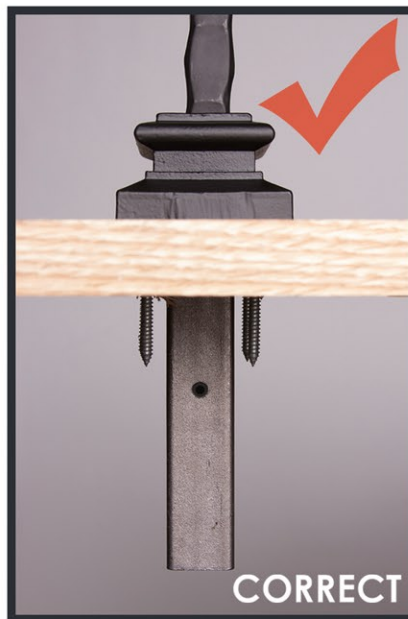


IRON NEWEL MOUNTING KIT INSTALLATION INSTRUCTIONS



Trim the iron newel post to length

1. Determine the newel length above the tread and add 6-1/4" to the measurement for insertion into the newel mounting sleeve. Cut the newel from the bottom with a metal chop saw or portable band saw.

Prepare the mounting surface

2. Locate and mark where the newel will be mounted.
3. Using a paddle bit, drill a hole into the surface.
4. Use a jigsaw to cut out the square outline. Blocking material must be cut using a reciprocating saw, cut to depth to accommodate the full length of the newel sleeve.

Secure the iron newel post

5. Slide the iron newel collar onto the newel and slide the newel into the newel mounting sleeve.
6. Using an allen wrench, tighten the 3 set screws into the side holes of the sleeve.
7. Slide the newel with attached sleeve into the hole and secure with the 4 anchoring screws to permanently attach the newel to the mounting surface.
8. Using our **EPC-410** or **EPC-7**, two part epoxy, secure the newel collar to the mounting surface.