Whether your customer is a homeowner, retailer, or homebuilder, the timeless design and quality craftsmanship of House of Forgings’ stair and railing products will attract the attention of the most discerning eye.

Our impeccably crafted styles are originally designed in partnership with our Italian studio and created with the sense of pride in workmanship that can only be found in an employee owned company. We fashion stairs and railings from the finest materials available so that what you provide to your clients is unsurpassed in style, uncompromising in quality, and unmatched in elegance.

We manufacture over 2,000 active SKUs in over 200,000 square feet of warehouse space with a national distribution network that ships to you in under 24 hours. No one else comes close to the brilliantly executed design, construction, and service you’ll experience only at House of Forgings.
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Powder Coated & Stainless Steel

House of Forgings is the benchmark in the stair and railing industry, offering an unsurpassed selection of quality products and expert service.

Our vast selection of products will meet the needs of even the most discerning customers. Whether selecting a powder coated finish or stainless steel, our newels, balusters and accessories will compliment a broad range of architectural styles.
Finishes & Patinas

SATIN BLACK (STB)
ASH GREY (AG)
SILVER VEIN (SP)
COPPER VEIN (CV)
OIL RUBBED BRONZE (ORB)
OIL RUBBED COPPER (ORC)
SATIN CLEAR (SC)
This is a clear finish over RAW/unfinished iron, variations in surface color may occur.

DORADO GOLD (GD)

STAINLESS STEEL (Satin Polish)
Passivated to minimize tarnishing, use gloves when handling.

BRASS (Satin Polish)

House of Forgings provides an unsurpassed selection of designs in the highest quality powdercoated finishes available. Our hand applied patinas enhance the lines and hammered detail of each unique piece. As interior design trends move forward, count on us to carry the latest styles & finishes.

THESE FINISHES HAVE BEEN PROFESSIONALLY PHOTOGRAPHED WITH THE HIGHEST INTEGRITY. OUR GOAL IS TO PRODUCE THE MOST REALISTIC MATCH TO THE ACTUAL FINISHES, HOWEVER SOME SLIGHT VARIANCES MAY OCCUR.
All images are the sole property of House of Forgings, LLC, and cannot be copied or reproduced without written permission.
Create the ideal modern aesthetic by combining stainless steel cable and rich oak. The expansive views allowed for by cable make it ideal for balconies as well as staircases.
SWAGED CABLE INFILL KITS FOR WOOD OR METAL POSTS

Cable cut-off wheel
Used to cut cable flush with the end of Pull-Lock fittings, and to cut excess threads of stud. Includes mandrel and two cut-off wheels.

Included in kit

Pre-assembled kit includes fittings and factory swaged cable in lengths 5'-25'

Through-post configuration

Outside to outside
Level/balcony or angle/stair
Steel or wood posts

<table>
<thead>
<tr>
<th>Kit Code</th>
<th>Length</th>
<th>Weight</th>
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<tr>
<td>HFC18.102-5</td>
<td>5'</td>
<td>15 kgs (.331 lbs)</td>
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<tr>
<td>HFC18.102-10</td>
<td>10'</td>
<td>227 kgs (.5 lbs)</td>
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<tr>
<td>HFC18.102-15</td>
<td>15'</td>
<td>303 kgs (.669 lbs)</td>
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<tr>
<td>HFC18.102-20</td>
<td>20'</td>
<td>383 kgs (.844 lbs)</td>
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<tr>
<td>HFC18.102-25</td>
<td>25'</td>
<td>549 kgs (1.2 lbs)</td>
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</table>

1 x 19 Cable - 1/8” Diameter

1. What posts are you using? Wood or metal?

2. Measure your level and stair runs, calculate number of level and stair fittings.

3. Add up tensioners and non-tensioners, then calculate total cable footage (plus 5%).

Push-Lock® Fittings

Push-Lock fittings do not require any special tools for installation. Simply push the cable into the fitting and it locks.

EASY AS 1-2-3

Tension each row of cable equally to 225 lbs making sure not to over tighten. Use tension gauge to accurately measure tension.

Recommended Tensioning Sequence
### SWAGELESS CABLE INFILL FOR WOOD OR METAL POSTS

#### Non-Tensioner

- **WLN1/8-1**
  - Wood Level Non Tensioner
  - Weight: .04 kgs (.087 lbs)
- **WLN1/8-10**
  - Wood Level Non Tensioner (10 pack)
  - Weight: .29 kgs (.638 lbs)
- **WLT1/8-1**
  - Wood Level Tensioner
  - Weight: .07 kgs (.158 lbs)
- **WLT1/8-10**
  - Wood Level Tensioner (10 pack)
  - Weight: .61 kgs (1.349 lbs)
- **WSN1/8-1**
  - Wood Stair Non Tensioner
  - Weight: .05 kgs (.118 lbs)
- **WSN1/8-10**
  - Wood Stair Non Tensioner (10 pack)
  - Weight: .6 kgs (1.349 lbs)
- **WST1/8-1**
  - Wood Stair Tensioner
  - Weight: .09 kgs (.202 lbs)
- **WST1/8-10**
  - Wood Stair Tensioner (10 pack)
  - Weight: .81 kgs (1.793 lbs)
- **MLN1/8-1**
  - Metal Level Non Tensioner
  - Weight: .04 kgs (.087 lbs)
- **MLN1/8-10**
  - Metal Level Non Tensioner (10 pack)
  - Weight: .29 kgs (.638 lbs)
- **MLT1/8-1**
  - Metal Level Tensioner
  - Weight: .07 kgs (.158 lbs)
- **MLT1/8-10**
  - Metal Level Tensioner (10 pack)
  - Weight: .61 kgs (1.349 lbs)
- **MSN1/8-1**
  - Metal Stair Non Tensioner
  - Weight: .05 kgs (.118 lbs)
- **MSN1/8-10**
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  - Weight: .09 kgs (.202 lbs)
- **MST1/8-10**
  - Metal Stair Tensioner (10 pack)
  - Weight: .81 kgs (1.793 lbs)

#### Tensioner

- **MLT1/8-1**
  - Metal Level Tensioner
  - Weight: .07 kgs (.158 lbs)
- **MLT1/8-10**
  - Metal Level Tensioner (10 pack)
  - Weight: .61 kgs (1.349 lbs)
- **MSN1/8-1**
  - Metal Stair Non Tensioner
  - Weight: .05 kgs (.118 lbs)
- **MSN1/8-10**
  - Metal Stair Non Tensioner (10 pack)
  - Weight: .6 kgs (1.349 lbs)
- **MST1/8-1**
  - Metal Stair Tensioner
  - Weight: .09 kgs (.202 lbs)
- **MST1/8-10**
  - Metal Stair Tensioner (10 pack)
  - Weight: .81 kgs (1.793 lbs)

#### Surface-mount configuration

- Drill / Tap: 5/16-24
- Drill: 7/32" x 1-1/2"
Our tubular bar is made with superior 12 gauge (2 mm / 5/56") stock for minimal deflection.

Now available exclusively from House of Forgings, powder coated and stainless steel tubular round bars. These sleek 5/8" bars are available in a convenient 8’ length, ideal for installation and affordable shipping. Mix and match them with our exclusive components for a look that is completely custom and uniquely you.
Design 1H
Handrail: RO-6084
Newels: RO-4000 w/cap
Bars: HFSTB5.1.1

Design 2H
Handrail: RO-6084
Newels: RO-4191
Balusters: RO-4923-41
Bars: HFAG5.1.1

Design 3H
Handrail: RO-6084
Newels: RO-4000
Bars: HFSTB5.1.1

Design 4H
Handrail: RO-6084
Newels: RO-4000 w/cap
Balusters: RO-4923-41
Bars: HFAG5.1.1

Design 5H
Handrail: RO-6084
Newels: RO-4923-PLAIN
RO-4923-SP
Balusters: RO-4923-41
Bars: HFSTB5.1.1

Design 6H
Handrail: RO-6084
Subrail: RO-6002
Stringer: RO-6002
Newels: RO-4191
Balusters: RO-4923-41
Bars: HFORB5.1.1

For more design options please visit www.houseofforgings.net
**Design 1FK**
Handrail: RO-6084
Newels:
- Starting: RO-5400
- Intermediate: RO-4400
Bars: HFSTB5.1.1

**Design 2FK**
Handrail: RO-6084
Newels:
- Starting: RO-5900
- Intermediate: RO-4900
Bars: HFSTB5.1.1

**Design 3FK**
Handrail: RO-6084
Newels:
- Starting: RO-5000
- Shown w/ optional COVE CAP-5000
- Intermediate: RO-4000
- Shown w/ optional COVE CAP-4000
Bars: HFSTB5.1.1
Cable Railing

