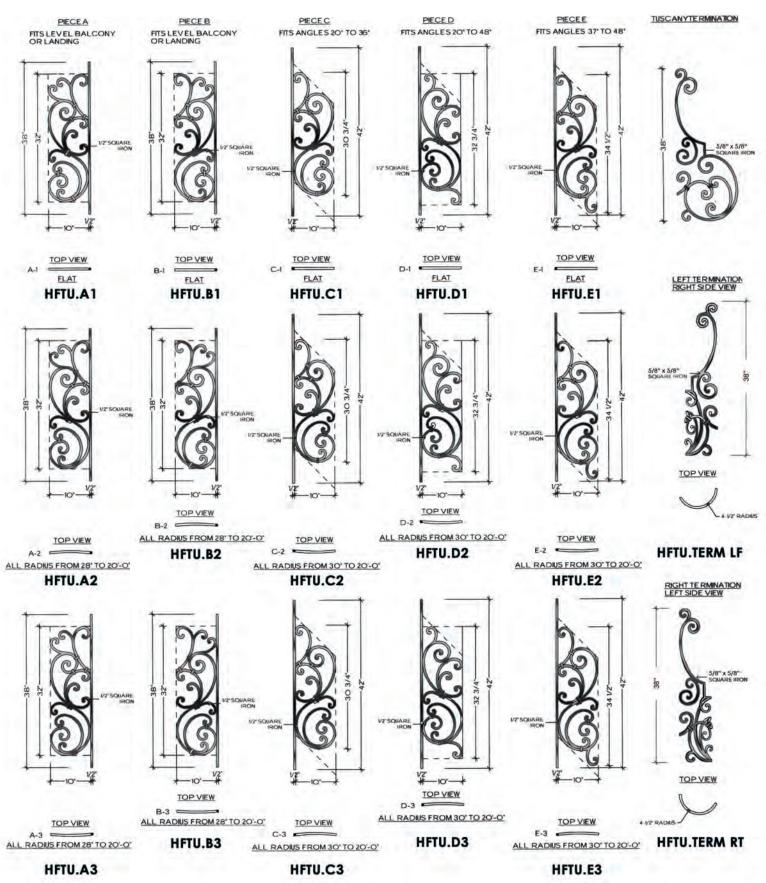




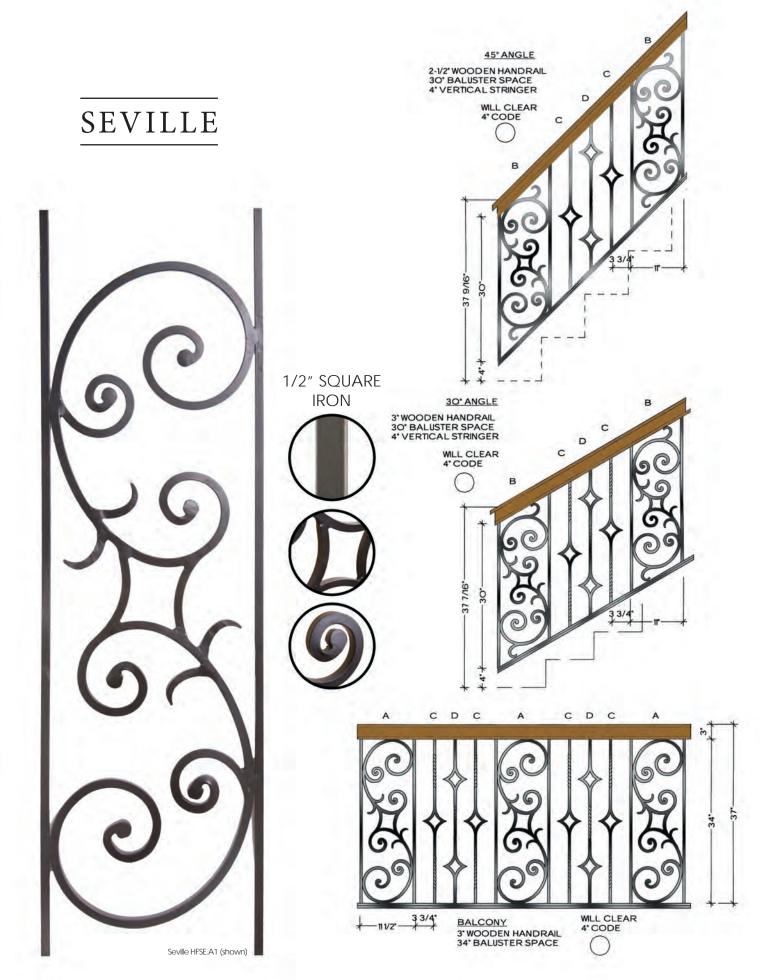
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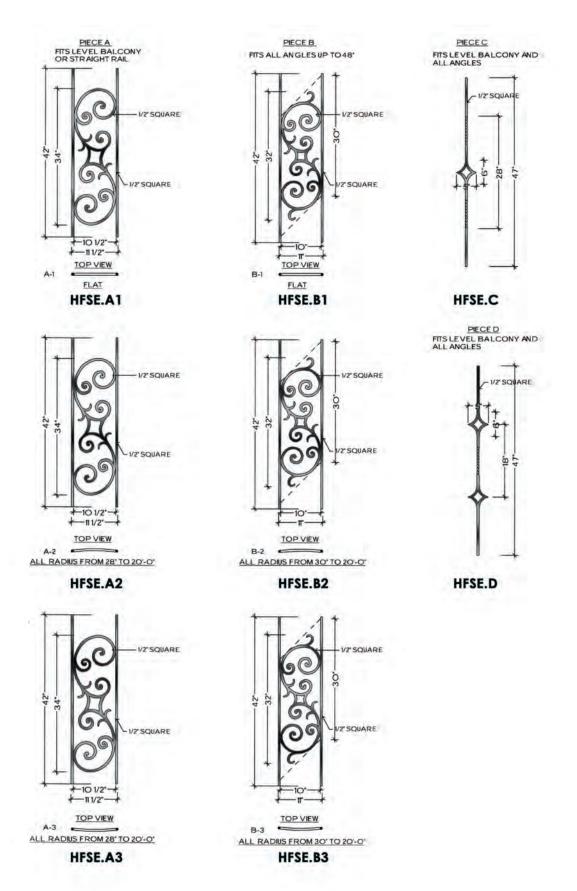
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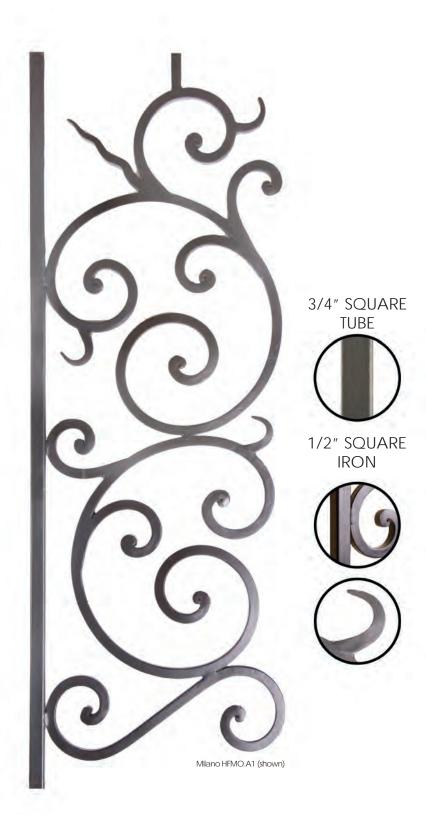