ACCESSORIES

**Box Newels**
Non-removable caps
Stocked in Red Oak and White Oak

**Routed Newels**
Non-removable caps
Stocked in Red Oak and White Oak

**Blank Newels**
Optional caps available
Stocked in Red Oak and White Oak

---

**Blank Newel Caps**
Available for: 3-1/4" and 5-1/2" blank newels
Stocked in Red Oak and White Oak - Sold separately

**Newel Bases**
Stacked in Red Oak and White Oak
Sold separately

---

**Stabilizer Newels** are pre-drilled
1/2" x 2-1/8" (7/16" x 3" dowel included)

---

For more blank newel options featuring all available optional caps and bases see pg. 89
Modern Handrail

*All wood parts stocked in Red Oak and

Wall Mount Handrail Bracket

HF17.4002
Stainless Steel (304)
HT. 2-1/2"
Base = 1-1/2" x 2"
Extends 3-1/4" off wall
ADJUSTABLE

HFSTB17.4002
Satin Black
HT. 2-1/2"
Base = 1-1/2" x 2"
Extends 3-1/4" off wall
ADJUSTABLE

Newel Mount Handrail Bracket

HF17.4001
Stainless Steel (304)
HT. 1-3/4"
Base = 1-1/2" sq.
ADJUSTABLE

HFSTB17.4001
Satin Black
HT. 1-3/4"
Base = 1-1/2" sq.
ADJUSTABLE

Cable Gripping Pliers
HFC18.PLIERS

Cable Cutter
HFC18.CUTTER

Insert Tube
HFC18.TUBE

Release Key
HFC18.KEY

Cable Cut-off Wheel
HFC18.WHEEL

Lag Bolt Driver
DRIVER PL-LAG/R

Stainless Cleaner-Protectant
HFC18.CLEAN

Mounting hardware included

Cable Cutter
HFC18.CUTTER

Insert Tube
HFC18.TUBE

Release Key
HFC18.KEY

Cable Cut-off Wheel
HFC18.WHEEL

Lag Bolt Driver
DRIVER PL-LAG/R

Stainless Cleaner-Protectant
HFC18.CLEAN

Mounting hardware included
Customize your style like never before with the latest offering from HOF. Luxurious brass and stainless steel paired with black iron makes a bold statement.
configuration options for your style

sleeves

newel mounting kit

flange covers

balusters/newels

Passivated to minimize tarnishing, use gloves when handling.
AVAILABLE EXCLUSIVELY FROM HOF
ACCEPT NO Imitations

ITALY·USA
DESIGN COLLABORATIVE

TUBULAR
NO COLLARS OR SHOES REQUIRED
AFFORDABLE STYLE

FOUNDATION BALUSTERS

18
Bottom pin for quick installation!
MEGA COLLECTION
Our most popular designs in a grand size

SIZE COMPARISON: Mega 3/4” vs. Standard 1/2”

PERFECT FOR NEW CONSTRUCTION OR REMODEL
Create mega impact with these grand balusters

• Ideal for large or small staircases
• Perfect for replacing old wood balusters
• Traditional or modern base shoe/collar options
MEGA SQUARE

HF 16.5.8
Ends: 1-3/16" Sq.
Height: 48" Wt: 19 lbs.
SOLID HF 16.5.8-T
Ends: 1-3/16" Sq.
Height: 48" Wt: 4.8 lbs.

HF 16.5.8 - TUBULAR
HF 34.1.34-T Ends: 3/4" Sq.
Height: 44" Wt: 2.45 lbs.
HF 34.1.35-T Ends: 3/4" Sq.
Height: 44" Wt: 3.35 lbs.
HF 34.1.2-T Ends: 3/4" Sq.
Height: 44" Wt: 1.5 lbs.
HF 34.1.1-T Ends: 3/4" Sq.
Height: 44" Wt: 1.5 lbs.
HF 34.1.25-T Ends: 3/4" Sq.
Height: 44" Wt: 5.05 lbs.
HF 34.1.3-T Ends: 3/4" Sq.
Height: 44" Wt: 2.45 lbs.
HF 34.1.1-T Ends: 3/4" Sq.
Height: 44" Wt: 1.5 lbs.
HF 34.1.4-T Ends: 3/4" Sq.
Height: 44" Wt: 3.35 lbs.
HF 34.1.2-T Ends: 3/4" Sq.
Height: 44" Wt: 1.5 lbs.
HF 34.1.1-T Ends: 3/4" Sq.
Height: 44" Wt: 1.5 lbs.

NEWEL

HF 34.2.1-T Ends: 3/4" Sq.
Height: 44" Wt: 1.5 lbs.
TUBULAR

Finishes & Patinas

- SATIN BLACK (STB)
- ASH GREY (AG)
- OIL RUBBED BRONZE (ORB)

Pintop
Diameter: 5/8" Height: 3/4" Tubular Bar Specifications
Superior 18 gauge wall thickness (1/20" / 1.27mm)

For photos and full accessory details see pages 62-63
WENTWORTH COLLECTION

Inspired by old world English design, Wentworth Collection is an ode to an era of simple craftsmanship and metalsmithing. Hand forged design available in our most popular finishes & patinas.
ACCESSORIES

Round level base shoes  HF16.3.35
Round angled base shoes  HF16.3.36
Square level base shoes  HF16.3.38
Square angled base shoes  HF16.3.39
Round newel mounting kit  HF16.3.33
Square newel mounting kit  HF16.3.31

For photos and full accessory details see pages 62-63.

Hand forged product, variance in specifications may occur.
Oil Rubbed Bronze (shown)

Satin Black (shown)
Our Aalto collection is a compliment to the modern design aesthetic. Adorn any space with the clean lines and open detail of these modern balusters and panels.
AALTO SQUARE

Finishes & Patinas

SILVER VEIN (SP)
ASH GREY (AG)
DORADO GOLD (GD)

ACCESSORIES

Level base shoes
HF16.3.1, HF16.3.19
HF16.3.4, HF16.3.5
HF16.3.2, HF16.3.30
HF16.3.44, HF16.3.46
HF16.3.45, HF16.3.47
HF16.3.9
HF16.2.3

Level base collars
HF16.3.4, HF16.3.5
HF16.3.2, HF16.3.30
HF16.3.44, HF16.3.46
HF16.3.45, HF16.3.47
HF16.3.9
HF16.2.3

Angled base shoes
HF16.3.1, HF16.3.19
HF16.3.4, HF16.3.5
HF16.3.2, HF16.3.30
HF16.3.44, HF16.3.46
HF16.3.45, HF16.3.47
HF16.3.9
HF16.2.3

Adjustable level base shoes
HF16.3.1, HF16.3.19
HF16.3.4, HF16.3.5
HF16.3.2, HF16.3.30
HF16.3.44, HF16.3.46
HF16.3.45, HF16.3.47
HF16.3.9
HF16.2.3

Adjustable angle base shoes
HF16.3.1, HF16.3.19
HF16.3.4, HF16.3.5
HF16.3.2, HF16.3.30
HF16.3.44, HF16.3.46
HF16.3.45, HF16.3.47
HF16.3.9
HF16.2.3

Level base collars (modern)
HF16.3.1, HF16.3.19
HF16.3.4, HF16.3.5
HF16.3.2, HF16.3.30
HF16.3.44, HF16.3.46
HF16.3.45, HF16.3.47
HF16.3.9
HF16.2.3

Newel mounting kit
HF16.3.1, HF16.3.19
HF16.3.4, HF16.3.5
HF16.3.2, HF16.3.30
HF16.3.44, HF16.3.46
HF16.3.45, HF16.3.47
HF16.3.9
HF16.2.3

Photos:
A. A.
D. H.
E. G.
R.
S.
P.
T.

For photos and full accessory details see pages 62-63
The craftsmanship in these hand-forged balusters exude character and beauty nearly impossible to duplicate. Our Tuscan series is available in both round forged and square hammered profiles. Bring the rustic charm of old world Italy into your home with this unique series.
TUSCAN ROUND HAND FORGED

Finishes & Patinas

SATIN BLACK (STB)  OIL RUBBED BRONZE (ORB)  SATIN CLEAR (SC)

<table>
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<th>HF1.1.22</th>
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<th>BALUSTERS</th>
<th>HF2.9.21</th>
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</table>

ACCESSORIES

Level base shoes
Level base collars
Angled base shoes
Adjustable level base shoes
Adjustable angle base shoes
Level base collars (modern)

For photos and full accessory details see pages 62-63.