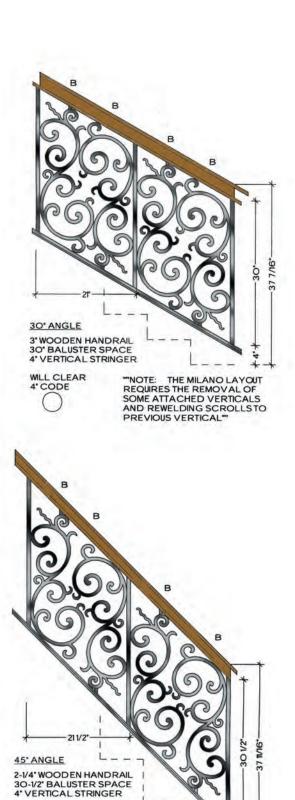


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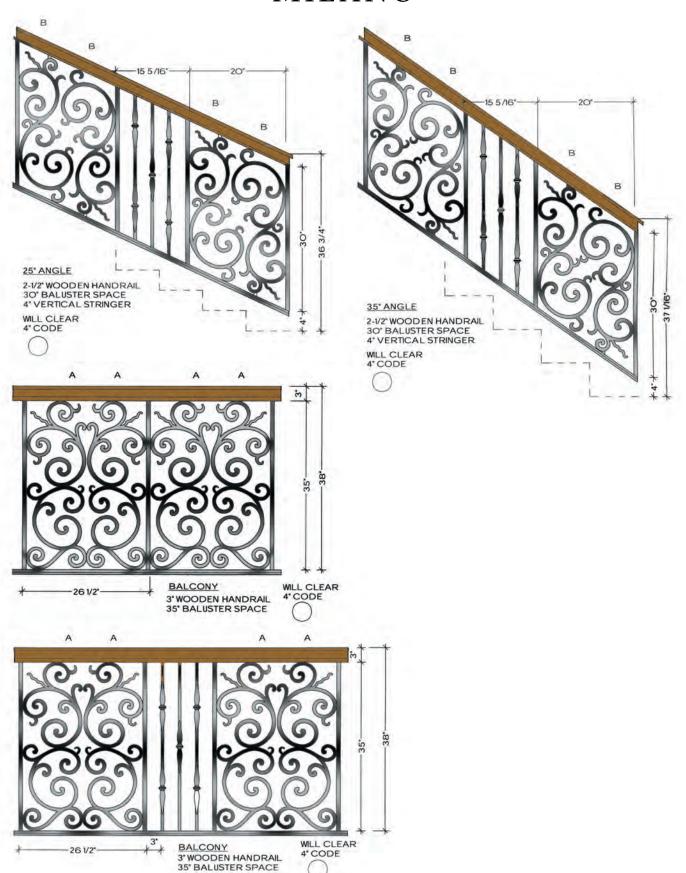
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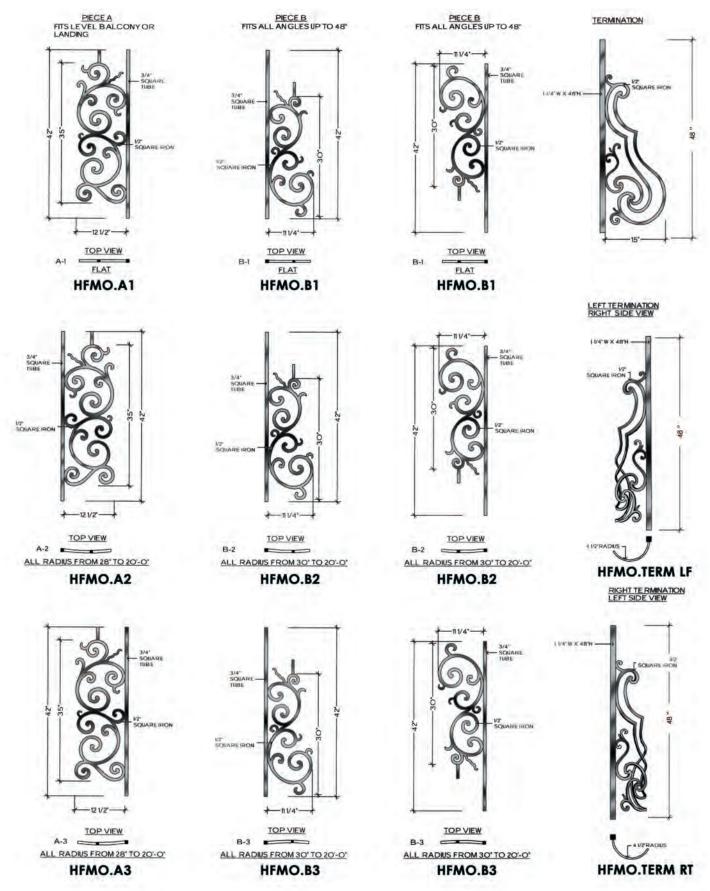


WLL CLEAR 4" CODE

### MILANO



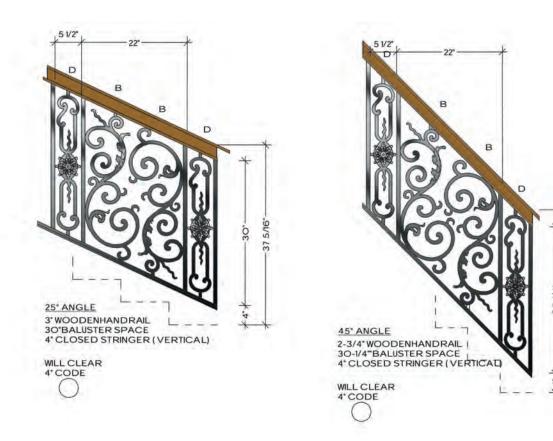
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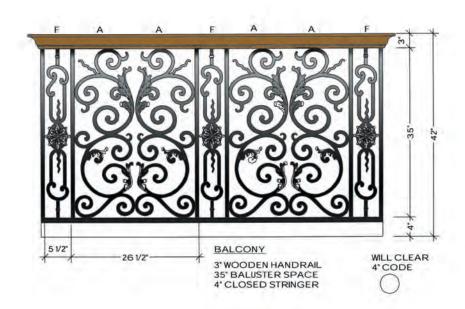




# 28 1/2" BORDEAUX 45° ANGLE 2-1/4° WOODEN HANDRAIL 30-1/2° BALUSTER SPACE 4° CLOSED STRINGER (VERTICAL) WILL CLEAR 4" CODE 3/4" SQUARE TUBE RIGHT TERMINATION 28 1/4" 5/8" SQUARE **IRON** 30° ANGLE 3° WOODEN HANDRAIL 30° BALUSTER SPACE 4° CLOSED STRINGER (VERTICAL) WILL CLEAR 4' CODE Bordeaux HFBX.A1 (shown)