HF16.3.26
HF16.3.40, HF16.3.43
HF16.3.27
HF16.3.44, HF16.3.46
HF16.3.45, HF16.3.47
HF16.3.10

Photos: J.
Photos: K. O.
Photos: N.
Photos: R.
Photos: S.
Photos: Q. NEW
**TUSCAN SQUARE HAND HAMMERED**

**Finishes & Patinas**

- SATIN BLACK (STB)
- OIL RUBBED BRONZE (ORB)
- SATIN CLEAR (SC)

| NEWELS | HF1.1.10 | HF1.1.11 | HF1.1.14 | HF1.1.15 | BAUSTERS | HF2.9.12 | HF2.9.13 | HF2.9.14 | HF2.9.15 | HF2.9.16 | HF2.9.17 | HF2.9.18-T | HF2.9.20-T | HF2.9.21-T | HF2.9.22-T | HF2.9.23-T | HF2.9.24-T | HF2.9.25-T | HF2.9.26-T | HF2.9.27-7 | HF2.9.28-T | HF2.9.29-T | HF2.9.30-T |
|--------|----------|----------|----------|----------|----------|----------|----------|----------|----------|----------|----------|----------|----------|----------|----------|----------|----------|----------|----------|----------|----------|
| STB    |          |          |          |          |          |          |          |          |          |          |          |          |          |          |          |          |          |          |          |          |          |
| ORB    |          |          |          |          |          |          |          |          |          |          |          |          |          |          |          |          |          |          |          |          |          |
| SC     |          |          |          |          |          |          |          |          |          |          |          |          |          |          |          |          |          |          |          |          |          |

**ACCESSORIES**

- Level base shoes
- Level base collars
- Angled base shoes
- Adjustable level base shoes
- Adjustable angle base shoes
- Level base collars (modern)
- Newel mounting kit

HF16.3.25, HF16.3.41, HF16.3.42, HF16.3.28, HF16.3.44, HF16.3.46, HF16.3.45, HF16.3.47, HF16.3.11, HF16.3.31

Photos: C.
Photos: D.
Photos: H.
Photos: G.
Photos: R.
Photos: S.
Photos: P.
Photos: T.

For photos and full accessory details see pages 62-63.
Monte Carlo

Drawing inspiration from the great Roman columns, the Monte Carlo series stands alone in style and elegance. The robust designs compliment the prominence of even the grandest estates. The intricately cast components are highlighted by the Oil Rubbed Bronze patina.
MONTE CARLO

ROUND

HF 18.1.1-T
Ends: 1-3/16" Rd.
Height: 48"
Wt. 18.55 lbs.
TUBULAR

*Middle section is hollow cast iron, ends are hollow cast steel

HF 18.2.1-T
Ends: 5/8" Rd.
Height: 44"
Wt. 1.75 lbs.
TUBULAR

*Middle section is hollow cast aluminum, ends are hollow cast steel

ACCESSORIES

Level base shoes  
Angled base shoes  
Level base collars (modern)  
Newel mounting kit

HF16.3.50  
HF16.3.51  
HF16.3.12  
HF16.3.14

Photos: L.  
Photos: M.  
Photos: Q. NEW  
Photos: U.

For photos and full accessory details see pages 62-63

Finishes & Patinas

SATIN BLACK (STB)  
OIL RUBBED BRONZE (ORB)
The designer series offers an upgraded look at an affordable price for homebuilders and homeowners alike. These hollow balusters are offered in square or round and complement a wide range of architectural styles.
**Designer Tubular**

**R O U N D**

- HF 16.8.1
  - Ends: 5/8" Rd.
  - Height: 44" Height: 44" Height: 44"
  - Wt. 2 lbs. Wt. 2 lbs. Wt. 3 lbs.
  - TUBULAR

- HF 16.8.2
  - Ends: 5/8" Rd.
  - Height: 44" Height: 44" Height: 44"
  - Wt. 2 lbs. Wt. 2 lbs. Wt. 3 lbs.
  - TUBULAR

- HF 16.8.3
  - Ends: 5/8" Rd.
  - Height: 44" Height: 44" Height: 44"
  - Wt. 2 lbs. Wt. 2 lbs. Wt. 3 lbs.
  - TUBULAR

- HF 16.8.4
  - Ends: 5/8" Rd.
  - Height: 44" Height: 44" Height: 44"
  - Wt. 2 lbs. Wt. 2 lbs. Wt. 3 lbs.
  - TUBULAR

- HF 16.8.5
  - Ends: 5/8" Rd.
  - Height: 44" Height: 44" Height: 44"
  - Wt. 2 lbs. Wt. 2 lbs. Wt. 3 lbs.
  - TUBULAR

- HF 16.8.6
  - Ends: 5/8" Sq.
  - Height: 44" Height: 44" Height: 44"
  - Wt. 2 lbs. Wt. 2 lbs. Wt. 3 lbs.
  - TUBULAR

- HF 16.8.7
  - Ends: 5/8" Sq.
  - Height: 44" Height: 44" Height: 44"
  - Wt. 2 lbs. Wt. 2 lbs. Wt. 3 lbs.
  - TUBULAR

- HF 16.8.8
  - Ends: 5/8" Sq.
  - Height: 44" Height: 44" Height: 44"
  - Wt. 2 lbs. Wt. 2 lbs. Wt. 3 lbs.
  - TUBULAR

**S Q U A R E**

- HF 16.8.9
  - Ends: 5/8" Sq.
  - Height: 44" Height: 44" Height: 44"
  - Wt. 4 lbs. Wt. 4 lbs. Wt. 4 lbs.
  - TUBULAR

**ACCESSORIES**

- Level base shoes
- Angled base shoes
- Level base collars (modern)
- Level base collars (modern)

For photos and full accessory details see pages 62-63

**Finishes & Patinas**

- SATIN BLACK (STB)
- OIL RUBBED BRONZE (ORB)

Photos: J. C.
Photos: N. G.
Photos: P. NEW
Photos: Q. NEW
Stainless steel is a mainstay in the modern and contemporary home decor market. The simple, honest lines of this profile is the perfect compliment to your urban dwelling. Now, offered in a more affordable tubular style for the budget savvy buyer.
STAINLESS STEEL ROUND

HF17.1.2
Ends: 1-3/16" Rd.
Height: 47" Wt. 18 lbs.
SOLID
HF17.1.2-T
Ends: 1-3/16" Rd.
Height: 47" Wt. 5.7 lbs.
TUBULAR

HF17.12.1-T
Ends: 1-3/16" Rd.
Height: 47" Wt. 5.7 lbs.
TUBULAR

HF17.11.5
Ends: 9/16" Rd.
Height: 44" Wt. 3.5 lbs.
SOLID
HF17.11.5-T
Ends: 9/16" Rd.
Height: 44" Wt. 1.25 lbs.
TUBULAR

HF17.11.21-T
Ends: 9/16" Rd.
Height: 44" Wt. 1.25 lbs.
TUBULAR

HF17.11.23-T
Ends: 9/16" Rd.
Height: 44" Wt. 1.25 lbs.
TUBULAR

ACCESSORIES
Level base collar
Newel mounting kit

HF17.11.22 Photos: L.
HF17.2.3 Photos: V.

For photos and full accessory details see pages 62-63
Our Santa Fe collection of edge hammered balusters are reminiscent of the old world Spanish architecture found in rustic Mexican villas. The bold, distinct hammering is the key to turning your home into an impressive estate.
**ACCESSORIES**

- Level base shoes
- Angled base shoes
- Adjustable level base shoes
- Adjustable angle base shoes
- Level base collars (modern)

HF16.3.3, HF16.3.17, HF16.3.44, HF16.3.46, HF16.3.45, HF16.3.47, HF16.3.11


For photos and full accessory details see pages 62-63
The inspiration for our Gothic series was the timeless ironwork featured in many European castles and estates. These prominent designs will compliment old world hardware and fixtures found throughout many homes today.
GOTHIC SQUARE FACE HAMMERED

Finishes & Patinas

Satin Black (STB)  Oil Rubbed Bronze (ORB)  Oil Rubbed Copper (ORC)

ACCESSORIES

Level base shoes  HF16.3.3, HF16.3.20, HF16.3.25  Photos: A. A. C.
Level base collars  HF16.3.41, HF16.3.42  Photos: D. H.
Angled base shoes  HF16.3.17, HF16.3.28  Photos: E. G.
Adjustable level base shoes  HF16.3.44, HF16.3.46  Photos: R.
Adjustable angle base shoes  HF16.3.45, HF16.3.47  Photos: S.
Level base collars (modern)  HF16.3.11  Photos: P, NEW
Newel mounting kit  HF16.2.3  Photos: T.