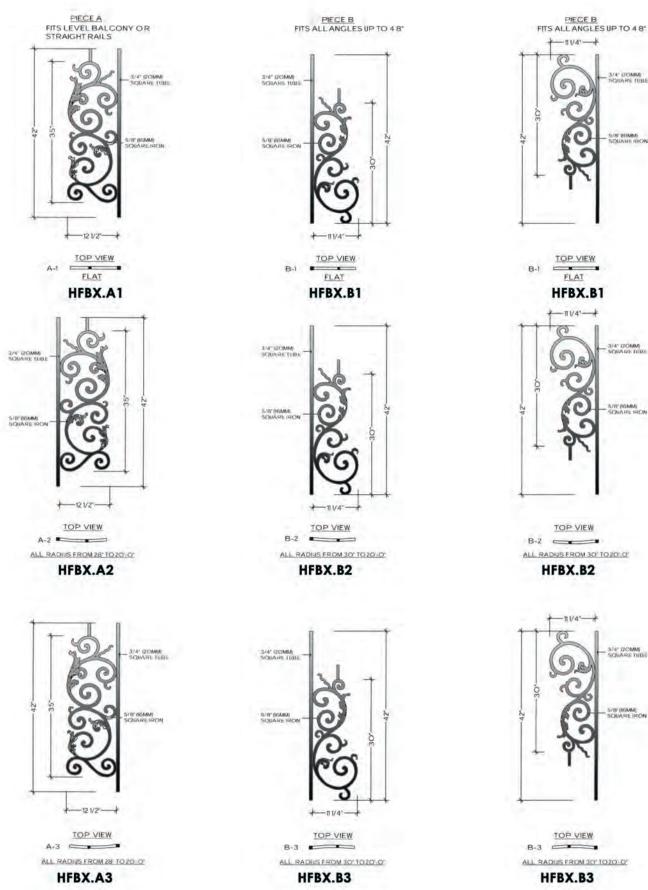
### BORDEAUX



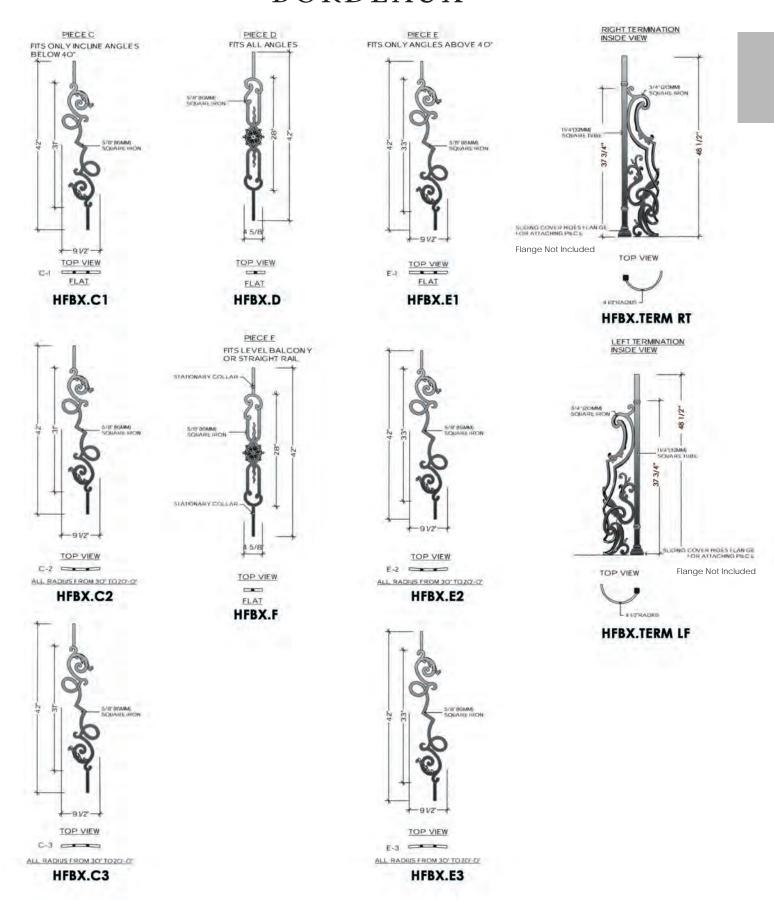


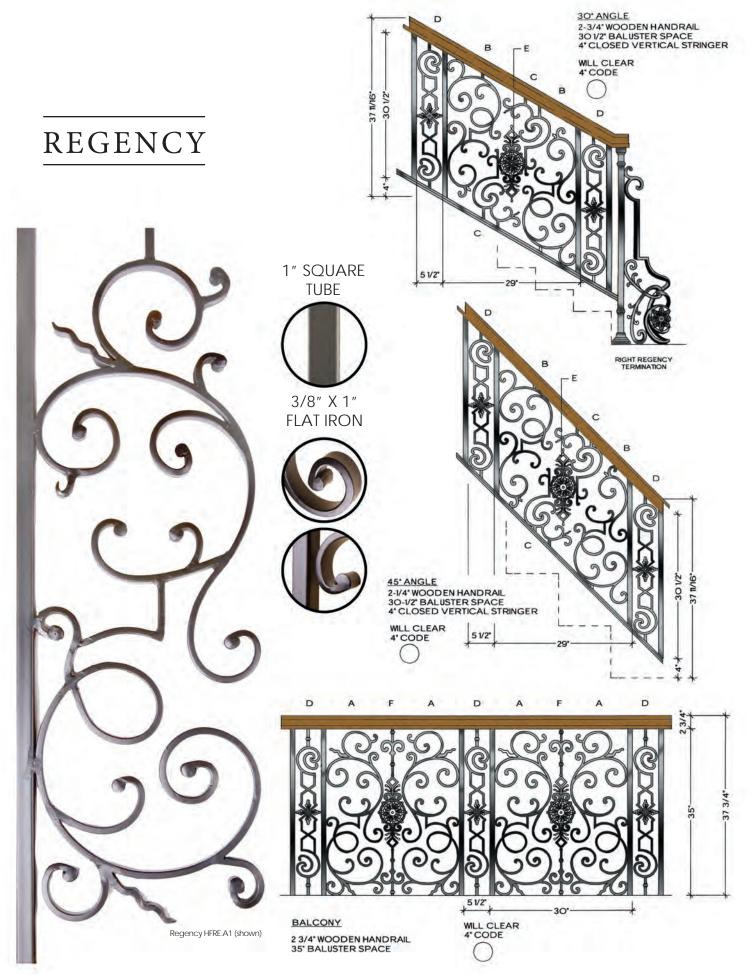
37 13/16

### BORDEAUX

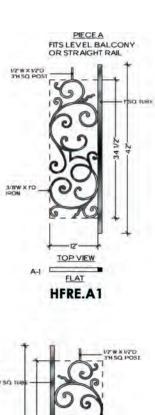


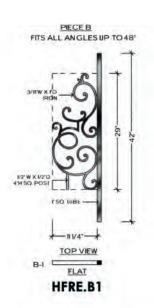
### BORDEAUX

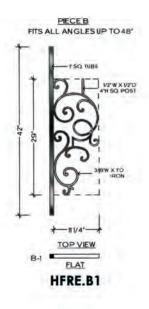


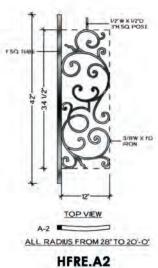


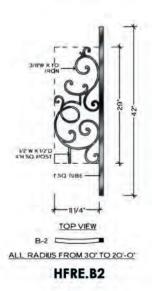
### REGENCY

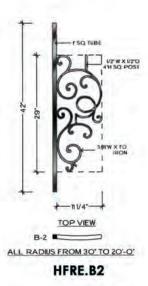


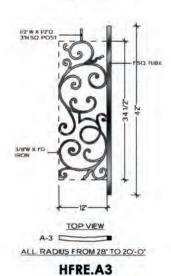


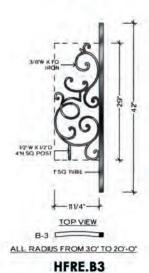


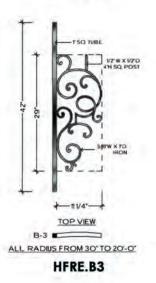




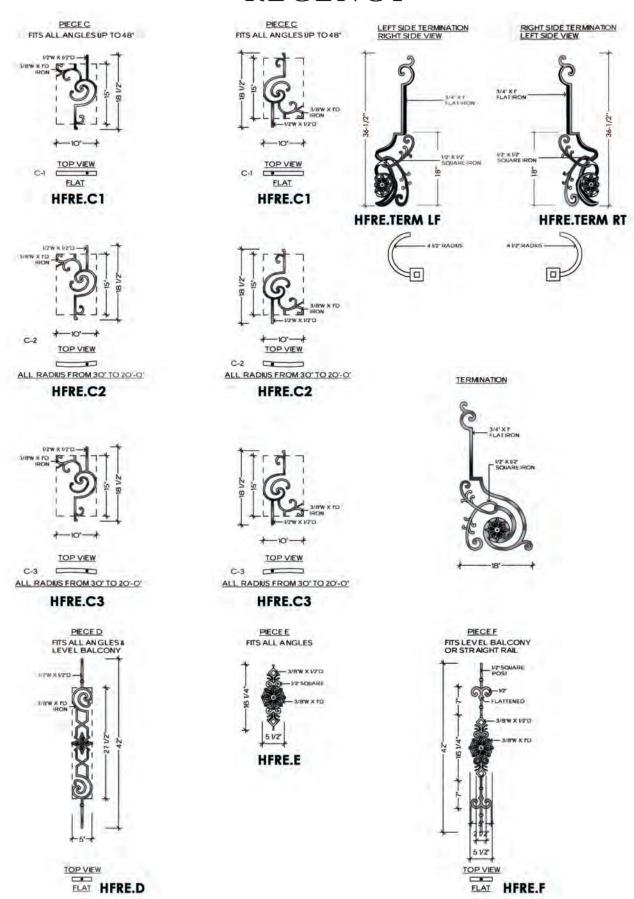








### REGENCY





## **Wood Products**

At House of Forgings
we provide much
more than just forged
iron products,we
boast an extensive
line of wood
components
as well.