For photos and full accessory details see pages 62-63
The style of this collection provides a sleek appearance that strikes a perfect balance between traditional and contemporary.
## ROUND Finishes & Patinas

**ROUND SMOOTH**

- SATIN BLACK (STB)
- OIL RUBBED BRONZE (ORB)
- ASH GREY (AG)

<table>
<thead>
<tr>
<th>NEWELS</th>
<th>HF16.5.10</th>
<th>HF16.5.11</th>
<th>HF16.5.11-T</th>
<th>HF16.1.19</th>
<th>HF16.2.2</th>
<th>HF16.1.17</th>
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**HF 16.5.10**
- Ends: 1-3/16" Rd.
- Height: 48"
- Wt. 19 lbs.

**HF 16.5.11**
- Ends: 1-3/16" Rd.
- Height: 48"
- Wt. 19 lbs.

**HF 16.5.11-T**
- Ends: 1-3/16" Rd.
- Height: 48"
- Wt. 5.7 lbs.

**HF 16.2.2**
- Ends: 9/16" Rd.
- Height: 44"
- Wt. 2.7 lbs.

**HF 16.1.17**
- Ends: 9/16" Rd.
- Height: 44"
- Wt. 3 lbs.

**HF 16.1.18**
- Ends: 9/16" Rd.
- Height: 44"
- Wt. 4 lbs.

**HF 16.1.19**
- Ends: 9/16" Rd.
- Height: 44"
- Wt. 5 lbs.

**HF 16.1.20**
- Ends: 9/16" Rd.
- Height: 44"
- Wt. 5 lbs.
HF 1.1.19
Ends: 1" Rd.
Height: 48"
Wt. 19 lbs.

HF 16.1.25-R
Ends: 9/16" Rd.
Height: 44"
Wt. 5.2 lbs.

HF 16.8.1
Ends: 5/8" Rd.
Height: 44"
Wt. 2 lbs.

HF 2.8.18
Ends: 9/16" Rd.
Height: 44"
Wt. 2.7 lbs.

HF 2.11.3
Ends: 9/16" Rd.
Height: 44"
Wt. 3 lbs.

HF 2.11.4
Ends: 9/16" Rd.
Height: 44"
Wt. 3.5 lbs.

HF 2.11.3-T
Ends: 5/8" Rd.
Height: 44"
Wt. 2 lbs.

HF 2.11.4-T
Ends: 5/8" Rd.
Height: 44"
Wt. 2.5 lbs.

HF 2.11.16
Ends: 9/16" Rd.
Height: 44"
Wt. 3.5 lbs.

HF 16.8.12
Ends: 5/8" Rd.
Height: 44"
Wt. 1.3 lbs.

HF 16.8.13
Ends: 5/8" Rd.
Height: 44"
Wt. 1.3 lbs.

ACCESSORIES
- Level base shoes
- Level base collars
- Angled base shoes
- Adjustable level base shoes
- Adjustable angle base shoes
- Level base shoe, fits 5/8"
- Angled base shoe, fits 5/8"
- Level base collars (modern)
- Newel mounting kit

HF16.3.13, HF16.3.26 Photos: L. J.
HF16.3.40, HF16.3.43 Photos: K. O.
HF16.3.16, HF16.3.27 Photos: M. N.
HF16.3.44, HF16.3.46 Photos: R.
HF16.3.45, HF16.3.47 Photos: S.
HF16.3.35 Photos: J.
HF16.3.36 Photos: N.
HF16.3.10, HF16.3.12 Photos: Q. NEW
HF16.3.14, HF16.3.33, HF16.2.9 Photos: U.

For photos and full accessory details see pages 62-63.
The endless baluster combinations in this series offers a match for your individual taste and style. These balusters compliment our Scroll, Twist and Ribbon series.
ACCESSORIES

Level base shoes
Level base collars
Angled base shoes
Adjustable level base shoes
Adjustable angle base shoes
Level base collars (modern)
Versatile style knuckle
Newel mounting kit

HF 2.10.1
HF 2.2.3
HF 16.1.25
HF 16.1.25-T
HF 16.1.25-S

For photos and full accessory details see pages 62-63
This ribbon style twist in this series pairs nicely with balusters from the Versatile series. The ribbon is accented nicely by the Oil Rubbed Bronze patina as well as the Copper Vein finish.
RIBBON SQUARE

Finishes & Patinas

- SATIN BLACK (STB)
- OIL RUBBED BRONZE (ORB)
- OIL RUBBED COPPER (ORC)

HF 16.5.7
Ends: 1-3/16" Sq.
Height: 48"
Wt. 19 lbs.

HF 16.1.5
Ends: 1/2" Sq.
Height: 44"
Wt. 3.2 lbs.

HF 16.1.6
Ends: 1/2" Sq.
Height: 44"
Wt. 3 lbs.

HF 16.3.6
Ends: 1/2" Sq.
Height: 44"
Wt. 3.2 lbs.

HF 16.3.7
Ends: 1/2" Sq.
Height: 44"
Wt. 4 lbs.
ACCESSORIES

Level base shoes
Level base collars
Angled base shoes
Adjustable level base shoes
Adjustable angle base shoes
Level base collars (modern)
Versatile style knuckle
Newel mounting kit

HF16.3.1, HF16.3.19, HF16.3.29
HF16.3.4, HF16.3.5,
HF16.3.2, HF16.3.30
HF16.3.44, HF16.3.46
HF16.3.45, HF16.3.47
HF16.3.9
HF16.5.1
HF16.2.3

Photos: A. A. C.
Photos: D. H.
Photos: E. G.
Photos: R.
Photos: S.
Photos: P. NEW
Photos: F.
Photos: T.

For photos and full accessory details see pages 62-63
This popular twist and basket design is a mainstay featured in many new homes. These balusters and newels are offered in an extensive range of finishes and patinas. They combine seamlessly with profiles from the Versatile series.
## Finishes & Patinas

<table>
<thead>
<tr>
<th>Finish</th>
<th>STB</th>
<th>AG</th>
<th>SP</th>
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<td>ASH GREY</td>
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</table>

### Dimensions

- **HF 16.5.4**
  - Ends: 1-3/16" Sq
  - Height: 48"
  - Wt: 18 lbs
  - Solid TUBULAR

- **HF 16.5.5**
  - Ends: 1-3/16" Sq
  - Height: 48"
  - Wt: 20 lbs
  - Solid TUBULAR

- **HF 16.5.5-T**
  - Ends: 1-3/16" Sq
  - Height: 48"
  - Wt: 7.6 lbs
  - TUBULAR

- **HF 16.1.1**
  - Ends: 1/2" Sq
  - Height: 44"
  - Wt: 3 lbs
  - Solid TUBULAR

- **HF 16.1.1-T**
  - Ends: 1/2" Sq
  - Height: 44"
  - Wt: 1.2 lbs
  - TUBULAR

- **HF 16.1.2**
  - Ends: 1/2" Sq
  - Height: 44"
  - Wt: 3 lbs
  - Solid TUBULAR

- **HF 16.1.2-T**
  - Ends: 1/2" Sq
  - Height: 44"
  - Wt: 1.15 lbs
  - TUBULAR

- **HF 16.1.3**
  - Ends: 1/2" Sq
  - Height: 44"
  - Wt: 4 lbs
  - TUBULAR

- **HF 16.1.3-T**
  - Ends: 1/2" Sq
  - Height: 44"
  - Wt: 1.55 lbs
  - TUBULAR

- **HF 16.1.4**
  - Ends: 1/2" Sq
  - Height: 44"
  - Wt: 4 lbs
  - TUBULAR

- **HF 16.1.4-T**
  - Ends: 1/2" Sq
  - Height: 44"
  - Wt: 1.95 lbs
  - TUBULAR
HF 16.1.21
Ends: 1/2" Sq.
Height: 44"
Wt. 3 lbs.
SOLID
HF 16.1.21-T
Ends: 1/2" Sq.
Height: 44"
Wt. 1.3 lbs.
TUBULAR
HF 16.1.16
Ends: 1/2" Sq.
Height: 44"
Wt. 4.5 lbs.
HF 16.1.41
Ends: 1/2" Sq.
Height: 44"
Wt. 7 lbs.

ACCESSORIES
Level base shoes
Level base collars
Angled base shoes
Adjustable level base shoes
Adjustable angle base shoes
Level base collars (modern)
Versatile style knuckle
Newel mounting kit

HF16.3.1, HF16.3.19, HF16.3.29
HF16.3.4, HF16.3.5,
HF16.3.2, HF16.3.30
HF16.3.44, HF16.3.46
HF16.3.45, HF16.3.47
HF16.3.9
HF16.5.1
HF16.2.3

Photos: A. A. C.
Photos: D. H.
Photos: E. G.
Photos: R.
Photos: S.
Photos: P.: NEW
Photos: F.
Photos: T.

For photos and full accessory details see pages 62-63.
### Accessory Specifications

<table>
<thead>
<tr>
<th>Photo</th>
<th>Part #</th>
<th>Description</th>
<th>STB</th>
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<th>ORB</th>
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<th>SC</th>
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<td>1/2&quot; Square Baluster Accessories</td>
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<td>A.</td>
<td>HF16.3.1</td>
<td>Level base shoe, fits 1/2&quot; square balusters, 1-5/16&quot; square base, aluminum</td>
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<td>B.</td>
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<td>Level base shoe with screw mount, fits 1/2&quot; square balusters, 1-9/16&quot; square base, aluminum</td>
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<td>G.</td>
<td>HF16.3.28</td>
<td>Angled base shoe with set screw, fits 9/16&quot; Tuscan square balusters, 1-1/4&quot; base, cast iron</td>
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<td>D.</td>
<td>HF16.3.41</td>
<td>Level base collar, fits 9/16&quot; square balusters, 2&quot; square base, cast iron</td>
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<td>H.</td>
<td>HF16.3.42</td>
<td>Level base collar, fits 9/16&quot; square balusters, 1-15/16&quot; round base, cast iron</td>
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<td>P.</td>
<td>HF16.3.11</td>
<td>Level base collar, fits 9/16&quot; square balusters, 1-3/4&quot; round base, cast iron</td>
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<td>5/8&quot; Square Baluster Accessories</td>
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<tr>
<td>C.</td>
<td>HF16.3.38</td>
<td>Level base shoe with set screw, fits 5/8&quot; square balusters, 1-1/4&quot; square base, cast iron</td>
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<tr>
<td>G.</td>
<td>HF16.3.39</td>
<td>Angled base shoe with set screw, fits 5/8&quot; square balusters, 1-1/4&quot; base, cast iron</td>
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<td>P.</td>
<td>HF16.3.15</td>
<td>Level base collar, fits 5/8&quot; square balusters, 1-3/4&quot; round base, cast iron</td>
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<td>3/4&quot; Square Baluster Accessories</td>
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<tr>
<td>A.</td>
<td>HF16.3.19</td>
<td>Level base shoe with set screw, fits 3/4&quot; square balusters, 1-7/8&quot; square base, aluminum</td>
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<tr>
<td>E.</td>
<td>HF16.3.2</td>
<td>Level base shoe with set screw, fits 3/4&quot; square balusters, 1-7/8&quot; square base, aluminum</td>
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<td>P.</td>
<td>HF16.3.16</td>
<td>Level base collar, fits 3/4&quot; square balusters, 2&quot; round base, cast iron</td>
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<td>9/16&quot; Round Baluster Accessories</td>
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<tr>
<td>L.</td>
<td>HF16.3.13</td>
<td>Level base shoe, fits 9/16&quot; round balusters, 1-5/16&quot; square base, aluminum</td>
<td>•</td>
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<tr>
<td>M.</td>
<td>HF16.3.16</td>
<td>Angled base shoe with set screw, fits 9/16&quot; round balusters, 1-5/16&quot; base, aluminum</td>
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<tr>
<td>J.</td>
<td>HF16.3.26</td>
<td>Level base shoe with set screw, fits 9/16&quot; round balusters, 1-7/8&quot; square base, cast iron</td>
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<tr>
<td>N.</td>
<td>HF16.3.27</td>
<td>Angled base shoe with set screw, fits 9/16&quot; round balusters, 1-7/8&quot; base, cast iron</td>
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<td>K.</td>
<td>HF16.3.40</td>
<td>Level base collar, fits 9/16&quot; round balusters, 2&quot; square base, cast iron</td>
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<td>O.</td>
<td>HF16.3.43</td>
<td>Level base collar, fits 9/16&quot; round balusters, 1-15/16&quot; round base, cast iron</td>
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<td>Q.</td>
<td>HF16.3.10</td>
<td>Level base collar, fits 9/16&quot; round balusters, 1-9/16&quot; round base, cast iron</td>
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<tr>
<td>L.</td>
<td>HF17.11.22</td>
<td>Level base collar, fits 9/16&quot; round stainless steel balusters, 1-1/2&quot; round base, stainless steel</td>
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<td>5/8&quot; Round Baluster Accessories</td>
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<tr>
<td>J.</td>
<td>HF16.3.35</td>
<td>Level base shoe with set screw, fits 5/8&quot; round balusters, 1-1/4&quot; square base, cast iron</td>
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<tr>
<td>H.</td>
<td>HF16.3.36</td>
<td>Angled base shoe with set screw, fits 5/8&quot; round balusters, 1-1/4&quot; base, cast iron</td>
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<tr>
<td>L.</td>
<td>HF16.3.50</td>
<td>Level base shoe with set screw, fits 5/8&quot; round balusters, 1-5/16&quot; square base, aluminum</td>
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<tr>
<td>M.</td>
<td>HF16.3.51</td>
<td>Angled base shoe with set screw, fits 5/8&quot; round balusters, 1-5/16&quot; base, aluminum</td>
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<tr>
<td>Q.</td>
<td>HF16.3.12</td>
<td>Level base collar, fits 5/8&quot; round balusters, 1-9/16&quot; round base, cast iron</td>
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<td>Adj. Shoe/Colar/ •</td>
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<tr>
<td>Newel Mounting Kits</td>
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<tr>
<td>T.</td>
<td>HF16.2.3</td>
<td>Newel mounting kit with level base shoe, fits 1-3/16&quot; square newels, 3-1/8&quot; square base, cast iron</td>
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<tr>
<td>T.</td>
<td>HF16.3.31</td>
<td>Newel mounting kit with level base shoe, fits 1-3/16&quot; square newels, 3-1/8&quot; square base, cast iron</td>
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<tr>
<td>U.</td>
<td>HF16.3.14</td>
<td>Newel mounting kit with level base shoe, fits 1-3/16&quot; round newels, 3-1/8&quot; square base, cast iron</td>
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<tr>
<td>U.</td>
<td>HF16.3.33</td>
<td>Newel mounting kit with level base shoe, fits 1-3/16&quot; round newels, 3-1/8&quot; square base, cast iron</td>
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<tr>
<td>V.</td>
<td>HF17.2.3</td>
<td>Newel mounting kit with level base collar, fits 1-3/16&quot; round stainless steel newels, 3-1/4&quot; round base, stainless steel</td>
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<td>V.</td>
<td>HF16.2.9</td>
<td>Newel mounting kit, fits 1-3/16&quot; round newels, flange covers sold separately, flange covers: U38, AG, Stainless, Brass</td>
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<tr>
<td>Handrail Brackets</td>
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<td>W.</td>
<td>HF3002</td>
<td>Handrail bracket, 1-1/4&quot; x 2-3/8&quot; mounting plate, extends out 3&quot; from wall, aluminum</td>
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<td>W.</td>
<td>HF3003</td>
<td>Handrail bracket, 2-1/16&quot; round mounting plate, extends out 3&quot; from wall, aluminum</td>
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Also available in Brushed Chrome HFBC.3002, Polished Brass HPB.3002, Nickel HFN.3003.
ACCESSORY PROFILES

A. Epoxy Gun
B. Epoxy Paste
C. NEW Flange Covers
D. NEW Flange Covers
E. NEW Flange Covers
F. NEW Flange Covers
G. NEW Flange Covers
H. NEW Flange Covers
I. NEW Flange Covers
J. NEW Flange Covers
K. NEW Flange Covers
L. NEW Flange Covers
M. NEW Flange Covers
N. NEW Flange Covers
O. NEW Flange Covers
P. NEW Flange Covers
Q. NEW Flange Covers
R. NEW Flange Covers
S. NEW Flange Covers
T. NEW Flange Covers
U. NEW Flange Covers
V. NEW Flange Covers
V2. NEW Flange Covers
W. NEW Flange Covers
X. NEW Flange Covers

Flange Covers
- Use with HF16.2.9 Newel Mounting Kit
- Fits 1-3/16" Round Newels
- Diameter: 4.13" Height: .7"

EPC-101 Epoxy Gun
EPC-410 Epoxy Paste
EPC-7 Epoxy Paste
HFSTB-120Z CAN
HFSTB-PEN
HFORB-PEN
Forged Panels

House of Forgings is dedicated to providing superior products that meet the highest standards of architects, homebuilders and homeowners.