From handrails to treads, we carry virtually all components necessary to create the staircase or balcony you have envisioned. All products are stocked in Red Oak or Paint Grade, ready for immediate shipping. Components are packaged and shipped with the utmost integrity ensuring that your order will arrive on time and undamaged.

STAIR & RAILING PRODUCTS BY









3-1/4" Square Newels

5-1/2"

**SQUARE CAP-4000** HT. 1-3/4" W= 3-1/4"

**SQUARE CAP-5000** HT. 2" W= 5-1/2"

**PYRAMID CAP-4000** HT. 1-9/16' W= 3-1/4"

**PYRAMID CAP-5000** W= 5-1/2"

STACKED CAP-4000 HT. 2-1/4" W= 3-1/4"

STACKED CAP-5000 HT. 2-3/4" W= 5-1/2"

**COVE CAP-4000** HT. 2-1/2" W= 4-5/8"

COVE CAP-5000 HT. 2-7/8" W= 6-7/8"



Blank Newels Stocked in Red Oak and White Oak



4913-41 HT. 41" W= 1-1/4" SOLID 4923-41 HT. 41" W= 1-3/4" SOLID



3-1/4" and 5-1/2" blank newels shown with optional bases and caps - sold separately Additional configuration options available. Blank Newel Options: Caps / Bases