We are pleased to provide a full line of prefabricated ornamental iron components. These elegant products allow for the look and feel of a fully custom fabricated iron stair or railing system. In addition to cost savings, installation time is greatly reduced compared to traditional fabrication.
Rebecca panels paired with Monte Carlo balusters (shown)
REBECCA

5/8" ROUND IRON

1/2" ROUND IRON

All panels are stocked in primed black, powdercoating or faux painting is available by special order

U.S. Pat. No. 5,820,111 & No. 6,059,269
All panels are stocked in primed black, powder coating or faux painting is available by special order.
TUSCANY

1/2" SQUARE IRON

35° ANGLE
2-3/4" WOODEN HANDRAIL
30" BALUSTER SPACE
4" CLOSED STRINGER (VERTICAL)
WILL CLEAR 4" CODE

40° ANGLE
2-3/4" WOODEN HANDRAIL
30" BALUSTER SPACE
4" CLOSED STRINGER
WILL CLEAR 4" CODE
TUSCANY

30° ANGLE
2-3/4" WOODEN HANDRAIL
30° BALUSTER SPACE
4" CLOSED STRINGER (VERTICAL)

WILL CLEAR
4" CODE

BALCONY
3" WOODEN HANDRAIL
33" BALUSTER SPACE

WILL CLEAR
4" CODE

40° ANGLE
3" WOODEN HANDRAIL
30° BALUSTER SPACE
4" CLOSED STRINGER (VERTICAL)

WILL CLEAR
4" CODE

RIGHT TERMINATION
LEFT SIDE VIEW
All panels are stocked in primed black, powdercoating or faux painting is available by special order

U.S. Pat. No. 5,820,111 & No. 6,059,269
Tuscan panels paired with Gothic balusters (shown)
SEVILLE

1/2" SQUARE IRON

30° ANGLE
3" WOODEN HANDRAIL
30" BALUSTER SPACE
4" VERTICAL STRINGER
WILL CLEAR 4" CODE

45° ANGLE
2-1/2" WOODEN HANDRAIL
30" BALUSTER SPACE
4" VERTICAL STRINGER
WILL CLEAR 4" CODE

3/4" BALCONY
3" WOODEN HANDRAIL
34" BALUSTER SPACE
WILL CLEAR 4" CODE

All panels are stocked in primed black; powder coating or faux painting is available by special order.

U.S. Pat. No. 5,820,111 & No. 6,059,269
SEVILLE

U.S. Pat. No. 5,820,111 & No. 6,059,269

All panels are stocked in primed black, powdercoating or faux painting is available by special order.
MILANO

3/4" SQUARE TUBE

1/2" SQUARE IRON

Milano HRMO A1 (shown)

30° ANGLE
30° BALUSTER SPACE
4° VERTICAL STRINGER

WILL CLEAR 4° CODE

NOTE: THE MILANO LAYOUT REQUIRES THE REMOVAL OF SOME ATTACHED VERTICALS ANDREWELDING SCROLLS TO PREVIOUS VERTICAL

45° ANGLE
2-1/4" WOODEN HANDRAIL
30-1/2° BALUSTER SPACE
4° VERTICAL STRINGER

WILL CLEAR 4° CODE

All panels are stocked in primed black, powdercoating or fauxpainting is available by special order

U.S. Pat. No. 5,820,111 & No. 6,059,269
25° ANGLE
2-1/2" WOODEN HANDRAIL
30° BALUSTER SPACE
4" VERTICAL STRINGER
WILL CLEAR 4" CODE

35° ANGLE
2-1/2" WOODEN HANDRAIL
30° BALUSTER SPACE
4" VERTICAL STRINGER
WILL CLEAR 4" CODE

26 1/2" BALCONY
3" WOODEN HANDRAIL
35° BALUSTER SPACE
WILL CLEAR 4" CODE

26 1/2" BALCONY
3" WOODEN HANDRAIL
35° BALUSTER SPACE
WILL CLEAR 4" CODE
MILANO

All panels are stocked in primed black, powdercoating or faux painting is available by special order.
BORDEAUX

3/4" SQUARE TUBE

5/8" SQUARE IRON

All panels are stocked in primed black, powdercoating or faux painting is available by special order

U.S. Pat. No. 5,820,111 & No. 6,059,269

Bordeaux HFBX.A1 (shown)
BORDEAUX

25° ANGLE
3" WOODEN HANDRAIL
30" BALUSTER SPACE
4" CLOSED STRINGER (VERTICAL)
WILL CLEAR
4" CODE

45° ANGLE
2-3/4" WOODEN HANDRAIL
30-1/4" BALUSTER SPACE
4" CLOSED STRINGER (VERTICAL)
WILL CLEAR
4" CODE

BALCONY
3" WOODEN HANDRAIL
35" BALUSTER SPACE
4" CLOSED STRINGER
WILL CLEAR
4" CODE

U.S. Pat. No. 5,820,111 & No. 6,059,269
All panels are stocked in primed black; powdercoating or faux painting is available by special order
BORDEAUX

All panels are stocked in primed black, powdercoating or faux painting is available by special order

U.S. Pat. No. 5,820,111 & No. 6,059,269
Bordeaux

All panels are stocked in primed black, powder coating or faux painting is available by special order.
All panels are stocked in primed black, powdercoating or faux painting is available by special order.

U.S. Pat. No. 5,820,111 & No. 6,059,269

REGENCY

1" SQUARE TUBE

3/8" X 1" FLAT IRON

BALCONY
2 3/4" WOODEN HANDRAIL
30" BALUSTER SPACE

WILL CLEAR 4" CODE

Regency HFRA1 (shown)
All panels are stocked in primed black, powder coating or faux painting is available by special order.
All panels are stocked in primed black; powder coating or faux painting is available by special order.
Wood Products

At House of Forgings we provide much more than just forged iron products, we boast an extensive line of wood components as well.

From handrails to treads, we carry virtually all components necessary to create the staircase or balcony you have envisioned. All products are stocked in Red Oak or Paint Grade, ready for immediate shipping. Components are packaged and shipped with the utmost integrity ensuring that your order will arrive on time and undamaged.
Magnolia newels (RO-4040) paired with Aalto balusters in Satin Black (HFSTB16.6.3) (shown)
Box Newels  Non removable caps - Stacked in Red Oak and White Oak

Modern Box Newel Small
4400
HT: 56"
W: 3-1/4"
SOLID

Modern Box Newel Large
5400
HT: 56"
W: 5-1/2"
SOLID

Shown with optional base 4-1/2" x 21-3/4" (sold separately)
BASE-4000

BASE-5000

Shown with optional base 6-1/2" x 21-3/4" (sold separately)
BASE-5000

Routed Newels  Non removable caps - Stacked in Red Oak and White Oak

Modern Routed Newel
4900
HT: 56"
W: 3-1/4"
SOLID

Modern Routed Newel
5900
HT: 56"
W: 5-1/2"
SOLID

Shown with optional base 4-1/2" x 21-3/4" (sold separately)
BASE-4000

BASE-5000

Shown with optional base 6-1/2" x 21-3/4" (sold separately)
BASE-5000
Blank Newel Caps
Available for: 3-1/4" and 5-1/2" blank newels
Stocked in Red Oak and White Oak - Sold separately

**SQUARE**
- 3-1/4" Square Newels
  - SQUARE CAP-4000
    - HT: 1-3/4" W: 3-1/4"
  - SQUARE CAP-5000
    - HT: 2 W: 5-1/2"

**PYRAMID**
- 3-1/4" Square Newels
  - PYRAMID CAP-4000
    - HT: 1-7/16" W: 3-1/4"
  - PYRAMID CAP-5000
    - HT: 1-5/8" W: 5-1/2"

**STACKED**
- 3-1/4" Square Newels
  - STACKED CAP-4000
    - HT: 2-1/4" W: 3-1/4"
  - STACKED CAP-5000
    - HT: 2-3/4" W: 5-1/2"

**COVE**
- 3-1/4" Square Newels
  - COVE CAP-4000
    - HT: 2-1/2" W: 4-5/8"
  - COVE CAP-5000
    - HT: 2-7/8" W: 6-7/8"

Blank Newels
Stocked in Red Oak and White Oak

**SOLID**
- Blank Newels
  - 4000 (HT: 43" W: 3-1/4"
  - 5000 (HT: 41" W: 3"

**Stacked**
- Blank Newels
  - 4000-SP (HT: 43" W: 3"
  - 4923-41 (HT: 41" W: 1-1/4"

Blank Newel Options: Caps / Bases
3-1/4" and 5-1/2" blank newels shown with cap and bases - Sold separately

Red Oak 5000 blank newel with COVE CAP-5000 (shown)
All newels stocked in Red Oak (RO), all balusters stocked in prefinished white (PG).
Wood Products

All wood products are stocked in Red Oak (RO) or Prefinished White (PG) unless otherwise noted.