Hickory/Pecan Clear Alder American Cherry Mahogany

Refinished white

\$5015-36

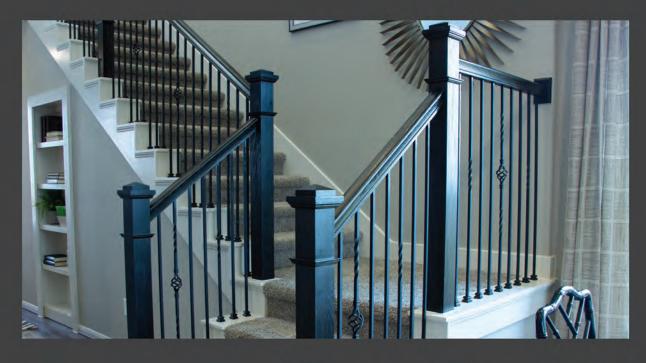
5015-39

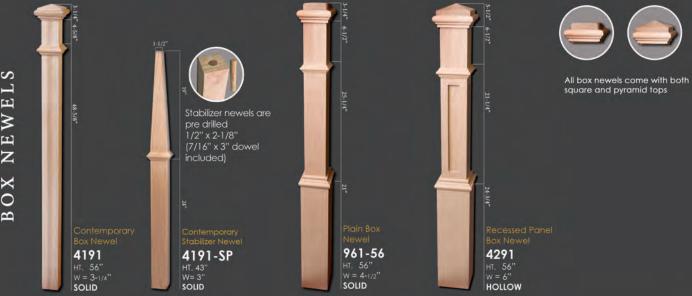
5015-41

5015-43

Prefinished white

**4611-41** HT. 41" W = 1-3/4"

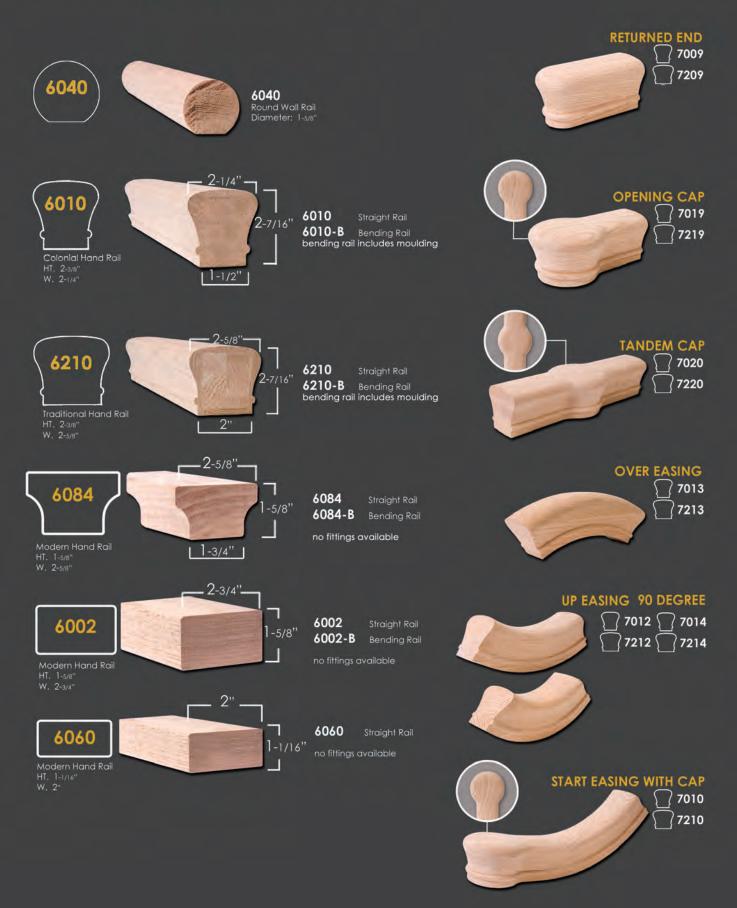


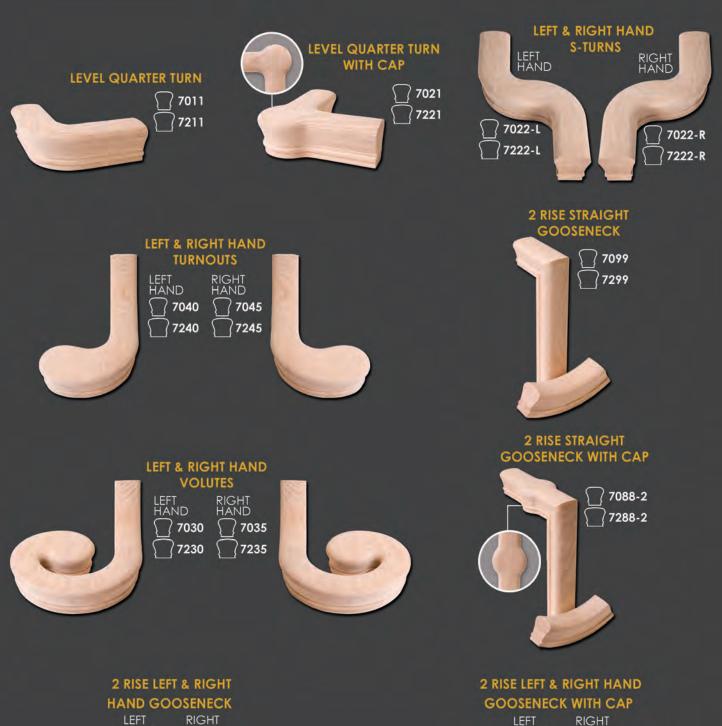


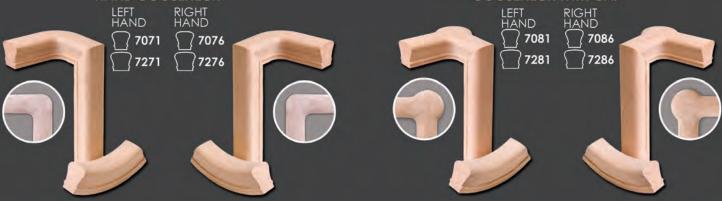




### HANDRAIL & FITTINGS







All handrail and filltings stocked in Red Oak (RO)

#### TREADS/STEPS/LUMBER/PLY

#### **TREADS**

**RO-8070** 

Red Oak Bull Nose Tread 1-1/16" x 11-1/2" x 42, 48, 54, 60, 72, 84, 96"



RO-8070-13 x

Red Oak Tread 1-1/16" x 13" x 48, 54, 60, 72, 84, 96"

RO-8070-18 x

Red Oak Tread 1-1/16" x 18" x 48, 54, 60, 72, 84"

RO-8070-20 × 60

Red Oak Tread 1-1/16" x 20" x 60"

RO-8070-20 × 72

Red Oak Tread 1-1/16" x 20" x 72'

RO-8070-24 x

Red Oak Tread 1-1/16" x 24" x 60", 72", 84", 96", 120"

RO-8070-48 × 48

Red Oak Tread 1-1/16" x 48" x 48"

RO-8070-60 × 60

Red Oak Tread 1-1/16" x 60" x 60"

RO-8070-48-MR

1-1/16" x 11-1/2 x 48"

RO-8070-54-MR

TREAD

RISER

RETRO-42

RETRO-54

RETRO-60

1-1/16" x 11-1/2 x 54"

RO-8070-60-MR



Red Oak Bull Nose Tread with Cove 11/16" x 10-1/2" x 42, 54, 60"

REMODEL TREAD WITH RISER KIT

Red Oak Riser

#### **BULL NOSED LANDING TREAD**

8090-6

RED OAK

8090-6B RED OAK BENDING (26 pieces)



#### TONGUE & GROOVED BULL NOSED LANDING TREAD

8090-6-G RED OAK(grooved)



#### **TONGUE & GROOVED LUMBER**

8095-8-T&G RED OAK (tongue & grooved)



8095-12-T&G RED OAK (tongue & grooved)

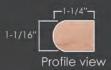


#### 1" BULL NOSING

8080

RED OAK

8080-B RED OAK BENDING



#### REMODEL RETURN TREAD WITH RISER KIT

TREAD

Red Oak Bull Nose Tread with Cove 11/16" x 10-1/2" x 48, 54, 60"

RISER

Red Oak Riser 5/8" x 7-1/2" x 48, 54, 60"

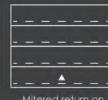
RETRO-48MR **RETRO-54MR** 



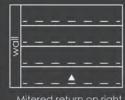


Reversible riser material for stain or paint.





left and right



Mitered return on right



Mitered return on left

## <u>M O D E R N</u> REMODE TREAD & RISER KITS

- Get the look of thick block style treads at a fraction of the price!
- Replace old carpeted stairs
- Can be used on new construction.

#### **REMODEL TREAD WITH RISER KIT**

**TREAD** 2-1/8" Red Oak Tread w/roundover

11/16" x 10-1/2" x 42, 54, 60"

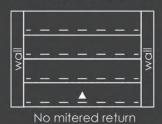
RISER Red Oak Riser

5/8" x 7-1/2" x 42, 54, 60"



Reversible riser material for stain or paint.

**MODERN-RETRO-42 MODERN-RETRO-54 MODERN-RETRO-60** 



2-1/8" THICK RED OAK

### REMODEL RETURN TREAD WITH RISER KIT

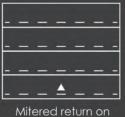
**TREAD** 2-1/8" Red Oak Tread w/roundover

Mitered return on both ends

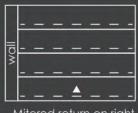
11/16" x 10-1/2" x 48, 54, 60"

RISER Red Oak Riser

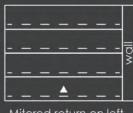
5/8" x 7-1/2" x 48, 54, 60"



left and right



Mitered return on right



Mitered return on left

**MODERN-RETRO-48MR** MODERN-RETRO-54MR **MODERN-RETRO-60MR** 



#### DOUBLE END STARTING STEP

8015-48 (48" throat) (72" overall) 8015-54 (54" throat) (78" overall) 8015-60 (60" throat) (84" overall)

Cove & Quarter Round Moulding

Comes with: 1" Thick Tread, 6-3/4" Tall Riser



#### SINGLE END STARTING STEP

8010-48 (48" throat) (60" overall) 8010-60 (60" throat) (72" overall) 8010-72 (72" throat) (84" overall) Red Oak(RO)

6-3/4" Tall Riser

Cove & Quarter Round Moulding



#### 18-1/2" SPECIAL WEDGE SHAPED DOUBLE END STARTING STEP

Diameter: 12-3/4" (small end) Diameter: 18-1/2" (large end)

RO-8915-48 (48" throat) (73-1/2" overall) RO-8915-54 (54" throat) (79-1/2" overall) (Reversable)

Red Oak(RÓ)

Comes with: 6-3/4" Tall Riser

Cove & Quarter Round Moulding



#### **FALSE END STARTING STEP**

Diameter: 13-3/4" Diameter: 17-1/2" Length: 17-5/8" overall Length: 21-3/4" overall 8012

8011

Red Oak(RO)

6-3/4" Tall Riser

Cove & Quarter Round Moulding

#### PLYWOOD

PLY-1/4-MDF	MDF 1/4" x 4' x 8' Half Sheet 1/4" x 2' x 8'
PLY-3/4-MDF	MDF 3/4" x 4' x 8'
PLY-1/8-RO	Red Oak 1/8" x 4' x 8' Half Sheet 1/4" x 2' x 8'
PLY-1/4-RO	Red Oak 1/4" x 4' x 8' Half Sheet 1/4" x 2' x 8'
PLY-1/2-RO	Red Oak 1/2" x 4' x 8'
PLY-3/4-RO	Red Oak 3/4" x 4' x 8'
PLY-1/8-Birch	Birch 1/8" x 4' x 8'
PLY-1/4-Birch	Birch 1/4" x 4' x 8' Half Sheet 1/4" x 2' x 8'
PLY-1/2-Birch	Birch 1/2" x 4' x 8'
PLY-3/4-Birch	Birch 3/4" x 4' x 8'
PLY-3/8-Bending	Red Oak 3/8" x 4' x 8' (bending board)

#### HIMBER

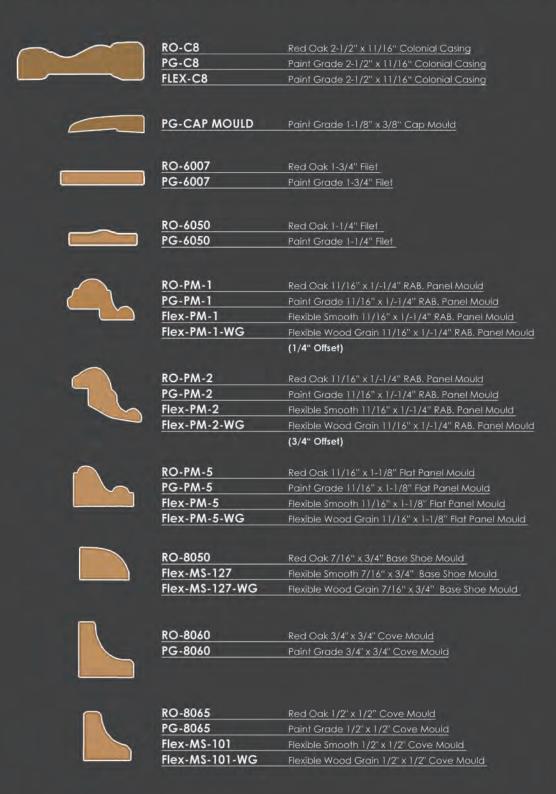
LOWIDER	
RO-06	Red Oak 3/4" x 5-1/2" S4S Lumber
RO-08	Red Oak 3/4" x 7-1/4" S4S Lumber
RO-08-B	Red Oak 3/4" x 7-1/4" Bending(29 pieces)
RO-12	Red Oak 3/4" x 11-1/4" \$4\$ Lumber
MDF-06	MDF 11/16" x 5-1/4"
MDF-08	MDF 11/16" x 7-1/4"
MDF-12	MDF 11/16" x 11-1/4"

STARTER STEP VENEER

RO-VENEER (Red Oak)

Length: 120"

#### WOOD MOULDING & FLEXIBLE TRIM



#### ACCESSORIES

WALL RAIL BRACKET 1-1/4" x 2-3/8" Mounting Plate 3" Extension From Wall



HFBC.3002 HFCV.3002 HFORB.3002 HFPB.3002 HFSC.3002 HFSP.3002 HFAG.3002 HFSTB.3002

(BRUSHED CHROME) (COPPER VEIN) (OIL RUBBED BRONZE) HFORC.3002 (OIL RUBBED COPPER) (POLISHED BRASS) (SILVER VEIN) (ASH GREY) (SATIN BLACK)

#### HANDRAIL BRACKET

2-1/16" Rd. Mounting Plate 3" Extension From Wall



HFBC.3003 HFGD.3003 HFCE.3003 HFNL.3003 HFCV.3003 HFORB.3003 HFORC.3003 HFPB.3003 HFSC.3003 HFSP.3003 HFAG.3003 HFSTB.3003

(BRUSHED CHROME) (DORADO GOLD) (CHROME) (COPPER VEIN) (OIL RUBBED BRONZE) (OIL RUBBED COPPER) (POLISHED BRASS) (SATIN CLEAR) (SILVER VEIN) (ASH GREY) (SATIN BLACK)

#### **NEWEL MOUNT HANDRAIL BRACKET**



Base = 1-1/2 ADJUSTABLE

HF17.4001

HFSTB17.4001 Satin Black

#### HANDRAIL BRACKET



HT. 2-1/2" Base = 1-1/2" x 2" Extends 3-1/4" off wall ADJUSTABLE

HF17.4002 Stainless Steel (304)

HFSTB17.4002



#### **WOOD GLUE & FILLER**



RO-9208 (Red Oak)

#### **EPOXY GUN-EPC-101**



#### **EPOXY-EPC-410**



### **EPOXY PASTE**



**OAK ROSETTES** 



**RO-7033** 4"x 5-1/2" (Red Oak)



**RO-7037** 



RO-7039 4"x 4" (Red Oak)

#### OAK PLUGS





RO-9002 (1/2") RO-9003 (5/8") RO-9004 (3/4") RO-9005 (1") RO-9006 (1-1/4") RO-9007 (1-1/2")

RO-9001 (3/8")

#### **NEWEL FASTENER**



Sure Tite

#### EPC-7



**NEWEL FASTENER** S-9401





**Key Lock** 

#### RAIL BOLT KIT

S-9600

and 1" Red Oak plug)



#### RAIL BOLT DRIVER

S-9600-D (fits machine thread)



#### **DOWEL SCREW**



#### DRIVER

C-905-2D







We offer the most in-demand, high quality stainless steel stair & railing systems at the lowest price possible. From day one, we set out to do things a little bit different. Our goal has always been to provide stainless systems that are ideal for the residential stair installer/builder while also surpassing the expectations of the most discerning homeowners.