Domestic and Exotic Wood Species

All wood products in non-stock species are available by special order.
Stabilizer newels are pre-drilled 1/2" x 2-3/8" (7/16" x 3" dowel included)

Contemporary Stabilizer Newel
4191-SP
Ht. 43" Wt. 3"
SOLID

Plain Box Newel
961-56
Ht. 56" Wt. 4-1/4"
SOLID

Raised Panel Box Newel
4592
Ht. 56" Wt. 6-1/2"
HOLLOW

Fluted Box Newel
4591
Ht. 56" Wt. 6-1/2"
HOLLOW

Recessed Panel Box Newel
4991
Ht. 56" Wt. 6-1/2"
HOLLOW

All box newels come with both square and pyramid caps

All box newels stocked in Red Oak (RO)
RO-4691 Box Newel and 4923-41 Balusters (shown)

RO-4191 Box Newels paired with Versatile balusters (shown)

RO-4291 Box Newels paired with Versatile balusters (shown)
All handrail and fittings stocked in Red Oak (RO)
All handrail and fittings stocked in Red Oak (RO)
TREADS

**TREADS**

RO-8070

Red Oak Bull Nose Tread
1-1/16" x 1-1/2" x 42, 48, 54, 60, 72, 84, 96"

**CLASSIC TREADS**

RO-8070-13 x

Red Oak Tread
1-1/16" x 13" x 48, 54, 60, 72, 84, 96"

RO-8070-18 x

Red Oak Tread
1-1/16" x 18" x 48, 54, 60, 72, 84"

RO-8070-20 x 60

Red Oak Tread
1-1/16" x 20" x 60" (Reversible)

RO-8070-20 x 72

Red Oak Tread
1-1/16" x 20" x 72"

RO-8070-24 x

Red Oak Tread
1-1/16" x 24" x 60", 72", 84", 123"

RO-8070-48 x 48

Red Oak Tread
1-1/16" x 48" x 48"

RO-8070-60 x 60

Red Oak Tread
1-1/16" x 60" x 60" (Reversible)

RO-8070-48-MR

1-1/16" x 11-1/2" x 48"

RO-8070-54-MR

1-1/16" x 11-1/2" x 54"

RO-8070-60-MR

1-1/16" x 11-1/2" x 60"

(Reversible)

**REMODEL TREAD WITH RISER KIT**

TREAD

Red Oak Bull Nose Tread with Cove
1-1/16" x 10-1/2" x 42, 54, 60"

RISER

Red Oak Riser
5/8" x 7-1/2" x 42, 54, 60"

RETRO-42

RETRO-54

RETRO-60

**BULL NOSED LANDING TREAD**

8090-6

RED OAK

8090-6B

RED OAK BENDING (26 pieces)

6-1/2"

**TONGUE & GROOVED BULL NOSED LANDING TREAD**

8090-6-G

RED OAK (grooved)

6-1/2"

**TONGUE & GROOVED LUMBER**

8095-8-T&G

RED OAK (tongue & grooved)

3/4" x 7-1/4" x 48, 54, 60"

8095-12-T&G

RED OAK (tongue & grooved)

3/4" x 3-1/4" x 48, 54, 60"

**1" BULL NOSING**

8080

RED OAK

8080-B

RED OAK BENDING

(5 pieces)

**REMODEL RETURN TREAD WITH RISER KIT**

TREAD

Red Oak Bull Nose Tread with Cove
1-1/16" x 10-1/2" x 42, 54, 60"

RISER

Red Oak Riser
5/8" x 7-1/2" x 48, 54, 60"

RETRO-48MR

RETRO-54MR

RETRO-60MR

Reversible riser material for stain or paint.

No mitered return

Mitered return on left and right

Mitered return on right

Mitered return on left
Modern Remodel Tread & Riser Kits

- Get the look of thick block style treads at a fraction of the price!
- Replace old carpeted stairs
- Can be used on new construction

Remodel Tread with Riser Kit

Tread: 2-1/8" Red Oak Tread w/roundover
11/16" x 10-1/2" x 42, 54, 60"

Riser: Red Oak Riser
5/8" x 7-1/2" x 42, 54, 60"

Reversible riser material for stain or paint.

MODERN-RETRO-42
MODERN-RETRO-54
MODERN-RETRO-60

2-1/8" Thick Red Oak

Remodel Return Tread with Riser Kit

Tread: 2-1/8" Red Oak Tread w/roundover
Mitered return on both ends
11/16" x 10-1/2" x 48, 54, 60"

Riser: Red Oak Riser
5/8" x 7-1/2" x 48, 54, 60"

Mitered return on left and right
Mitered return on right
Mitered return on left

MODERN-RETRO-48MR
MODERN-RETRO-54MR
MODERN-RETRO-60MR
DOUBLE END STARTING STEP
Diameter: 13-3/4"
8015-48 (48" throat) (72" overall)
8015-54 (54" throat) (78" overall)
8015-60 (60" throat) (84" overall)
Red Oak (RO)
Comes with:
1" Thick Tread,
6-3/4" Tall Riser
Cove & Quarter Round Moulding

SINGLE END STARTING STEP
Diameter: 13-3/4"
8010-48 (48" throat) (60" overall)
8010-60 (60" throat) (72" overall)
8010-72 (72" throat) (84" overall)
Red Oak (RO)
Comes with:
1" Thick Tread,
6-3/4" Tall Riser
Cove & Quarter Round Moulding

SPECIAL WEDGE SHAPED DOUBLE END STARTING STEP
Diameter: 12-3/4" (small end)
Diameter: 18-1/2" (large end)
RO-8915-48 (48" throat) (73-1/2" overall)
RO-8915-54 (54" throat) (79-1/2" overall)
[Reversible]
Red Oak (RO)
Comes with:
1" Thick Tread,
6-3/4" Tall Riser
Cove & Quarter Round Moulding

FALSE END STARTING STEP
Diameter: 13-3/4"
Length: 17-5/8" overall
8011
Red Oak (RO)
Comes with:
1" Thick Tread,
6-3/4" Tall Riser
Cove & Quarter Round Moulding

PLYWOOD
PLY-1/4-MDF MDF 1/4" x 4" x 8' Half Sheet 1/4" x 2" x 8'
PLY-3/4-MDF MDF 3/4" x 4" x 8'
PLY-1/8-RO Red Oak 1/8" x 4" x 8" Half Sheet 1/4" x 2" x 8'
PLY-1/4-RO Red Oak 1/4" x 4" x 8" Half Sheet 1/4" x 2" x 8'
PLY-1/2-RO Red Oak 1/2" x 4" x 8'
PLY-3/4-RO Red Oak 3/4" x 4" x 8'
PLY-1/8-Birch Birch 1/8" x 4" x 8'
PLY-1/4-Birch Birch 1/4" x 4" x 8" Half Sheet 1/4" x 2" x 8'
PLY-1/2-Birch Birch 1/2" x 4" x 8'
PLY-3/4-Birch Birch 3/4" x 4" x 8'
PLY-3/8-Bending Red Oak 3/8" x 4" x 8" (bending board)

LUMBER
RO-06 Red Oak 3/4" x 5-1/2" S4S Lumber
RO-08 Red Oak 3/4" x 7-1/4" S4S Lumber
RO-08-B Red Oak 3/4" x 7-1/4" Bending (29 pieces)
RO-12 Red Oak 3/4" x 11-1/4" S4S Lumber
MDF-06 MDF 11/16" x 5-1/2"
MDF-08 MDF 11/16" x 7-1/4"
MDF-12 MDF 11/16" x 11-1/4"
## Wood Moulding & Flexible Trim