#### Sales Displays & Product Samples

Our wide variety of sales displays will provide you with the tools to sell products. We have sizes to fit your floor space. Custom displays are also available.

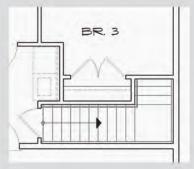


Axia Post Systems - Floor Display Dimensions: 56" W x 8" D x 44" H

Axia Post Systems - Table Top Display Dimensions: 30" W x 8" D x 24" H

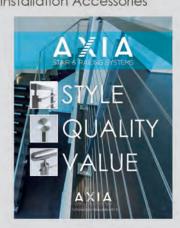
We offer full estimation services based on your plans. We can also offer quick-quoting based on the designs featured in our design guide.

**Estimation Services** 



#### Product Catalog

Full line product catalog featuring: Post Railing Systems Round Series Square Series Glass Railina Systems Standoff Series **U-Channel Series** Installation Accessories



### Design Guide

Features over thirty pre-configured stair and balcony designs for inspiration and quick quoting. This guide is a valuable sales tool and visual guide to navigate our systems.



#### Installation Guides

Get pro level instruction on the best way to install our systems. Loaded with tips and tricks for best results these guides cover all the basics of installation and tools/accessories.



## MARKETING TOOLS

House of Forgings Modular Floor Display

Quick Installation:
Fully assembled in under 15 minutes!
Tools required: Phillips screwdriver



### Retail Displays Increase Sales

MODULAR DISPLAY: Our Modular Display is available as a free standing unit containing six removable panels.

DISPLAY PANELS: If floor space is an issue, we have you covered. All of our Display Panels can be ordered individually and come with wall hangers and product brochure holders pre installed.

ORDERING: To order a Modular Display or specific Display Panels, please contact your sales representative at (866) 443-4848



Panel Dimensions: 24" W x 2" D x 30" H

#### Panels available for:

Soho Balustrade - Foundation Balusters - Horizontal Bar Railing Wentworth Collection - Aalto Collection - Tuscan Collection

## MARKETING TOOLS

House of Forgings Sales & Marketing Support

#### Sales Displays & Product Samples

Our wide variety of sales displays will provide you with the tools to sell products. We have sizes to fit your floor space. Custom displays are also available.



Powder Coated Finishes Sample Chips



Powder Coated Finishes Sample Balusters - 8" Length



Horizontal Bar Raliling Table Top Display Dimensions: 24" W x 8" D x 18" H



Axia Post Systems
Table Top Display
Dimensions: 30" W x 8" D x 24" H



Carousel Floor Display Dimensions: 18" W x 18" D x 48" H

#### Software & Design

Web based Stair Artist stair design tool makes it easy to plan your staircase project. Our extensive library of CAD images and product photos will aid and inspire you in designing your staircase.





#### Marketing Literature

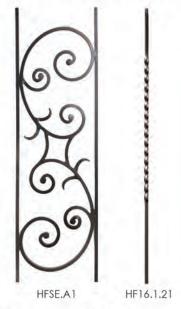
We offer a wide array of marketing literature designed to Support product sales: product catalogs, brochures, flyers, postcards and customized literature are available through our authorized dealer program.

## CUSTOMIZATION OPTIONS

Iron Fabrication, Finishing and More

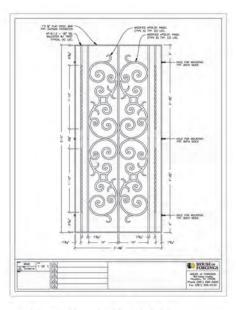
### Transform Existing Products Into New Creations

We manage your fabrication project from start to finish, offering design services, estimation, project management and quality assurance. We take the hassle out of your project, leaving you more time and resources to focus on satisying your customers with impeccable end results.



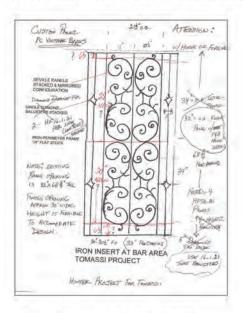
Step 1 - EXPLORE

Find existing House of Forgings parts that inspire your vision.



Step 3 - DESIGN

We help take your rough concepts and turn them into professional designs for your final approval.



Step 2 - CONCEPT

Share your ideas and specifications for modifying an existing part.





Oil Rubbed Bronze Finish hand applied over Satin Black powdercoat

#### Step 4 - FINISHED PRODUCT

Once approved, your custom product is produced (raw or powder coated) and shipped within 2-6 weeks.

## EURO FORGE

Access to Our World Class Manufacturing

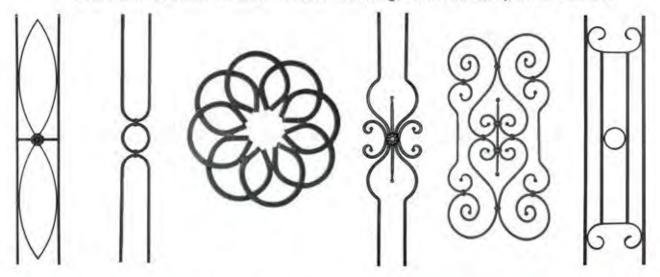


### You Design It. We Bring It to Life!

Together with our Italian factory we bring your vision to reality. Whether you have a simple inspiration photo or detailed drawings of a single element or entire staircase we specialize in a full range of manufacturing options ideally suited to exceed your expectations.

Forging - Casting - Stamping - Bending - Rolling - Laser Cutting

Stair Parts - Decorative Panels - Window Coverings - Furniture Components - & More



# THERMA-CUT

Your drawings take shape with fully custom laser cutting for interior or exterior applications.

Sheet metal is thermally cut with high accuracy to create and transform ordinary sheet metal into decorative outdoor fencing, gates, interior panels, shelves, partitions, iron tapestries, and more.

TYPE OF MATERIAL	THICKMESS	MAXIMUMSIZE
Raw Metal(black or pickled)	20ga to 3/4"	6'6" x 13'
Pre-Galvanized	20ga to 6ga	4'11" x 13'
Corten	16ga to 3/8"	4'11" x 9'10"
Stainless 304/316	20ga to 9/16"	6'6" x 13'







Inquire for more information

STAIR & RAILING PRODUCTS BY