<table>
<thead>
<tr>
<th>Code</th>
<th>Description</th>
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</thead>
<tbody>
<tr>
<td>RO-C8</td>
<td>Red Oak 2-1/2&quot; x 11/16&quot; Colonial Casing</td>
</tr>
<tr>
<td>PG-C8</td>
<td>Paint Grade 2-1/2&quot; x 11/16&quot; Colonial Casing</td>
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<tr>
<td>FLEX-C8</td>
<td>Paint Grade 2-1/2&quot; x 11/16&quot; Colonial Casing</td>
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<tr>
<td>PG-CAP MOULD</td>
<td>Paint Grade 1-1/8&quot; x 3/8&quot; Cap Mould</td>
</tr>
<tr>
<td>RO-6007</td>
<td>Red Oak 1-3/4&quot; Flet</td>
</tr>
<tr>
<td>PG-6007</td>
<td>Paint Grade 1-3/4&quot; Flet</td>
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<tr>
<td>RO-6050</td>
<td>Red Oak 1-1/4&quot; Flet</td>
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<tr>
<td>PG-6050</td>
<td>Paint Grade 1-1/4&quot; Flet</td>
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<tr>
<td>RO-PM-1</td>
<td>Red Oak 11/16&quot; x 1-1/4&quot; RAB. Panel Mould</td>
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<tr>
<td>PG-PM-1</td>
<td>Paint Grade 11/16&quot; x 1-1/4&quot; RAB. Panel Mould</td>
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<tr>
<td>Flex-PM-1</td>
<td>Flexible Smooth 11/16&quot; x 1-1/4&quot; RAB. Panel Mould</td>
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<tr>
<td>Flex-PM-1-WG</td>
<td>Flexible Wood Grain 11/16&quot; x 1-1/4&quot; RAB. Panel Mould</td>
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<tr>
<td>RO-PM-2</td>
<td>Red Oak 11/16&quot; x 1-1/4&quot; RAB. Panel Mould</td>
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<tr>
<td>PG-PM-2</td>
<td>Paint Grade 11/16&quot; x 1-1/4&quot; RAB. Panel Mould</td>
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<tr>
<td>Flex-PM-2</td>
<td>Flexible Smooth 11/16&quot; x 1-1/4&quot; RAB. Panel Mould</td>
</tr>
<tr>
<td>Flex-PM-2-WG</td>
<td>Flexible Wood Grain 11/16&quot; x 1-1/4&quot; RAB. Panel Mould</td>
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<tr>
<td>RO-PM-5</td>
<td>Red Oak 11/16&quot; x 1-1/8&quot; Flat Panel Mould</td>
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<tr>
<td>PG-PM-5</td>
<td>Paint Grade 11/16&quot; x 1-1/8&quot; Flat Panel Mould</td>
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<tr>
<td>Flex-PM-5</td>
<td>Flexible Smooth 11/16&quot; x 1-1/8&quot; Flat Panel Mould</td>
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<tr>
<td>Flex-PM-5-WG</td>
<td>Flexible Wood Grain 11/16&quot; x 1-1/8&quot; Flat Panel Mould</td>
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<tr>
<td>RO-8050</td>
<td>Red Oak 7/16&quot; x 3/4&quot; Base Shoe Mould</td>
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<tr>
<td>Flex-MS-127</td>
<td>Flexible Smooth 7/16&quot; x 3/4&quot; Base Shoe Mould</td>
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<tr>
<td>Flex-MS-127-WG</td>
<td>Flexible Wood Grain 7/16&quot; x 3/4&quot; Base Shoe Mould</td>
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<tr>
<td>RO-8060</td>
<td>Red Oak 3/4&quot; x 3/4&quot; Cove Mould</td>
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<tr>
<td>PG-8060</td>
<td>Paint Grade 3/4&quot; x 3/4&quot; Cove Mould</td>
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<tr>
<td>RO-8065</td>
<td>Red Oak 1/2&quot; x 1/2&quot; Cove Mould</td>
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<tr>
<td>PG-8065</td>
<td>Paint Grade 1/2&quot; x 1/2&quot; Cove Mould</td>
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<tr>
<td>Flex-MS-101</td>
<td>Flexible Smooth 1/2&quot; x 1/2&quot; Cove Mould</td>
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<tr>
<td>Flex-MS-101-WG</td>
<td>Flexible Wood Grain 1/2&quot; x 1/2&quot; Cove Mould</td>
</tr>
</tbody>
</table>
ACCESSORIES

WALL RAIL BRACKET
1-1/4" x 2-3/8" Mounting Plate
3" Extension From Wall

NEWEL MOUNT HANDRAIL BRACKET
Ht. 1-3/4"
Base = 1-1/2" sq.
Adjustable

HANDRAIL BRACKET
2-1/16" Rd. Mounting Plate
3" Extension From Wall

WOOD GLUE & FILLER
S-9202 (1 oz.)
S-9203 (32 oz.)
S-9204 (16 oz.)
S-9205 (8 oz.)

OAK ROSETTES
RO-7033 4" x 5-1/2" (Red Oak)
RO-7037 4-1/2" x 5-1/2" (Red Oak)
RO-7039 4" x 4" (Red Oak)

RAIL BOLT DRIVER
S-9600-D (fits machine thread)

OAK PLUGS
S-9003

RAIL BOLT KIT
S-9600 (includes hex nut, spacer and 1" Red Oak plug)

DOE SCREW
C-905-2 (25 per bag)

DRIVER
C-905-2D (fits wood screw thread)

NEWEL FASTENER
S-9403

NEWEL FASTENER
S-9401

WOOD GLUE & FILLER
FAM-O-WOOD RO-9208 (Red Oak)
S-9200

EPoxy Gun-EPC-101

EPOXY-Paste EPC-7

EPOXY-EPC-410

OAK PLUGS
S-9403

NEWEL FASTENER
S-9401

OAK PLUGS
S-9403

NEWEL FASTENER
S-9401

OAK PLUGS
S-9403

NEWEL FASTENER
S-9401

OAK PLUGS
S-9403
We offer the most in-demand, high quality stainless steel stair & railing systems at the lowest price possible. From day one, we set out to do things a little bit different. Our goal has always been to provide stainless systems that are ideal for the residential stair installer/builder while also surpassing the expectations of the most discerning homeowners.

Sales Displays & Product Samples
Our wide variety of sales displays will provide you with the tools to sell products. We have sizes to fit your floor space. Custom displays are also available.

Estimation Services
We offer full estimation services based on your plans. We can also offer quick-quoting based on the designs featured in our design guide.

Product Catalog
Full line product catalog featuring:
- Post Railing Systems
  - Round Series
  - Square Series
- Glass Railing Systems
- Standoff Series
- U-Channel Series
- Installation Accessories

Design Guide
Features over thirty pre-configured stair and balcony designs for inspiration and quick quoting. This guide is a valuable sales tool and visual guide to navigate our systems.

Installation Guides
Get pro level instruction on the best way to install our systems. Loaded with tips and tricks for best results these guides cover all the basics of installation and tools/accessories.

Inquire with your sales representative about product catalogs and additional product support.
Retail Displays Increase Sales

MODULAR DISPLAY: Our Modular Display is available as a free standing unit containing six removable panels.

DISPLAY PANELS: If floor space is an issue, we have you covered. All of our Display Panels can be ordered individually and come with wall hangers and product brochure holders pre installed.

ORDERING: To order a Modular Display or specific Display Panels, please contact your sales representative at (866) 443-4848

Panel Dimensions: 24” W x 2” D x 30” H

Panels available for:
- Soho Balustrade
- Foundation Balusters
- Horizontal Bar Railing
- Wentworth Collection
- Aalto Collection
- Tuscan Collection
Sales Displays & Product Samples
Our wide variety of sales displays will provide you with the tools to sell products. We have sizes to fit your floor space. Custom displays are also available.

Software & Design
Web based Stair Artist stair design tool makes it easy to plan your staircase project. Our extensive library of CAD images and product photos will aid and inspire you in designing your staircase.

Marketing Literature
We offer a wide array of marketing literature designed to Support product sales: product catalogs, brochures, flyers, postcards and customized literature are available through our authorized dealer program.

Inquire with your sales representative about product catalogs and additional product support.
Transform Existing Products Into New Creations

We manage your fabrication project from start to finish, offering design services, estimation, project management and quality assurance. We take the hassle out of your project, leaving you more time and resources to focus on satisfying your customers with impeccable end results.

Step 1 - EXPLORE
Find existing House of Forgings parts that inspire your vision.

Step 2 - CONCEPT
Share your ideas and specifications for modifying an existing part.

Step 3 - DESIGN
We help take your rough concepts and turn them into professional designs for your final approval.

Step 4 - FINISHED PRODUCT
Once approved, your custom product is produced (raw or powder coated) and shipped within 2-6 weeks.
You Design It. We Bring It to Life!

Together with our Italian factory we bring your vision to reality. Whether you have a simple inspiration photo or detailed drawings of a single element or entire staircase we specialize in a full range of manufacturing options ideally suited to exceed your expectations.

Forging - Casting - Stamping - Bending - Rolling - Laser Cutting

Stair Parts - Decorative Panels - Window Coverings - Furniture Components - & More

---

**THERMA-CUT LASER CUTTING**

Your drawings take shape with fully custom laser cutting for interior or exterior applications.

Sheet metal is thermally cut with high accuracy to create and transform ordinary sheet metal into decorative outdoor fencing, gates, interior panels, shelves, partitions, iron tapestries, and more.

<table>
<thead>
<tr>
<th>TYPE OF MATERIAL</th>
<th>THICKNESS</th>
<th>MAXIMUM SIZE</th>
</tr>
</thead>
<tbody>
<tr>
<td>Raw Metal (black or pickled)</td>
<td>20ga to 3/4&quot;</td>
<td>6'6&quot; x 13'</td>
</tr>
<tr>
<td>Pre-Galvanized</td>
<td>20ga to 6ga</td>
<td>4'11&quot; x 13'</td>
</tr>
<tr>
<td>Corten</td>
<td>16ga to 3/8&quot;</td>
<td>4'11&quot; x 9'10&quot;</td>
</tr>
<tr>
<td>Stainless 304/316</td>
<td>20ga to 9/16&quot;</td>
<td>6'6&quot; x 13'</td>
</tr>
</tbody>
</table>

Inquire for more information.